



EXTERNAL SPECIFICATION – STEAK SLICE

DOC NO: SH-QMS-SP478	VER NO: 1	PAGE: Page 1 of 4	ISSUE DATE: 11/12/2014	AMEND DATE: N/A	WRITTEN BY L. Batt	APPROVED:
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Product Name:	Steak Slice	Product Code:	SL5208M
Legal Name:	Frozen Unbaked puff pastry case filled with steak in a viscous sauce and topped with an egg glaze.	Product Weight:	30 x 183g
Manufacturing Site:	David Wood Baking Ltd The Mill House Dorset Road Sheerness Kent ME12 1LP	EC Code:	UK SV004 EC
		Country of Manufacture:	UK
Storage Conditions:	Frozen – Store at -18°C or below	Shelf Life:	+18 Months from date of production
Product Coding:	Best Before: DD/MM/YYYY Lot Code: L14234 23:59 (Julian code where 14 = year of production, 234 = day of the year and time of production using 24 hour clock) In case of complaint please quote Best Before and Lot Code.		

THE INGREDIENTS AND THEIR CONSTITUENT PARTS MEET ALL RELEVANT UK AND EC REGULATIONS (E.G. FOOD SAFETY ACT 1990, PESTICIDE RESIDUE LEVELS, PLASTIC MATERIALS IN CONTACT WITH FOOD ETC.), AND MUST NOT BE IRRADIATED OR CONTAIN GENETICALLY MODIFIED MATERIALS.

Raw Photograph:	Baked Photograph:
	

Ingredients:	Weight (g):	Tolerance:
Puff Pastry	111g	+ / - 5
Filling	69g	+ / - 5
Egg Glaze	3g	+ / - 0.5
Unbaked Dimensions:	mm:	Tolerance:
Length:	140	+ / - 5
Width:	100	+ / - 5

Ingredient Declaration:

Pastry: **WHEAT** Flour (**WHEAT** Flour, Calcium Carbonate, Iron, Niacin, Thiamin), Water, Salt, Emulsifier Mono and Di-Glycerides of Fatty Acid), Water, Salt.
 Filling : Beef (56%), Water, Modified Waxy Maize Starch, Onion, Beef Stock (Water, Yeast Extract, Beef Stock, Salt, Lemon Juice Concentrate, Beef Fat), Tomato Puree, Salt, Dijon **MUSTARD** (Water, **MUSTARD** Seeds, Spirit Vinegar, Salt), Garlic Puree, **BARLEY** Malt Extract, Black Pepper, Yeast Extract
 Glaze: Whole Hen **EGG**, Water

Finished Baked Product Contains: 22% Beef

Allergen Advice: For allergens including cereals containing gluten see ingredients in **BOLD**
 May Contain: Milk

