

Product Specification

Product Code and Product Name: 2251 Steak & Kidney Pie

Product Description: Oblong Steak & Kidney Pies made with a Traditional short crust pastry base and a puff pastry lid – Frozen Baked Wrapped (Red Foil)

Ingredients:

Wheat Flour (Contains Calcium Carbonate, Iron, Niacin, Thiamin), Water, Beef (18%), Kidney (8%), Margarine [Palm Oil, Water, Rapeseed Oil, Salt, Emulsifier (E471), Acidity Regulator (E330), Lemon Juice], Modified Maize Starch, Glaze [Modified Starch, Rapeseed Oil, Milk Proteins, Emulsifiers (Soya Lecithin- E322, E471), Acidity Regulator (E339iii), Colour (E160a)], Salt, Malt Extract (Barley), Raising Agents (E450, E500), Caramelised Sugar, White Pepper.

Allergens: For allergens (including cereals containing gluten) see ingredients in **Bold**. May contain **Nuts**.

Bone warning:- Although every care has been taken to remove bones, small bones may remain.

Brief outline of Process Step:

- Raw Material Intake
- Product ingredient batch weighing
- Filling Cooking (CCP 1 target minimum temperature 85°C)
- Cooling (CCP 2 <8°C within 4 hours)
- Pastry manufacturing
- Product Assembly
- Freezing (If applicable)
- Baking (if applicable) (CCP 1 target minimum temperature 85°C)
- Cooling (CCP 2 <8°C within 4 hours)
- Packing (If applicable)
- Metal Detection (CCP 3)
- Outer case packaging (If applicable)
- Despatch

Reheating Guidelines:

Defrost in temperature controlled conditions (e.g. overnight in a refrigerator). Place on a baking tray in a pre-heated oven at 200°C / 400°F / Gas Mark 6 for approximately 15 - 20 minutes. Ensure product is piping hot throughout before serving.

Issue Date: 30.10.01	Issue No: 9	Doc Ref: 2251 Steak & Kidney Pie
Re-issue Date: 30.03.2016		

Nutrition Information: A pie is 1 portion.

	Typical Values per 100g (Analysed)
Energy kJ	1070
kcal	257
Fat (g)	14.9
Of which Saturates (g)	6.83
Carbohydrates (g)	22.3
Of which Sugars (g)	5.5
Fibre (g)	3.0
Protein (g)	8.4
Salt (g)	1.34

Micro Standards:

	Target	Fail
TVC	<100	>5000
Enterobacteraie	<10	>100
E. Coli	<10	>100
Salmonella	Absent in 25g	Present in 25g
Listeria	Absent in 25g	Present in 25g
B. Cereus	<50	>100
Staphylococcus	<50	>100
Yeast	<1000	>10000
Mould	<20	>100

Packed:	32 x 185g approximately	Pallet Information:	
	(5.92Kg approximately)	12 Cases per layer	
		6 Layers per pallet	
		72 Cases per pallet	
Packaging	Foil dimensions: 123 x 91 x 24mm, 2.07g each (66.24g per case)		
Measurements:	Film: 2g each approx (64g per case)		
	Case dimensions: 370 x 250 x 180mm, 226g each		
	Tape and Label weight: 5g each case		
	Case weight: 6.28Kg approximately		
	Pallet dimensions: 1200 x 1000 x 162 mm, 28000g (plus pallet layer		
	pad 436g and pallet wrap 240g)		
	Total pallet weight: 480.93Kg(approximately)		
	Total pallet height: 1.24m (approximately)		
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Date Code: Julian Date Code (yddd), Best Before Date

Storage Conditions: Store below -18°C. Once defrosted DO NOT re-freeze.

Handle with care.

Shelf Life: 18 months from day of production.

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Re-issue Date: 30.03.2016		

Minimum Shelf Life: 12 months from day of production.

Country of Origin: Produced in the UK using Beef from the UK and Republic of Ireland.

I hereby declare that the ingredients, and its constituent parts, meet all relevant UK and EEC Regulations (e.g. Food Safety Act 1990, Pesticide Residue Levels, Plastic Materials in contact with Food etc), must not be irradiated or contain genetically modified materials.

Signed: Reshima Bungar Date: 30.03.2016

Position: Technical Manager

Please note: We will consider this specification to be accepted unless otherwise advised

SYNOPSIS OF CHANGES

Date	Issue No	Amendment	Requested By	Previous Issue Date
27.08.13	6	Specification review and moved to new specification format	R. Bungar	15.04.10
29.07.2014	7	FIR ingredient declaration, add meat country of origin, amend store condition and shelf life as frozen product	R. Bungar	27.08.2013
01.08.2014	8	Updated allergen as per FIR	R. Bungar	29.07.2014
30.03.2016	9	Added Bone Warning	R. Bungar	01.08.2014