

### **Product Specification**



Version: 1

	Sil Palm Refined Palm oil (SG) - BMT-RSPO-000034						
Silbury sp	Silbury specification code BF022/12.5K/T/SD						
Revision	Date Issue	Reason for amendment Amended by					
1	24.07.23	New product code & EU legislation compliant	LK				

Product Description						
Certified Segregated Sustainable Palm	Certified Segregated Sustainable Palm Oil - Produced according to good manufacturing practice by the bleaching and deodorisation (and/or					
fractionation)	fractionation) of Crude Palm Oil. Blending of refined vegetable oils and defined ingredients					
Ingredient Listing	Ingredient Listing Vegetable Oil (Palm)					
Country of Manufacture UK						
Legal Descriptor Vegetable Oil (Palm)						
HS / Tariff Code	HS / Tariff Code 1511909900					
EC Number N/A						
CAS Number N/A						

Product Breakdown				
Ingredient	% in product	Country of Origin		
Palm Oil/ SG 100		Papua New Guinea, Solomon Isles, Malaysia, Indonesia, Columbia, Costa Rica, Brazil, Honduras		
Is the product hydrogenated?		Ν		
Extraction Method:		Mechanical		

General Product Details					
Shelf Life and Storage Instructions					
Shelf life from date of production 365 days from date of manufacture					
Shelf life once opened To be ascertained by customer due to differing storage of the product					
Storage instructions - unopened	Storage instructions - unopened Store at 14-18°C in a dry place away from direct sunlight and strong odours				
Recommended storage instructions - openedStable at 14-18°C temperature, for best results store in upright containers, in cool dry ambier conditions (14-18°C), with closure firmly intact, away from strong odours and sunlight					
Transport temperature	Transport temperature         Ambient or temperature controlled (as requested form the customer)				
Silbury Marketing Limited has recently undertaken a review of its specifications system, with the help of suppliers to ensure that the information contained within the specifications document is relevant and meets the various requirements of our customer and complies to FIR					

Quality attributes				
Appearance White to off white colour solid fat, clear and bright when fully molten				
Photo Standard	Photo Standard Refer to Annex			
Odour Free from rancid or foreign odours				
Flavour Free from rancid or foreign flavours				
Texture	Solid fat			
Product Size	12.5kg e			
Defects	Free from Foreign bodies and impurities			

Product Protection (CCP's)				
	Refinery - CCP1 – Bleaching – dosage rate.			
	CCP2 – Deodorisation – Minimum temp refined oil 190°C.			
List of CCD's (Summary of kou points)	CCP3 – Filter Stainless Steel <3.3mm with a 1 micron Gaf filter.			
List of CCP's (Summary of key points)	Packing Hall – CCP 1 - Filter 2.5mm stainless steel mesh.			
	CCP2 – Metal detection checks conducted SOR, Hourly, EOR throughout production –			
	Fe = 3.0mm, Non Fe = 4.0mm, SS = 5.0mm. Every box passes through the metal detector			
Certificate of Analysis /	Conformance	Available on request, or as agreed		

Chemical Analysis						
Test description (+ e.g. %/meg/kg) Target Reject Test Method Frequency						
Free Fatty Acid (%)	0.10 max	>0.10	IUPAC 2.201	Per works order (batch)		
Peroxide Value (meq/kg)	1.0 max	>1.0	IUPAC 2.501	Per works order (batch)		
Colour (Lovibond 5¼" cell) Red	3.5 max	>3.5	AOCS Cc 136-15	Per works order (batch)		
Colour (Lovibond 5¼" cell) Yellow	35 max	>35	AOCS Cc 136-15	Per works order (batch)		

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Solid Fat Content (%)					
20°C 18 min 28 max IUPAC 2.150 Per works order (batch)					
40C - 5 max IUPAC 2.150 Per works order (batch)					
<b>Comments:</b> According to CODEX STANDARD FOR NAMED VEGETABLE OILS - CXS 210-1999 and EU regulation 1169-2011 - The typical Peroxide Value at the					

end of shelf life is as follows: Refined oils: up to 10 milliequivalents of active oxygen/kg oil

Microbiology Analysis							
Organism Target Reject Test Method Frequency							
<b><u>Comments</u></b> : Refined edible vegetable oils are considered to be microbiologically safe due their method of production (temperature vacuum distillation) and composition (low water activity, absence of protein and carbohydrate) which does not support the growth of pathogens, spoilage organisms or any other							
micro-organisms.							