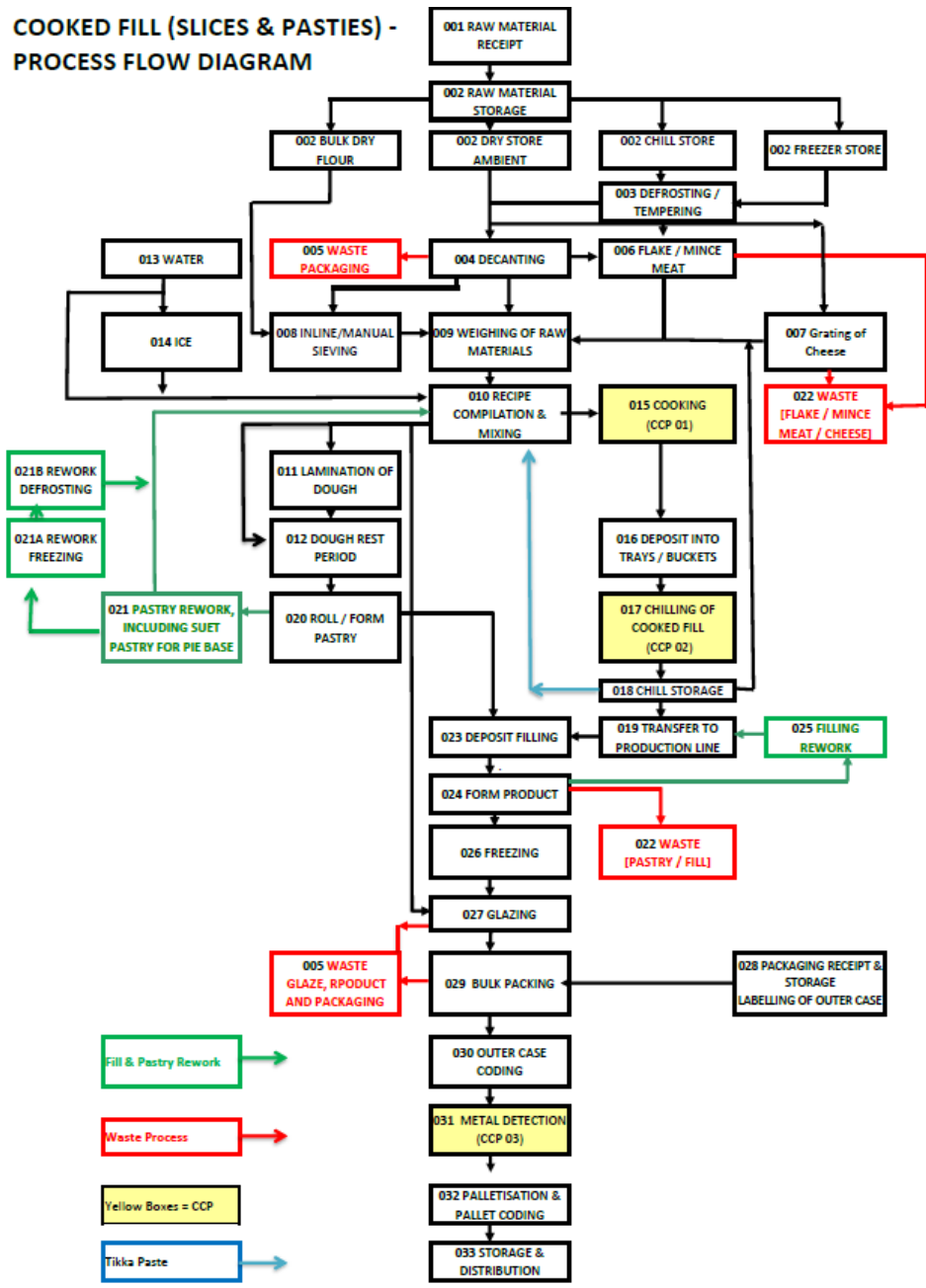
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Nutritional Information from Calculation

	Per 100g Raw	Per 100g Baked
Energy (Kcal)	291	323
Energy (KJ)	1213	1346
Protein:	8.2	9.1
Available Carbohydrate:	23.2	25.8
Of Which Sugars:	0.3	0.3
Fat:	18.1	20.1
Of Which Saturates:	9.7	10.8
Dietary Fibre:	1.2	1.3
Sodium:	0.35	0.38
Salt Equivalent:	0.87	0.96

COOKED FILL (SLICES & PASTIES) - PROCESS FLOW DIAGRAM



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Microbiological Standards (Targets & Tolerances):

Test	Frequency	Target	Limit
TVC	New products monthly / established products quarterly	<100,000/g	1,000,000/g
E.Coli	New products monthly / established products quarterly	<10/g	100/g
S. Aureus	New products monthly / established products quarterly	<10/g	100/g
Salmonella	New products monthly / each run, established products quarterly	Absent in 25g	Absent in 25g

Packaging Weights:

Primary / Secondary / Tertiary	Material	Weight:	Note:
Primary	Plastic	25g	Primary = Food Contact Secondary = Non-Food Contact Case Materials Tertiary = Non-Food Contact Pallet Materials
Secondary	Cardboard	197g	
Secondary	Paper	2g	
Secondary	Plastic	5g	
Tertiary	Plastic	500g	
Tertiary	Wood	25Kg	
Tertiary	Paper	5g	

