

Product Specification

Product Code and Product Name: 2125 Cocktail Sausage Rolls

Product Description: Oblong Sausage Roll encased in a traditional Puff Pastry - Frozen Unbaked

Ingredients:

Water, **Wheat** Flour, Pork (20%), Margarine [Palm Oil, Palm Stearin, Water, Salt, Rapeseed Oil, Emulsifier (E471), Acidity Regulator (E330), Lemon Juice], Rusk [**Wheat** Flour, Salt, Raising Agent (E503ii)], Pork Fat, Glaze [Water, Modified Starch, Rapeseed Oil, **Milk** Proteins, Emulsifiers(**Soya** Lecithin (E322), E471), Acidity Regulator (E339), Colour (E160a)], **Wheat** Starch, Seasoning [Salt, Spices (White Pepper, Nutmeg, Ginger, Mace, Black Pepper, Coriander), Sugar, Emulsifier (E450i, iii), Flavour Enhancer (E621), **Wheat** Flour, Preservative (Sodium **Metabisulphite**), Onion Powder, Rusk (**Wheat** Flour, Salt, Raising Agent (E503ii)), Dextrose, Antioxidants (E301, E304, E307), Rapeseed Oil, Spice Extracts, Colour (E120), Herb Extracts], Pea Starch, Salt.

Wheat Flour contains Calcium carbonate, Iron, Niacin and Thiamin.

Allergens: For allergens (including cereals containing gluten) see ingredients in **Bold**. May also contain nuts.

Although every care has been taken to remove bones, some small bones may remain.

Brief outline of Process Step:

- Raw Material Intake
- Product ingredient batch weighing
- Filling Cooking (CCP 1 target minimum temperature 85°C)
- Cooling (CCP 2 <8°C within 4 hours)
- Pastry manufacturing
- Product Assembly
- Cooling (CCP 2 <8°C within 4 hours)
- Freezing
- Metal Detection (CCP 3)
- Packing
- Outer case packaging
- Despatch

Baking Guidelines:

Bake from Frozen.

Place on a baking tray in a pre - heated oven 200°C/ 400°F/ Gas mark 6 for approximately 15 - 20 minutes.

Ensure product is piping hot throughout before serving.

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Nutrition Information:				
Nutrition informe	ation.		Typical Values per 100g	
	Eporgy k l	I	(Calculated) 1260	
	Energy kJ	cal	303	
	Fat (g)	Jai	21.6	
		n Saturates (g)	9.6	
	Carbohyd		20.7	
		nich Sugars (g)	0.5	
	Fibre (g)	0 (0)	1.0	
	Protein (g)	5.9	
	Salt (g)		1.71	
Micro Standards:				
wiicro Standards:		Target	Fail	
	T) (O			
	TVC Enterobacteria	<10000 a <500	>100000 >1000	_))
	E. Coli	<10	>1000	
	Salmonella	Absent in 25		q
	Listeria	Absent in 25		<u> </u>
	Cl. Perfringen	s <20	>100	
	B. Cereus	<20	>100	
	Staphylococci	us <20	>100	
	Ctapinylesses			
Packed:				─ [/] ormation :
Packed:	180 x 55g		Pallet Inf	ormation : per layer
Packed:			Pallet Inf 12 Cases	per layer
Packed:	180 x 55g		Pallet Inf 12 Cases 6 Layers	per layer per pallet
	180 x 55g	ately)	Pallet Inf 12 Cases 6 Layers	per layer
Packed: Packaging Measurements:	180 x 55g (9.9Kg approxima	ately) ag: 18g	Pallet Inf 12 Cases 6 Layers 72 Cases	per layer per pallet per pallet
Packaging	180 x 55g (9.9Kg approxima Blue Tint Liner Ba	ately) ag: 18g 362 x 240mm,	Pallet Inf 12 Cases 6 Layers 72 Cases 32g each (128	per layer per pallet per pallet Bg per case)
Packaging	180 x 55g (9.9Kg approxima Blue Tint Liner Ba Layer Card (x4):	ately) ag: 18g 362 x 240mm, s: 376 x 256 x	Pallet Inf 12 Cases 6 Layers 72 Cases 32g each (128 190mm, 246g	per layer per pallet per pallet Bg per case)
Packaging	180 x 55g (9.9Kg approximal Blue Tint Liner Bat Layer Card (x4): Case dimensions Tape and Label v Case weight: 10.5	ag: 18g 362 x 240mm, s: 376 x 256 x 2 veight: 5g each 3Kg approxima	Pallet Inf 12 Cases 6 Layers 72 Cases 32g each (126 190mm, 246g n case ately	per layer per pallet per pallet Bg per case) each
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I hereby declare that the ingredients, and its constituent parts, meet all relevant UK and EEC Regulations (e.g. Food Safety Act 1990, Pesticide Residue Levels, Plastic Materials in contact with Food etc), must not be irradiated or contain genetically modified materials.

Signed: C. Creasey Date: 27.04.20

Position: Specifications Technologist

Please note: We will consider this specification to be accepted unless otherwise advised

SYNOPSIS OF CHANGES

Date	Issue No	Amendment	Requested By	Previous Issue Date
29.08.13	6	New specification format and review	R. Bungar	17.03.10
07.01.14	7	Updated Allergens info in Ingredient Dec	R. Bungar	29.08.13
01.08.14	8	FIR-compliant declaration: Addition of countries of origin for meat and statutory additives in flour	R. Bungar	07.01.14
31.12.2014	9	Updated pork quid and pork country of origin.	R. Bungar	1.08.2014
19.04.17	10	Seasoning pack changed – ingredient declaration and nutrition information updated	R. Bungar	31.12.14
27.04.20	11	Review – no changes	C. Creasey	19.04.17

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