	Nutrition Information (per 100g as sold)								
Test	Typical Values	Theoretical / analytical	Test	Typical Values	Theoretical / analytical				
Energy kJ	3700	Theoretical	Carbohydrate	0	Theoretical				
Energy Kcal	900	Theoretical	of which - sugars	0	Theoretical				
Fat	100g	Theoretical	Fibre	0	Theoretical				
of which - saturates	47.5g	Theoretical	Protein	0	Theoretical				
- Monounsaturates	38g	Theoretical	Salt	0	Theoretical				
- Polyunsaturates	9.5g	Theoretical	If Theoretical, state the source: AOCS Ce 1f-96						

Dietary and Food Intolerance Information	Yes	No
Suitable for Vegetarians	Yes	
Suitable for Vegans	Yes	
Suitable for Coeliacs	Yes	
Suitable for Halal Diets	Yes, certified	
Suitable for Kosher Diets	Yes, certified	

Genetically Modified Organisms and Irradiation		Is the product registered Y / N - detail
Does this product contain any genetically modified protein or DNA?	Ν	
Has this product and its ingredients been genetically modified?	Ν	
Has this product been irradiated?	N	
Has the product been exposed to radiation?	Ν	

Does the product contain any of the following:						
Items	Y / N	E number	If yes specify the name of the additives and what it is derived from			
Colours	Ν					
Azo Colours	Ν					
Antioxidants	Ν					
Preservatives	Ν					
Flavourings	Ν					
Flavour Enhancers	Ν					
Sweeteners	Ν					
Emulsifiers, Stabilisers and Thickeners	Ν					
Anti-Caking and Firming Agents	Ν					
Yeasts	Ν					
Other Additives	Ν					
Processing Aids (declarable/Non declarable)	Y	E330	Citric Acid – E330 used as a non-declarable processing aid (chelating agent) at <50ppm by the suppliers of ingredients. Origin: Maize (China) & sugar beet (Belgium)			
Fruit and Fruit Derivatives	Y		Palm Fruit			
Vegetable and Vegetable Derivatives	Y		Classed as Vegetable Oil			
Animal products & derivatives (Beef / Lamb / Pork / Poultry)	Ν					

