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Version 2.0

Status Published

K07689/301581 Speedibake Signature SG Sticky Toffee Muffin x 24

Speedibake Signature Sticky Toffee Muffin Sg X 24 24x110g

PRODUCT DESCRIPTION

24 muffins filled with salted caramel toffee sauce, topped with icing and salted caramel fudge pieces.

Brand	Speedibake
Manufacturer Product Code	K07689/301581/NPD 1778
Manufacturer Version	3
Number	
Product Type	Food
Product Category	Cookies, Muffins & Doughnuts
Storage Type	Frozen
Erudus ID	08a866104dc44e63ae13d704a703c192
Specification Type	Bakery Products

Manufacturer Component Code K07689/301581

Outer Case GTIN 15060239772149



INGREDIENTS

Ingredient Declaration

Wheat flour [**wheat** flour, calcium carbonate, folic acid, iron, niacin, thiamin], sugar, rapeseed oil, water, salted caramel filling (8.0%) [sugar, glucose syrup, rapeseed oil, palm oil, water, sweetened condensed cows' milk (whole cows' **milk**, sugar), butter (cows' **milk**), emulsifiers (mono- and diglycerides of fatty acids, **soya** lecithin), salt, caramelised sugar syrup, preservative (potassium sorbate), natural flavouring, stabiliser (agar)], pasteurised **egg**, icing (7%) [sugar, palm oil, water, dried glucose syrup, glucose syrup, rapeseed oil, humectant (vegetable glycerol), emulsifiers (polysorbate 60, sucrose esters of fatty acids, mono- and diglycerides of fatty acids), salt, colour (ammonia caramel), natural flavouring, preservative (potassium sorbate), acidity regulator (citric acid)], salted caramel fudge pieces (3.5%) [sugar, glucose syrup, sweetened condensed cows' milk (whole cows' **milk**, sugar), palm oil, butter (cows' **milk**), salt, water, natural flavouring], dates, maize starch, partially inverted sugar syrup, **wheat** starch, cane molasses, raising agents (diphosphates, potassium carbonates), whey powder (cows' **milk**), milk protein concentrate (cow's **milk**), caramelised sugar powder, natural flavouring, emulsifier (mono- and diglycerides of fatty acids), enzymes (contain **wheat**).

ALLERGENS

Product Contains:

Celery/Celeriac	No	Mustard	No
Cereals Containing Gluten	Yes	Nuts (Tree)	No
Barley	May Contain	Almond nuts	No
Oats	May Contain	Brazil nuts	No
Rye	May Contain	Cashew nuts	No
Wheat (including Spelt and Khorasan)	Yes	Hazelnuts	No
Crustacea	No	Macadamia (Queensland) nuts	No
Eggs	Yes	Pecan nuts	No
Fish	No	Pistachio nuts	No
Lupin	No	Walnuts	No
Milk	Yes	Peanuts	No
Molluscs	No	Sesame Seeds	No
		Soybeans	Yes
		Sulphur Dioxide and Sulphites	No

Risk Source:

Barley (Risk Source)	Raw Material	Oats (Risk Source)	Raw Material
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Allergen Statement On Pack

For allergens, including cereals containing gluten, see ingredients in bold. May also contain other cereals containing gluten including rye, barley and oats.

SUPPLEMENTARY INGREDIENT INFORMATION

Palm Oil	Yes
Is palm oil sustainably sourced?	Yes
Hydrogenated Vegetable Oil/Fat	No
GM Protein/DNA	No

ADDITIVES

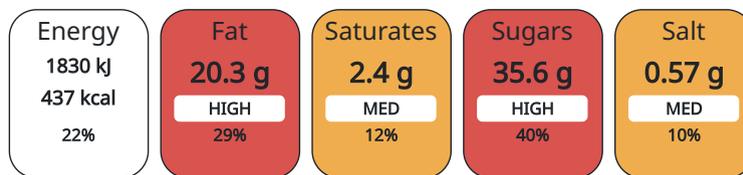
Product Contains:

Artificial Antioxidants	No	Artificial Flavourings	No
Artificial Colours	No	Artificial Preservatives	Yes
Artificial Flavour Enhancers	No	Artificial Sweeteners	No
Vegan Diet	No	Vegetarian Diet	Suitable for
Halal Diet	No	Kosher Diet	No

DIET SUITABILITY

NUTRITIONAL INFORMATION AS SOLD

Each 100g/ml portion contains:



of your reference intake.

Typical values per 100g/ml : Energy 437kcal / 1830kJ

Nutrient	per 100g	RI per 100g	per 110g serving	RI per 110g serving
Energy (kj)	1830 kj	22%	2013 kj	24%
Energy (kcal)	437 kcal	22%	481 kcal	24%
Fat	20.3 g	29%	22.3 g	32%
of which Saturates	2.4 g	12%	2.6 g	13%
of which Mono-unsaturates	11.8 g		13 g	
of which Polyunsaturates	5.2 g		5.7 g	
Carbohydrate	59.8 g	23%	65.8 g	25%
of which Sugars	35.6 g	40%	39.2 g	44%
of which Starch	24.2 g		26.6 g	
Fibre	0.7 g		0.8 g	
Protein	3.4 g	7%	3.7 g	7%
Salt	0.57 g	10%	0.6 g	10%
Sodium	228 mg		250 mg	

Serving Size	110 g
Serving Size Description	per muffin
Number of Servings	24 Servings

Source of Nutritional Information Manufacturers analysis

Trans Fats per 100 g/ml	0.1 g
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HFSS Status	Yes
HFSS Score	16

Directions For Use

Remove from packaging and defrost at room temperature for a minimum of 2 hours. Do not refreeze after thawing.

