

CONFIDENTIAL PRODUCT SPECIFICATION SAVOURY SCONE

PRODUCT DESCRIPTION Mix for the production of savoury scones

PRODUCT CODE 4106007 EAN CODE 5410687087167

PACK SIZE 15Kg Minimum Weight

Manufacturer name Puratos Ltd
Address Buckingham Industrial Park
 Buckingham
 MK18 1XT

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Email info_uk@puratos.com Website www.puratos.co.uk

Accreditation Status: BRC certified by EFSIS

	Name	Tel	Email
Sales contact	Customer Services	01280 822860	orders_uk@puratos.com
Technical contact	Fiona Baird	01280 827225	fbaird@puratos.com

PHYSICAL STATE: Off-white powder, neutral aroma

SHELF LIFE FROM DATE OF MANUFACTURE: 6 Months

STORAGE CONDITIONS: Ambient - cool dry area <25°C, below 50% RH, free from infestation.

SHELF LIFE ON OPENING (and storage conditions): Until best before if closed tightly stored as per instructions.

INGREDIENT DECLARATION (in accordance with UK legislation)

Wheat Flour, Vegetable Oil (Palm, Rapeseed), Raising Agents (E450, E500), Sugar, Whey Powder [**Milk**], Salt, Stabiliser (E466).

FORMULATION

COMPONENT	%	SOURCE / GRADE	COUNTRY OF MANUFACTURE	COUNTRY OF ORIGIN
Wheat Flour	70-80		UK	UK
Vegetable Oil	10-20	Palm** / Rapeseed	Belgium	Malaysia / EU*
Raising Agents (E450, E500)	<5		Germany / Belgium	Germany / Belgium
Sugar	<5	Beet	UK	UK
Whey powder	<5	From cows milk	UK, Ireland	UK, Ireland
Salt***	<5		UK	UK
Stabiliser (E466)	<1		Belgium	Belgium

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* (all EU countries are potential sources) Austria, Belgium, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Poland, Portugal, Slovakia, Slovenia, Spain, Ireland, Sweden, UK.

**RSPO certified mass balance palm oil

*** Contains anti caking agent E535 (undeclared processing aid)

ADDITIVES

E NUMBER	NAME	FUNCTION
E500	Sodium Bicarbonate	Raising Agent
E450	Sodium acid pyrophosphate	Raising Agent
E466	Carboxymethylcellulose	Stabiliser

ALLERGENS

CONTAINS RISK OF CROSS CONTAMINATION

Cereals containing Gluten	Yes	Yes
Milk and derivatives	Yes	Yes
Egg and derivatives	No	Yes
Soya and derivatives	No	Yes
Sesame and derivatives	No	No
Fish and derivatives	No	No
Shellfish / Crustaceans and derivatives	No	No
Molluscs and derivatives	No	No
Lupin and derivatives	No	No
Mustard and derivatives	No	No
Celery and derivatives	No	No
Sulphur Dioxide >10mg / Kg	No	No
Peanuts and derivatives	No	No
Nuts and derivatives	No	No

Allergen policy is available on request

DIETARY SUITABILITY

YES / NO COMMENTS

Suitable for Vegetarians	Yes	
Suitable for Vegans	No	Contains Whey powder
Suitable for Coeliacs	No	Contains Gluten
Suitable for Nut / Seed allergy sufferers	Yes	
Suitable for Ovo Lacto Vegetarians	Yes	
Suitable for Muslims / Halal	Yes	Certified
Suitable for Jewish / Kosher	No	Can be certified on request

Free from materials of animal / fish / poultry origin (excluding egg / dairy)? Yes (eg animal rennet, L-cysteine, cochineal, gelatin)

Free from added soya and soya derivatives	Yes
Free from maize and maize derivatives	Yes
Free from enzymes derived from GM organisms	Yes
Free from other genetically modified foods	Yes

No Genetic Modification labelling is required, and the product complies with relevant GM legislation. GM policy is available on request

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NUTRITION	SOURCE OF DATA: Calculated g per 100g (as sold)
Energy kcal	393
Energy kJ	1664
Protein	8.4g
Carbohydrate	62.5g
of which Sugars	8.0g
of which Starch	54.5g
Fat	13.6g
of which Saturated	5.4g
of which Mono unsaturated	5.5g
of which Poly unsaturated	2.2g
of which Trans	0g
Fibre	2.7g
Sodium	1.4g
Salt Equivalent	3.5g
Added Salt	Approx 1g
Added Sugar	Approx 4g

CONTAMINATION DETECTION: Metal Detection on every sack

Metal Detector test pieces used: 2.5mm FE, 3.5mm non-FE, 3.5mm SS Tested every hour

MICROBIOLOGY

TYPICAL

TVC	<200,000 cfu/g
Coliforms	<1000 cfu/g
Yeasts and Moulds	<1000 cfu/g
E coli	<10 cfu/g
Salmonella	Absent in 25g

We consider the product to be low risk microbiologically. The water activity of the product prevents bacterial growth. The product should pass through a heat treatment process i.e. cooking, before final consumption

FINISHED PRODUCT TESTING	PARAMETERS	FREQUENCY
Bake Test	As per Standard	Every batch

BRC certificate, MSDS, HACCP and flow chart can be supplied upon request

Certificates of analysis / conformance supplied for deliveries: Statement of conformance is on delivery note

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PACKAGING

Description: printed tri walled paper sack with plastic liner

TYPE	MATERIAL	COLOUR	DIMENSIONS	WEIGHT	CLOSURE
Sack	Paper	Printed	620 x 320 x 130mm	120g	Stitched
Sack liner	Polyethylene	Blue	620 x 320 x 130mm	27g (40µm)	Stitched
Layer card	Cardboard	Buff	1.2 x 1m	401g	N/A
Pallet	Wood	Blue	1.2 x 1m	25Kg approx	N/A
Pallet wrap	LDPE	Clear and colourless	N/A	N/A	N/A

Inner packaging is certified suitable for contact with food, and complies with relevant legislation.

Pallet configuration:	7 sacks per layer, 9 layers per pallet, 63 sacks per pallet		
Gross pack weight	15.147Kg		
Net pallet weight	945Kg	Gross pallet weight	Approx 980Kg


PACK CODING

Labelling: Product name, description, weight, ingredients, allergens, usage instructions, EAN code, contact address

Traceability coding: Lot number
Date produced
Best before date

RECIPE SUGGESTION

Savoury Scone mix	1Kg
Water	480g

Completed by	Fiona Baird
Signature	
Specification version	5
Reason for issue	New formula
Valid from	01.12.13

We shall ensure that the product is manufactured and packed in accordance with accepted good manufacturing and hygiene practices, and conforms to specification. Product complies with current UK/EC food legislation and any other relevant statutory requirements, including all acts, regulations, orders, EC directives and EC decisions.