

Product Specification

Product Code and Product Name: 2010 Steak Pie																													
Product Description: Oblong Steak Pies made with a Traditional short crust pastry – Frozen Unbaked (Silver Foil)																													
Barcode: 05018833020107																													
Supplier Address: Wrights Food Group Weston Road Crewe CW1 6XQ 01270 504300	Manufacturing Site: Same as supplier address																												
Health Mark: UK AX028 EC																													
RSPO SCC no: BMT-RSPO-000592																													
<p>Ingredient Declaration: Wheat Flour (contains Calcium carbonate, Iron, Niacin and Thiamin), Water, Beef (24%), Vegetable Shortening [Palm Oil, Rapeseed Oil, Palm Stearin], Beef Dripping, Margarine [Palm Oil, Palm Stearin, Rapeseed Oil, Water, Salt, Emulsifier (E471), Acidity Regulator (E330), Lemon Juice Concentrate], Glaze [Water, Modified Starch, Rapeseed Oil, Milk Proteins, Emulsifiers (Soya Lecithin, E471), Acidity Regulator (E339iii), Colour (E160a)], Modified Maize Starch, Salt, Raising Agents (E450i, E500ii), Malt Extract (Barley), Caramelised Sugar, White Pepper.</p> <p>Allergens: For allergens (including cereals containing gluten) see ingredients in Bold. May also contain Nuts.</p> <p>Bone Warning: Although every care has been taken to remove bones, small bones may remain.</p>																													
Ingredient Information:																													
<table border="1"> <thead> <tr> <th>Ingredient</th> <th>Country of Origin</th> </tr> </thead> <tbody> <tr> <td>Wheat Flour</td> <td>Milled in the UK</td> </tr> <tr> <td>Water</td> <td>UK</td> </tr> <tr> <td>Beef</td> <td>ROI and UK</td> </tr> <tr> <td>Margarine</td> <td>Belgium</td> </tr> <tr> <td>Vegetable Shortening</td> <td>Belgium</td> </tr> <tr> <td>Beef Dripping</td> <td>EU</td> </tr> <tr> <td>Glaze</td> <td>UK</td> </tr> <tr> <td>Modified Maize Starch</td> <td>France</td> </tr> <tr> <td>Salt</td> <td>UK</td> </tr> <tr> <td>Raising Agents</td> <td>UK</td> </tr> <tr> <td>Malt Extract</td> <td>UK</td> </tr> <tr> <td>Caramelised Sugar</td> <td>UK</td> </tr> <tr> <td>White Pepper</td> <td>Vietnam</td> </tr> </tbody> </table>		Ingredient	Country of Origin	Wheat Flour	Milled in the UK	Water	UK	Beef	ROI and UK	Margarine	Belgium	Vegetable Shortening	Belgium	Beef Dripping	EU	Glaze	UK	Modified Maize Starch	France	Salt	UK	Raising Agents	UK	Malt Extract	UK	Caramelised Sugar	UK	White Pepper	Vietnam
Ingredient	Country of Origin																												
Wheat Flour	Milled in the UK																												
Water	UK																												
Beef	ROI and UK																												
Margarine	Belgium																												
Vegetable Shortening	Belgium																												
Beef Dripping	EU																												
Glaze	UK																												
Modified Maize Starch	France																												
Salt	UK																												
Raising Agents	UK																												
Malt Extract	UK																												
Caramelised Sugar	UK																												
White Pepper	Vietnam																												
Issue Date: 23.03.2008	Issue No: 8	Doc Ref: 2010 Steak Pie																											
Re-issue Date: 01.04.19																													

Suitability:

	Yes/No/Not Certified	Comments
Vegetarians (Ovo-Lacto)	No	Contains Beef
Vegans	No	Contains Beef and Milk
Coeliacs	No	Contains Wheat and Barley
Kosher	No	
Halal	No	

Allergen Information:

Allergen	Present (Yes/No/May contain)	Handled on site	Comments
Cereals (containing gluten)	Yes	Yes	Contains Wheat and Barley
Milk and Milk Products	Yes	Yes	Contains Milk Proteins
Eggs and Egg Products	No	Yes	
Fish and Fish Products	No	Yes	
Mustard	No	Yes	
Celery/ Celeriac	No	Yes	
Lupin	No	No	
Soya Beans and Derivatives	Yes	Yes	
Molluscs	No	Yes	
Crustaceans	No	Yes	
Sesame Seeds and derivatives	No	Yes	
Sulphites/Sulphur Dioxide	No	Yes (within other raw materials)	
Nuts ((Almond, Brazil Nuts, Cashew Nuts, Hazelnut, Macadamia Nuts, Pecan Nuts, Pistachio Nuts, Walnuts) or nut derivatives	May contain	Yes	Almonds and cashews handled on site
Peanuts	No	No	

Other Relevant Information:

	Present (Yes/No/May contain)	Comments
Artificial Preservatives	No	
Artificial Flavours/Flavour Enhancers	No	
Artificial Colours	No	
Additives	Yes	E471, E330, E322, E339iii, E160a, E450i, E500ii
Palm Oil or Derivatives	Yes	MB or SG
GMO materials or derivatives	No	
Irradiated materials	No	

Baking Guidelines:

Place on a baking tray in a pre - heated oven 200°C / 400°F / Gas mark 6 for approximately 25 - 30 minutes. Ensure product is piping hot throughout before serving.

