Issued By:	R Hornabrook	Document No:	3.6.2 C1
Position:	Head of Tech	Issue No:	001
Authorised By:	S Webber	Issue Date:	14/04/2021
Position:	General Manager	Page No:	1 of 5



FINAL PRODUCT SPECIFICATION

PRODUCT DESCRIPTION:		
PRODUCT NAME:	Frozen Minestrone Soup 2kg	
CODE:	FTF282	
SUPPLIER:	Tideford Organic Foods	
SUPPLIER DETAILS:	Unit 2, Archant House Babbage Road Industrial Estate Totnes TQ9 5JA Tel 01803840555 Fax 01803840551	
COMMERCIAL CONTACT TECHNICAL CONTACT ORDERS CONTACT	Casey Lawrence (caseylawrence@tidefordorganics.com) Becky Hornabrook (beckyhornabrook@tidefordorganics.com) Chris Haley (chrishaley@tidefordorganics.com)	
PRODUCT DESCRIPTION:	Minestrone Soup Tomatoes, carrots + courgettes with gluten free pasta, seasoned with a "FAVOURITES" blend of Mediterranean spices	
PRODUCT SUPPLIED	FROZEN <-18°c	
SHELF LIFE FROM PRODUCTION:	9 Months (270 Days)	
MINIMUM SHELF LIFE FROM DELIVERY:	8 Months (240 Days)	

PACKAGING DESCRIPTION					
PRIMARY PACKAGING ITEM	POT/B	OTTLE	LID	LABEL	
Weight/Material(s)	40g HI	OPE(2)	3.2g LDPE(4)	1.5g	
Total Weight of unit:			2044.7g		
UNIT DIMENSIONS (HXWIDEST DIAMETE	R):		262 x 115mm		
SECONDARY PACKAGING ITEMS:	TR	AY	LABEL	CASE (inc divider)	
Weight/Material(s)	N,	/Α	0.5g	190g	
Total Weight of secondary packaging:			190.5g		
WEIGHT OF UNIT		2kg			
NO OF UNITS PER CASE		3			
CASE WEIGHT (inc packaging) / DIMENSIONS (LxWxH):		6324.6g / 315 x 140 x 270mm			
POT BARCODE:			N/A		
CASE BARCODE:		5034124005103			
PALLET CONFIGURATION (packs x layers):		28 x 2, 14 x 1			
TRACEABILITY CODES: Batch Number		5 digit sequential number eg 12345			
Use By Date		ddmmyy			
PACK SYMBOLS:		Soil Association Organic UK/Non UK Agriculture 'Leaf' GB-Org-05 EU / nonEU Agriculture OPRL Logos			

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INGREDIENTS DECLARATION

*Water, Chopped Tomatoes (15%), Haricot Beans, Tomato Paste, Courgette (6%), Carrot (6%), Potato, Onion (3%), Green Pepper, Gluten Free Pasta (2%) (maize flour,rice flour), Coconut Sugar, Basil, Garlic, Sunflower Oil, Vegetable Bouillon (*salt, rice flour, onion, parsnip, carrot, olive oil, turmeric, parsley), Cornflour, Smoked Paprika, *Sea Salt, Black Pepper, Oregano.

* denotes non organic ingredients. 100% of agricultural ingredients are produced in accordance with the rules of organic production.

Allergens are highlighted in bold.

PRODUCT FORMULATION		
RECIPE SPECIFICATION VERSION NAME AND NUMBER Minestrone Soup V1		
RECIPE SPECIFICATION ISSUE DATE	01.07.21	

NUTRITIONAL INFORMATION (g per 100g)		
ENERGY (kJ):	216	
ENERGY (Kcal):	51	
FAT:	0.7	
FAT (of which saturates):	0.1	
CARBOHYDRATES:	8.4	
CARBOHYDRATES (of which sugars):	3.3	
FIBRE:	2.2	
PROTEIN:	1.8	
SALT:	0.47	

ORGANOLEPTIC STANDARDS		
TASTE	Sweet, yet tangy tomato base flavour with a smoky back note, and flavours of all the vegtable pieces within.	
AROMA	Sweet and smoky rich tomato smell	
TEXTURE	Smooth tomatoey base with large lumpy particulates of veg, beans and pasta	
APPEARANCE	Bright red base with large visible particulates of pasta, courgette and carrots, with flecks of basil herb	
END OF LIFE CHANGES	Slight water separation on top	

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MICROBIOLOGICAL STANDARDS		
TEST	МАХ	
ACC	1X10 ⁵	
ENTEROBACTERIACEAE	1X10 ³	
E.COLI	1X10 ²	
STAPHYLOCOCCUS AUREUS	1X10 ³	
YEASTS	1X10 ³	
MOULDS	1X10 ³	
SALMONELLA SPP	PRESENT	
LISTERIA SPP	PRESENT	
Listeria monocytogenes	Target - not detected in a 25g sample	
METAL DETECTION		
FERROUS	2.0MM	
NON FERROUS	2.5MM	
STAINLESS STEEL	4MM	

DIETARY INFORMATION	
GLUTEN FREE:	Yes
WHEAT FREE:	Yes
DAIRY FREE:	Yes
LOW FAT:	No
LOW SALT:	No
NO ADDED SUGAR:	No

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DIETARY INFORMATION Contd		
ORGANIC:	The product meets EU Organic Standards 834/2007 and 889/2008 and meets the Soil Association Organic Standards. The product is covered by Tideford Organic Foods Ltd Certificate P2178.	
SUITABLE FOR:		
VEGETARIANS	Yes	
VEGANS:	Yes	
COELIACS:	Yes	
ALLE	RGEN INFORMATION - FREE FROM	
CELERY & DERIVATIVES:	YES	
EGGS & DERIVATIVES	YES	
FISH & DERIVATIVES	YES	
GLUTEN:	YES	
LUPINS & DERIVATIVES	YES	
MILK & DERIVATIVES:	YES	
MOLLUSCS & DERIVATIVES	YES	
MUSTARD & DERIVATIVES:	YES	
NUTS & DERIVATIVES:	YES	
PEANUTS & DERIVATIVES	YES	
SESAME SEEDS & DERIVATIVES:	YES	
SHELLFISH & DERIVATIVES:	YES	
SOYA & DERIVATIVES	YES	
SULPHUR & SULPHUR DIOXIDE:	YES	
WHEAT, RYE, BARLEY, OATS OR DERIVATIVES:	YES	

HANDLING INSTRUCTION		
STORAGE:	This product must be stored below -18°c until required. Packs should be used in stock rotational order (first in, first out). Remove required packs from freezer, decanting from outer case before defrosting. Defrost packs for a minimum of 24 hours in a refrigerator until softened. Once defrosted packs have a maximum chilled life of 16 days unopened and 3 days opened. It is recommended that the date of defrost and the new use by date is recorded by the end user. Under NO circumstances should defrosted packs be refrozen.	
COOKING:	Bottle contents may separate on defrost however will return to their typical state once heated. Shake thoroughly prior to opening. Decant entire contents of polybottle into heating vessel for optimum distribution. Heat gently, stirring occasionally until piping hot. Handle with care. Do not reheat.	

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Signed on behalf of Tideford Organic Foods:	Katie Ward
Position:	NPD Technologist
Date:	01.07.21
Version No:	V1
Signed on behalf of Customer:	
Position:	
Date:	

Revision History:

Version Number	Date	Reason for update
V1	01.07.21	-