	Page 1 of 2
	Issue No.: 17
Title: Salted Mini Pack Butter	Date: 28.05.14
Ref: SPEC 011	Approved by Nuala McBride
	Authorised by Shane Devine

## **Lakeland Dairies Product Specification** **Salted Sweet Cream Mini-pack butter**

### **General Description**

Salted butter produced as size 7, size 10, 7g and 10g portions

### **Production Site Details**

Lakeland Dairies, Killeshandra, Co. Cavan.  
Tel +353 49 4364200  
Fax +353 49 4364201

### **Packaging Details**

Product supplied in 6x100, 16 x 100, 4x200, 1x300, 4x150 and 5x100.	
Foil	Aluminium Foil, bright side laminated to 41 g/m <sup>2</sup> Swiss parchment paper, dull side gold coloured, blue and green printed, with centre-marks, embossed 20T. Inside Layer Swiss parchment Layer
Inner box	See vendor specs

### **Coding**

Packaging	Method	Position	Code Information
Foil	Ink Jet	Outer Flap	Expiry date and production date as requested.
Inner Carton	Hand Stamp	Under Side	Date Of Production or Expiry depending on Customer Requirements
Outer Carton	Hand Stamp	Side panel	

### **Process Flow**

As outlined in Company HACCP

### **Microbiological**


Bacteriological Requirements	Target /g	Maximum /g	Sample Frequency
Microbiological, TBC	<5000	>5000	Daily
Coliforms	Negative	50	
Yeast	<10	50	
Mould	<10	50	
Staph aureus	Absent in 25g	---	1 per month – external testing
Salmonella	Absent in 25g	---	
Listeria	Absent in 25g	---	

### **Ingredients**

Cream (milk), Salt

### **Nutritional Data- Typical values Per 100g**

Energy	3036kJ 738kcal
Fat	81.4g
- of which saturates	52.3g
- of which monounsaturates	20.9g
- of which polyunsaturates	2.8g
Carbohydrate	0.8g
- of which sugars	0.8g
Fibre	0g
Protein	0.6g
Sodium	0.76g

	Page 2 of 2
	Issue No.: 17
Title: Salted Mini Pack Butter	Date: 28.05.14
Ref: SPEC 011	Approved by Nuala McBride
	Authorised by Shane Devine

**Allergen information**

Suitable For	
Vegetarians	Yes
Vegans	No
Coeliacs	Yes
Lactose intolerance	No

Contains
Milk

**Physical Properties**

Properties	Requirement
Flavour & Aroma	Buttery, creamy aroma, slightly salty, no detectable off flavours.
Consistency	Close & Waxy
Appearance	Off-white/yellow in colour & no Free Moisture.
Weight Control	1 box checked per hour and recorded in production logbook. Target weight as per SOP DRY209.
Shelf Life	180 days at <6°C or as specified by customer or brand. Organoleptic assessment at end of life using retained samples.

**Storage and Palletisation**

Storage	Store refrigerated. Despatched at <6°C.
Palletisation	60x16x100, 200x6x100, 160x4x200, 300x300, 150x4x160 or to customer requirements.

***Please note: Lakeland Dairies assume that where the content of the above specification is not queried, or the specification is not rejected by the customer, the customer has accepted the specification and the product manufactured in accordance with it.***