Nutrition Information:

Analysis or Calculation: Analysis

	Typical Values per 100g
Energy kJ	1230
kcal	293
Fat (g)	15.7
Of which Saturates (g)	7.0
Carbohydrates (g)	29.2
Of which Sugars (g)	1.1
Fibre (g)	1.6
Protein (g)	8.1
Salt (g)	1.02

Brief outline of Process Steps:

- Raw Material Intake
- Product ingredient batch weighing
- Filling Cooking (CCP 1 target minimum temperature 85°C)
- Cooling (CCP 2 <8°C within 4 hours)

- Pastry manufacturing
- Product Assembly
- Freezing *(if applicable)*
- Baking *(if applicable)* (CCP 1 target minimum temperature 85°C)
- Cooling (CCP 2 <8°C within 4 hours)
- Packing *(if applicable)*
- Metal Detection (CCP 3)
- Outer case packaging *(if applicable)*
- Despatch

Micro Standards:

	Target	Fail
TVC	<10000	>5000000
Enterobacteria	<500	>1000
E. Coli	<10	>100
Salmonella	Absent in 25g	Present in 25g
Listeria	Absent in 25g	Present in 25g
B. Cereus	<50	>100
Staphylococcus	<50	>100

Packed: 32 x 200g
Net Weight: 6.4Kg
Gross Weight: 6.8Kg
Total Pallet Weight: 518.4Kg
Pallet Height: 1.3m

Pallet Information:
 12 Cases per layer
 6 Layers per pallet
 72 Cases per pallet

Packaging Breakdown:

Primary

Wrights code	Description	Material	Length (mm)	Width (mm)	Height (mm)	Weight (g)	Quantity per case	Total Weight per case
I1135	Foil - Silver	Aluminium	123 x 91 (top out)	74 x 48 (base)	24	1.54	32	49.28
I1244	Blue Liner Bag	LDPE	-	-	-	18	1	18
Total weight								67.28

Secondary

Wrights code	Description	Material	Length (mm)	Width (mm)	Height (mm)	Weight (g)	Quantity per case	Total Weight per case
PO76421	Layer card	Cardboard	362	240		28	3	84

R00003	Outer Case	Cardboard	376	256	190	246	1	246
I1248	Tape	BOPP solvent	-	-	-	3	1	3
Z00159	Label	Paper	300	75	-	2	1	2
Total weight								335

Tertiary

Description	Material	Length (mm)	Width (mm)	Height (mm)	Weight (g)
Blue Chep Pallet	Wood	1200	1000	162	28000
Pallet Wrap	LLDPE	-	-	-	240
Pallet Pad	Cardboard	1200	1000		386
Total weight					28626

Date Code: Julian Date Code (ydd), Best Before Date

Storage Conditions: Store below -18°C. Once defrosted DO NOT re-freeze. Handle with care.

Shelf Life: 18 months from day of production.

Minimum Shelf Life: 12 months from day of production.

Country of Origin: Produced in the UK.

I hereby declare that the ingredients, and its constituent parts, meet all relevant UK and EEC Regulations (e.g. Food Safety Act 1990, Pesticide Residue Levels, Plastic Materials in contact with Food etc), must not be irradiated or contain genetically modified materials.

Signed: C. Creasey

Date: 01.04.19

Position: Specifications Technologist

Please note: We will consider this specification to be accepted unless otherwise advised.

For any specification queries please contact us at:

specifications@wrightsfg.com

SYNOPSIS OF CHANGES

Date	Issue No	Amendment	Requested By	Previous Issue Date
25.04.2014	4	New specification format and specification review	R. Bungar	15.09.2011
01.08.2014	5	Updated allergen as per FIR	R. Bungar	25.04.2014
01.08.2014	5	Warning statement added	J. Briscoe pp R. Bungar	01.08.14
9.12.2014	6	Updated ingredients declaration	R. Bungar	1.08.2014
29.03.2-16	7	Added Bone Warning	R. Bungar	09.12.2014
01.04.19	8	Specification review – new spec format	C. Creasey	29.03.16

Issue Date: 23.03.2008	Issue No: 8	Doc Ref: 2010 Steak Pie
Re-issue Date: 01.04.19		