Finished Weights:

Net Case Weight:	5.49Kg	Gross Case Weight:	5.72Kg
Total Pallet Weight:	695Kg	Total Pallet Height:	1675mm
Pallet Configuration:	Total of 117 Cases. 13 per layer, 9 layers high		

Food Intolerance Data Information:

(Please tick where appropriate, If answer is Yes or C/C please specify ingredient in Comments box)

Section 1:	Is the product free from:	Yes	No	Possible C/C	Comments
1	Nuts (including any possible sources of cross contamination)?	✓			
2	Sesame Seeds and Derivatives?	✓			
3	Milk and Milk Derivatives?			✓	Used on site
4	Egg and Egg Derivatives?		✓		Glaze
5	Wheat and Wheat Derivatives?		✓		Wheat Flour
6	Barley and Barley Derivatives?		✓		Malt Extract
7	Oats and Oat Derivatives?	✓			
8	Soya and Soya Derivatives?		✓		Used on site
9	Maize and Maize Derivatives?		✓		Starch
10	Gluten?		✓		Wheat Flour & Malt Extract
11	Fruit and Fruit Derivatives?			✓	Used on site
12	Yeast and Yeast Derivatives?		✓		In beef Stock
13	Vegetables and Vegetable Derivatives?		✓		Margarine (Palm Oil), Onion, Tomato
14	Fish excluding Shellfish?	✓			
14a	Crustaceans, Molluscs and their Derivatives?	✓			
15	Mustard / Mustard Seeds?		✓		Dijon Mustard
16	Celery / Celeriac?	✓			
17	Kiwi Fruit?	✓			
18	Caffeine?	✓			
19	Lupins?	✓			
20	Sulphites?	✓			
Section 2:	Is the product free from:	Yes	No	Possible C/C	Comments
21	Additives?		✓		Margarine
22	Azo and Coal Tar Dyes?	✓			
23	Benzoates?	✓			

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24	BHA / BHT?		✓			
25	Aspartame?		✓			
26	Added MSG?		✓			
27	Histamine?		✓			
28	Preservatives?		✓			
29	Artificial Preservatives?		✓			
30	Flavourings?		✓			
31	Artificial Flavourings?		✓			
32	Natural Flavourings?		✓			
33	Potassium Based Salt Substitutes?		✓			
Section 3: Is the product suitable for:			Yes	No	Possible C/C	Comments
34	Ovo-lacto Vegetarians?			✓		
35	Vegans?			✓		
36	Nut/Seed Allergy Sufferers?		✓			
37	Coeliacs?			✓		
Section 4: Is the product free from:			Yes	No	Possible C/C	Comments
38	Beef?			✓		Beef
39	Pork?		✓			
40	Lamb?		✓			
41	Poultry?		✓			
Section 5: Is the product packaged in a protective atmosphere? Please Highlight					Yes	No

Genetic Modification: (Please tick or comment where appropriate)				
		Yes	No	Don't Know
1a	Does the product or any of its ingredients contain any genetically modified material (whether active or not)?		✓	
1b	Identify those ingredients which contain such material	N/A		
2a	Is the product or any of its ingredients not substantially equivalent as a consequence of the use of genetic modification?		✓	
2b	Identify any such ingredients	N/A		
3a	Is the product or any of its ingredients or additives produced from, but not containing any genetically modified material?		✓	
3b	Identify those ingredients which are produced from such material	N/A		
4a	Have genetically modified organisms been used as processing aids or in connection with the production of the food or any of its ingredients?		✓	
4b	Identify any such processing aids or additives	N/A		
5a	Have genetically modified organisms been used to produce processing aids or additives but are not present in the processing aid as used in connection with the production of the food or any ingredient?		✓	
5b	Identify any such processing aids or additives	N/A		

Supplier Name:	David Wood Baking Ltd (Sheerness)	Version Number:	1
Completed By: (Print Name)	Lizzie Bassett	Signature:	<i>L. Bassett</i>
Position:	Technical Manager	Date:	17.01.2020