

Product Specification

Product Code and Product Name: 2499 Steak Slice

Product Description: A rich Steak Filling encased in a traditional Puff Pastry - Frozen Unbaked

Ingredients:

Water, **Wheat** Flour (Contains Calcium carbonate, Iron, Niacin, Thiamin), Margarine [Palm Oil, Palm Stearin, Water, Salt, Rapeseed Oil, Emulsifier (E471), Acidity Regulator (E330), Lemon Juice concentrate], Beef (20%), Glaze [Water, Modified Starch (Potato, Tapioca), Rapeseed Oil, **Milk** Proteins, Emulsifiers (**Soya** Lecithin, E471), Acidity Regulator (E339iii), Colour (E160a)], Modified Maize Starch, Salt, Emulsifier (E464), Malt Extract (**Barley**), Caramelised Sugar, White Pepper.

Allergens: For allergens (including cereals containing gluten) see ingredients in **Bold**. May also contain Nuts.

Bone warning:- Although every care has been taken to remove bones, small bones may remain.

Brief outline of Process Step:

- Raw Material Intake
- Product ingredient batch weighing
- Filling Cooking (CCP 1 target minimum temperature 85°C)
- Cooling (CCP 2 <8°C within 4 hours)
- Pastry manufacturing
- Product Assembly
- Cooling (CCP 2 <8°C within 4 hours)
- Freezing Metal Detection (CCP 3)
- Packing
- Despatch

Baking Guidelines:

Place on a baking tray in a pre-heated oven at 200°C / 400°F / Gas Mark 6 for approximately 25 - 30 minutes.

Ensure product is piping hot throughout before serving.

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|---------------------------|-------------|---------------------------|
| Re-issue Date: 12.04.2019 | | |

Nutrition Information: Typical Values per 100g (Analysed) Energy kJ 1220 kcal 293 Fat (g) 16.8 Of which Saturates (g) 7.9 Carbohydrates (g) 25.0 Of which Sugars (g) 1.9 Fibre (g) 1.6 9.7 Protein (g)

Salt (g)

Micro Standards:

| | Target | Fail | |
|-----------------|---------------|----------------|--|
| TVC | <10000 | >100000 | |
| Enterobacteria | <500 | >1000 | |
| E. Coli | <10 | >100 | |
| Salmonella | Absent in 25g | Present in 25g | |
| Listeria | Absent in 25g | Present in 25g | |
| Cl. Perfringens | <20 | >100 | |
| B. Cereus | <20 | >100 | |
| Staphylococcus | <20 | >100 | |

0.97

| Packed: | 36 x 175g approximately | Pallet Information: | |
|----------------------|--|---------------------|--|
| | (6.3Kg approximately) | 12 Cases per layer | |
| | | 6 Layers per pallet | |
| | | 72 Cases per pallet | |
| Packaging | Blue Tint Liner Bag (LDPE): 18g | | |
| Measurements: | Layer Pad (x4): 362 x 240mm, 32g each (128g per case) | | |
| | Case dimensions: 370 x 250 x 180mm, 246g each | | |
| | Tape and Label weight: 5g each case | | |
| | Case weight: 6.7Kg approximately | | |
| | Pallet dimensions: 1200 x 1000 x 162 mm, 28000g (plus pallet layer | | |
| | pad 436g and pallet wrap 240g) | | |
| | Total pallet weight: 510.86Kg(approximately) | | |
| | Total pallet height: 1.24m (approximately) | | |

Date Code: Julian Date Code (yddd), Best Before Date

Storage Conditions: Store below -18°C. Once defrosted DO NOT re-freeze.

Handle with care.

Shelf Life: 18 months from day of production.

Minimum Shelf Life: 12 months from day of production.

Country of Origin: Produced in the UK using Beef from ROI, UK or EU.

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I hereby declare that the ingredients, and its constituent parts, meet all relevant UK and EEC Regulations (e.g. Food Safety Act 1990, Pesticide Residue Levels, Plastic Materials in contact with Food etc), must not be irradiated or contain genetically modified materials.

Signed: J. Wesolowska Date: 12.04.2019

Position: Specifications and Artwork Coordinator

Please note: We will consider this specification to be accepted unless otherwise advised

SYNOPSIS OF CHANGES

| Date | Issue No | Amendment | Requested By | Previous |
|------------|----------|---|--------------|------------|
| | | | | Issue Date |
| 03.06.13 | 3 | New specification format and review | R. Bungar | 17.03.10 |
| 05.02.14 | 4 | Amend to include statutory additives in flour and Fir-compliant declaration | R. Bungar | 05.02.14 |
| 31.07.14 | 5 | Updated allergen as per FIR | R. Bungar | 05.02.2014 |
| 01.08.14 | 6 | Added country of origin for meat and warning text. | R. Bungar | 31.07.14 |
| 4.12.2014 | 7 | Amend vegetable fats and oils to Margarine | R. Bungar | 1.08.2014 |
| 30.03.2016 | 8 | Added Bone Warning | R. Bungar | 04.12.14 |
| 12.04.2019 | 9 | Specification review | J.W. | 30.03.2019 |