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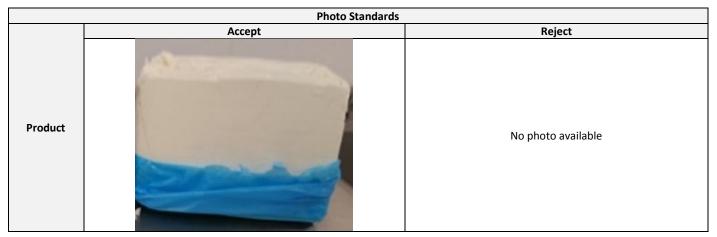
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		All	ergens - Doe	s the product conta	in any of the l	following?		
				ns Used on the	Used on	If yes specify the name of the all		o of the allergen
No.	No. Allergens Lists		Allerge		same site	-	If yes specify the name of the allerge Briefly describe any controls in place	
			Y / N	Y / N	Y/N	Brieffy describe any controls in p		
1		containing Gluten (Wheat / ye / Barley / Oats) & derivatives		Ν	Ν			
2	Crustaceans	& derivatives	N	N	N			
3	Egg & egg de	rivatives	N	N	N			
4	Fish		N	N	N			
5	Peanut & de	rivatives	N	N	N			
6	Soybean & d	erivatives	N	N	N			
7	Milk & milk o	derivatives	N	N	N			
8	Nut & deriva	tives	N	N	N			
9	Celery, celeri	iac & derivatives	N	N	N			
10	Mustard & d	erivatives	N	N	N			
11	Sesame seed	s & derivatives	N	N	N			
12	Sulphites / Sulphur dioxide		N	N	N			
13	Lupin & deriv	Lupin & derivatives		N	N			
14	Molluscs & d	Molluscs & derivatives		N	N			
				PACKAGING D	ATA			
Weigh	nt system used	:	Avera	ge – T1, T2				
			PRIMARY PA	CKAGING (E.g. imm	ediate food c	ontact)		
Packaging Item Material / Colour		r v	Dimensions V / H / D (mm)	Weight (g / kg)	Gauge (mμ)	Unit / pack weight	% of recycled material in packaging	
	Liner HDPE / Blue			340 x 132	22g	45	12.5kg e	0
			SECON	DARY PACKAGING (			1210118 0	
Packaging Item Material / Colour		r	Dimensions W / H / D (mm)		Weight (g / kg)		% of recycled material in packaging	
	Carton	Corrugated Cardboard 310 x 210		310 x 210 x 240	2	233g		0
		• •		RY PACKAGING (Tra	insit Packagin	g)	•	•
Pac	kaging Item	Material	EU / Standard	EU / Type of pallet		Dimensions W / H / D (mm)		% of recycled material in packaging
Pa	allet base	Wood	EU	N/A	1000	1000 x 1200		0
Р	allet liner	Card	N/A	N/A	1000	x 1200	15kg 380g	0
								-

Shrink-wrap	PE Stretch film	N/A	N/A	300mm v	300mm wide		0
Labels	N/A	N/A	N/A	N/A	N/A		N/A
FULL PALLET CONFIGURATION							
Units per outer	Outers per layer	Total outers per pallet		Height of full pallet	ht of full pallet (Produc		Gross Weight (Product net +all packaging)
1	16 (x 5)	8	0	1.5m	1	L000kg	1034kg

<u>Annex</u>



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	Carton						
Packaging	WINDSCRIPTION   WINDSCRIPTION						
Labels / Inkjet	Outer inkjet example PALM OIL (SG) BBE 29 MAR 2024 : 3088 : 12:34 W/O 1 16737						
Code explanation	Name of product BBE = Best Before End Date = date produced 3088 = Julian date (as above) WO 16737 = Work order number / batch detail 12:34 = Time of production						

#### Warranty Statement

Records shall be retained for a minimum of 3 years following date of manufacture.

All details of the product and this specification will remain confidential to Silbury Marketing Ltd and supplying partners. Neither party is empowered to disclose any details of this specification to a third party nor would to make any changes to the specified details of the product such as necessitate change to the content of this specification without the prior knowledge and written authorisation of.

We, Silbury Marketing Ltd, hereby warrant as follows:

That all food (as defined by the Food Safety Act 1990 and/or any statutory instrument made there under) which is supplied by us from time to time, whether directly or indirectly, complies at the date of delivery in all respects with the said Act and/or any statutory instrument made there under and all other current United Kingdom and European legislations relating to the supply or sale of the food.

The material shall be manufactured in accordance with Good Manufacturing Practice and any Standards/Codes of Practice.

(Without prejudice to the generality of the foregoing) that all such food so supplied by us has not prior to delivery been rendered injurious to health and at delivery complies with food safety requirements and is at delivery of the nature, substance and quality described and is not at delivery described, whether by means of a label or otherwise, or presented in such a way so as to be false or misleading as to the nature or substance or quality of the food supplied.

That we will carry out in relation to all such food as supplied by us, such checks as a manufacturer would reasonably have carried out to comply with all of the aforementioned legislation

Authorisation By:				
Company name:	Silbury Marketing Ltd			
Print Name:	Linda King			
Title:	Technical Manager			
Signature:	Ý			
Signature date:	28.07.23			