

# Wrights

## Product Specification

**Product Code and Product Name: 2127 4" Sausage Rolls**

**Product Description:** Oblong Sausage Roll encased in a traditional Puff Pastry - Frozen unbaked

### **Ingredients:**

Water, **Wheat** Flour, Pork (19%), Margarine [Palm Oil, Palm Stearin, Water, Salt, Rapeseed Oil, Emulsifier (E471), Acidity Regulator (E330), Lemon Juice], Rusk [**Wheat** Flour, Salt, Raising Agent (E503ii)], Glaze [Water, Modified Starch, Rapeseed Oil, **Milk** Proteins, Emulsifiers(**Soya** Lecithin (E322), E471), Acidity Regulator (E339), Colour (E160a)], Pork Fat, **Wheat** Starch, Seasoning [Salt, Spices (White Pepper, Nutmeg, Ginger, Mace, Black Pepper, Coriander), Sugar, Emulsifier (E450i,iii), Flavour Enhancer (E621), **Wheat** Flour, Preservative (Sodium **Metabisulphite**), Onion Powder, Rusk (**Wheat** Flour, Salt, Raising Agent (E503ii)), Dextrose, Antioxidants (E301, E304, E307), Rapeseed Oil, Spice Extracts, Colour (E120), Herb Extracts], Pea Starch, Salt.

Wheat Flour contains Calcium carbonate, Iron, Niacin and Thiamin.

**Allergens:** For allergens (including cereals containing gluten) see ingredients in **Bold**. May also contain nuts.

Although every care has been taken to remove bones, some small bones may remain.

### **Brief outline of Process Step:**

- Raw Material Intake
- Product ingredient batch weighing
- Filling Cooking (CCP 1 target minimum temperature 85°C)
- Cooling (CCP 2 <8°C within 4 hours)
- Pastry manufacturing
- Product Assembly
- Freezing (*If applicable*)
- Baking (*if applicable*) (CCP 1 target minimum temperature 85°C)
- Cooling (CCP 2 <8°C within 4 hours)
- Packing (*If applicable*)
- Metal Detection (CCP 3)
- Outer case packaging (*If applicable*)
- Despatch

### **Baking Guidelines:**

Bake from Frozen.

Place on a baking tray in a pre - heated oven 200°C/ 400°F/ Gas mark 6 for approximately 20 - 25 minutes.

Ensure product is piping hot throughout before serving.

**Nutrition Information:**

	<b>Typical Values per 100g (Calculated)</b>
Energy kJ	1259
kcal	302
Fat (g)	21.6
Of which Saturates (g)	9.6
Carbohydrates (g)	20.7
Of which Sugars (g)	0.5
Fibre (g)	1.0
Protein (g)	5.8
Salt (g)	1.71

**Micro Standards:**

	Target	Fail
TVC	<10000	>100000
Enterobacteria	<500	>1000
E. Coli	<10	>100
Salmonella	Absent in 25g	Present in 25g
Listeria	Absent in 25g	Present in 25g
Cl. Perfringens	<20	>100
B. Cereus	<20	>100
Staphylococcus	<20	>100

**Packed:**

108 x 80g approximately  
(8.64kg approximately)

**Pallet Information :**

12 Cases per layer  
6 Layers per pallet  
72 Cases per pallet

**Packaging****Measurements:**

Blue Tint Liner Bag (LDPE): 18g  
Layer Card (x4): 362 x 240mm, 32g each (128g per case)  
Case dimensions: 376 x 256 x 190mm, 246g each  
Tape and Label weight: 5g each case  
Case weight: 9.04Kg approximately  
Pallet dimensions: 1200 x 1000 x 162 mm, 28000g (plus pallet layer pad 386g and pallet wrap 240g)  
Total pallet weight: 679.3Kg(approximately)  
Total pallet height: 1.3m (approximately)

**Date Code:** Julian Date Code (yddd), Best Before Date

**Storage Conditions:** Store below -18°C. Once defrosted DO NOT re-freeze. Handle with care.

**Shelf Life:** 18 months from day of production.

**Minimum Shelf Life:** 12 months from day of production.

**Country of Origin:** Produced in the UK using Pork from ROI, EU.

I hereby declare that the ingredients, and its constituent parts, meet all relevant UK and EEC Regulations (e.g. Food Safety Act 1990, Pesticide Residue Levels, Plastic Materials in contact with Food etc), must not be irradiated or contain genetically modified materials.

**Signed:** C. Creasey

**Date:** 27.04.20

**Position:** Specification Technologist

**Please note: We will consider this specification to be accepted unless otherwise advised**

#### SYNOPSIS OF CHANGES

Date	Issue No	Amendment	Requested By	Previous Issue Date
03.09.13	3	New specification format and review	R. Bungar	17.03.10
2.07.2014	4	FIR ingredient declaration.	R. Bungar	3.09.13
01.08.2014	5	Updated allergen as per FIR	R. Bungar	02.07.2014
31.12.2014	6	Updated pork quid, nutrition and meat country of origin.	R. Bungar	1.08.2014
11.11.2016	7	Updated Nutritional Information to Analysed	R. Bungar	31.12.2014
19.04.17	8	Seasoning pack changed – ingredient declaration and nutrition information updated	R. Bungar	11.11.16
27.04.20	9	Review – no changes	C. Creasey	19.04.17

Issue Date: 23.03.08

Issue No: 9

Doc Ref: 2127 4" Sausage Roll

Re-issue Date: 27.04.20