

Product Specification



Product Title		Speedibake Salted Caramel Muffin	
Product Code	K07560	Site	Bradford
Product Description			
Toffee flavoured muffins, filled with a sea salted caramel sauce, finished with caramel fudge pieces.			
Packaging Details			
Muffins in paper muffin cups, packed into 12 cavity plastic acetate trays, 2 acetate trays per case . A total of 24 muffin per case . Each case is lined with a blue food grade liner sealed top and bottom with tape and labelled with 1 outer case label including product code, product name, ingredients, allergens, storage instructions, defrost instructions, durability date, manufacturers address and barcode. cases secured on a CHEP pallet with stretchwrap.			
Box Count	24	Case Dimensions (mm) LxWXH	594mm x 392mm x 85mm
Net Weight (kg)	2.78	Cases Per Layer	5
Gross Weight (kg)	3.42	Cases Per Pallet	80
Storage conditions	Keep frozen -18°C or below. Do not refreeze once defrosted.		
Storage Shelf Life	15 Months from production		
Finished Product Handling and Baking Conditions			
To defrost, remove the required product from the outer case and tray. Allow 120 minutes at ambient temperature to defrost before sale.			
Displayed Finished Product Shelf Life		Consume within 1 day if uncovered or 3 days if covered.	
Displayed Finished Product Storage Conditions		Store in a cool dry place	
Ingredient Declaration			
<p>Ingredients: Wheat Flour (Wheat Flour, Calcium Carbonate, Iron, Niacin, Thiamin), Rapeseed Oil, Egg, Sugar, Sea Salted Caramel Filling (7%) [Partially Inverted Refiners Syrup, Sweetened Condensed Skimmed Milk (Skimmed Milk, Sugar, Lactose (Milk)), Salted Butter (Butter (Milk), Salt), Double Cream (Milk), Sea Salt], Caramel Fudge Pieces (3%) [Sugar, Sweetened Skimmed Condensed Milk (Skimmed Milk, Sugar), Glucose Syrup, Fondant (Sugar, Glucose Syrup, Water), Coconut Oil, Stabilisers (Low Methoxyl Pectin, Sodium Alginate), Cornflour, Flavouring, Water], Whey Powder (Milk), Cornflour, Wheat Starch, Raising Agents (Disodium Diphosphate, Potassium bicarbonate), Caramelised Sugar Powder, Flavouring.</p>			

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Allergen Statement				
<p>Allergy Advice! For allergens, including cereals containing gluten, see ingredients in bold. Also, may contain traces of nuts and soya.</p>				
Allergen Information				
*Make sure presence of allergen is indicated in the ingredient declaration				
	Present in Product	Present In Factory	Risk of Cross Contamination	Details
Cereals containing wheat, rye, barley and oats	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Contains wheat flour and wheat starch
Crustaceans and derivatives	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
Egg and egg products	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Contains egg
Fish and fish derivatives	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
Peanuts and peanut derivatives	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
Soya and soya derivatives	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	There is a cross contamination risk of soya from some of our ingredient suppliers.
Dairy Ingredients	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Contains milk ingredients in muffin concentrate. Also butter in caramel filling.
Nuts and nut derivatives	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	Some suppliers cannot guarantee their ingredients are nut free
Celery, celeriac and derivatives	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
Mustard and mustard derivatives	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	

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Sesame Seeds and derivatives	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
Coconut and derivatives	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
Molluscs/Shellfish and derivatives	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
Lupin and derivatives	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
Sulphur Dioxide or Sulphites	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	

Dietary Information			
Is this product	Yes	No	Details
Suitable for Vegetarians?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
Suitable for Vegans?	<input type="checkbox"/>	<input checked="" type="checkbox"/>	Contains milk and egg
Suitable for Coeliacs?	<input type="checkbox"/>	<input checked="" type="checkbox"/>	Contains wheat gluten
Kosher certificated?	<input type="checkbox"/>	<input checked="" type="checkbox"/>	Not Certified
Halal certificated?	<input type="checkbox"/>	<input checked="" type="checkbox"/>	Not Certified
Organic certificated?	<input type="checkbox"/>	<input checked="" type="checkbox"/>	Not Certified
Free From GM ingredients (EU Regs 1830/2003)?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	

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Physical Standards	Minimum	Target	Maximum	Frequency
Baked Weight (no filling)	102g	107g	112g	Hourly
Filling Weight	7g	9g	11g	Hourly
Finished Muffin Weight	109g	116g	123g	Hourly
Finished Muffin Height	74mm	79mm	84mm	Hourly

Nutritional Information	Per 100g Sold	Per 116 g serving	
Energy (auto calculated) kJ	1850	2146	
kcal	443	514	
Fat (g)	27.1	31.4	
of which			
saturates (g)	3.1	3.6	
mono-unsaturates (g)	16	18.6	
poly-unsaturates (g)	6.7	7.8	
Carbohydrate (g)	43.9	50.9	
of which			
sugars (g)	23.1	26.8	
Fibre (g)	1.1	1.3	
Protein (g)	5.4	6.3	
Salt (g)	0.38	0.4	
Sodium (mg)	153	177.5	
Starch (g)	20.8	24.1	
Moisture (g)	21.3	-	
Ash (g)	1.1	-	

Microbiological Standards	Target	Acceptable	Frequency
S. aureus	< 50 cfu/g	< 100 cfu/g	Annually
E. coli	Absent in 1g	Absent in 1g	Annually
Salmonella spp	Absent in 25g	Absent in 25g	Annually
Coliforms	< 10 cfu/g	< 100 cfu/g	Annually
TVC	< 1,000 cfu/g	< 5,000 cfu/g	Annually
Yeasts & Moulds	< 100 cfu/g	< 1,000 cfu/g	Annually


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Warranty Statement

We warrant all foods, food products and packaging materials supplied:

- comply in all aspects with this specification and any description applied and will be clean, sound and undamaged on delivery.
- are made from quality ingredients, and comply in all aspects with the Food Safety Act 1990, with any regulations made there under and with all other United Kingdom and European Union legislation, regulations and quality standards relating to the supply of food including accepted codes of practice.
- are not injurious to health, are safe and comply with the requirements of the General Product Safety Regulations 1994, 2005, and any safety provisions made under the Consumer Protection Act 1987.
- will be of the nature, substance or quality described and not presented in such a way to mislead as to the nature, substance or quality and be free from agricultural and veterinary contaminants.
- will have packaging that complies with EU-directive 1935/2004 on materials and articles intended to come into contact with food, where appropriate.
- have been subject to such checks as a prudent manufacturer would reliably carry out to meet all the above requirements.
- are produced in the premises and with equipment, machinery and other apparatus which comply with the standards of cleanliness and hygiene required by the Food Safety Act 1990 and regulations made thereunder and the Speedibake code of practice.

Authorisation - Signed on behalf of Speedibake

Signature	
Name	Dean Harrison
Position	Specifications Technologist
Date	31/01/2020