Storage Instructions

Keep frozen, store at -18°C or below.

Storage Instructions After Opening

Once defrosted consume within 1 day if uncovered or 3 days if kept in airtight container. Store in a cool dry place. Not suitable for freezing.

Shelf Life from Time of Production	365 Days
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Shelf Life Once Defrosted	1 Days
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BRCGS Certified	
Fairtrade	
Sedex	

BRCGS Food Safety	
Roundtable of Sustainable Palm Oil (RSPO)	

Product Country of Origin	United Kingdom
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Additional Origin Details

Produced in the UK by: Speedibake, Cross Lane Industrial Estate, Bradford, BD4 0SG; for EU: AB Foods Polska Sp. z o.o., ul.Przemysłowa 2, 67-100, Nowa Sól, Poland.

Origin of the Primary Ingredient	Not Applicable
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Standards Testing

Do you undertake trend analysis of microbiological results?	Yes	Is shelf life testing undertaken?	Yes
		Commercially Sterile	No

Microbiological Standards

SUPPLEMENTARY NUTRITIONAL INFORMATION

HFSS (HIGH IN FAT, SALT AND SUGAR)

HANDLING & STORAGE INFORMATION

ACCREDITATIONS/ CERTIFICATIONS/ ASSURANCE SCHEMES

ORIGIN

PRODUCT CHARACTERISTICS

Organism	Description	Frequency	Target	Maximum	Sample (g or ml)
Coagulase-positive Staphylococci (cfu/g or ml)		Annually	<50	50	110
E. Coli (cfu/g or ml)		Annually	=0	0	110
Enterobacteriaceae (cfu/g or ml)		Annually	<10	100	110
Total Viable Count (TVC) (cfu/g or ml)		Annually	<1000	5000	110
Salmonella (cfu/g or ml)		Annually	=0	0	110
Yeast (cfu/g or ml)		Annually	<100	1000	110
Moulds (cfu/g or ml)		Annually	<100	1000	110

Analytical Standards

Test	Description	Frequency	Target	Range	Sample (g or ml)
Acrylamide (µg/kg)	A sample from each product group is sent for external analysis at a frequency based on risk assessment and checked against the Commission Regulation (EU) 2017/2158 'benchmark levels' of 50µg/kg for wheat-based bread and 300µg/kg for cake products. All testing is carried out after baking in line with consumer/store finishing/cooking instructions	Occasionally	<300	0.0 to 300	110

Physical Standards

Test	Description	Frequency	Target	Range	Sample (g or ml)
Dimensions Height (mm)		Hourly	=71	66 to 76	110
Weight (g)		Hourly	=110	100 to 120	110

SUPPLEMENTARY INFORMATION

Egg Source	2 - Barn	Fried During Manufacture	No
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ORGANOLEPTICS

Appearance

A rich brown coloured muffin topped with a small flood of light brown icing which has fudge pieces scattered over the top and around the edges of the cup. The muffin is injected with a glossy brown caramel sauce.

Aroma

Sweet baked aromas from the muffin with caramel notes from both the icing and filling, sweetness from the fudge pieces.

Taste

The muffin crumb has a toffee flavour, and the icing is sweet and sugary. The topping has a sweet fudgy flavour which is paired with a sweet and rich caramel filling.

Texture

The muffins have an open crumb texture and should be soft with some springiness and firmness. The icing is soft and light. The filling is smooth and coats the mouth.

HAZARD CONTROLS

Metal Detection	Yes	Sieving	Yes
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CONFIGURATION

Case Configuration	Inner Pack Configuration
Variable Inner Components in Outer Case	No
Total Quantity of Inner Components in Outer Case	24 Units
Is the Outer Case Splittable?	No

PRODUCT WEIGHTS

Inner Component	
Variable Weight Consumer Item	No
Inner Component Weight	110 g
e mark	No
Outer Case	
Outer Case Gross Weight	3.21 kg
Outer Case Net Weight	2.64 kg

PRODUCT DIMENSIONS

Inner Component	
Inner Component Depth	95 mm
Inner Component Width	95 mm
Inner Component Height	71 mm
Outer Case	
Outer Case Depth	600 mm
Outer Case Width	398 mm
Outer Case Height	97 mm

PALLET INFORMATION

Quantity of Cases Per Pallet Layer	5 Cases	Pallet Type	UK Standard Pallet
Quantity of Layers Per Pallet	16 Layers	Pallet Height	1.72 MTR
Quantity of Cases Per Pallet	80 Cases	Pallet Gross Weight	284.9 kg

PACKAGING

Inner Component Packaging						
Type	Materials	Weight	Recycled Material %	Recyclable	Returnable	Composite
Parchment Paper	Paper/Cardboard / Paper	1.08 g		Yes	No	No
Inner Pack Packaging						
Type	Materials	Weight	Recycled Material %	Recyclable	Returnable	Composite
Tray	Plastic / PET (Polyethylene Terethphalate)	39.57 g	50 %	Yes	No	No
Outer Case Packaging						
Type	Materials	Weight	Recycled Material %	Recyclable	Returnable	Composite
Divider	Paper/Cardboard / Paper	8.9 g		Yes	No	No
Case	Paper/Cardboard / Cardboard	450 g		Yes	No	No
Label	Paper/Cardboard / Paper	2.23 g		Yes	No	No
Tape	Plastic / OPP (Oriented Polypropylene)	2 g		No	No	No
Transport Packaging						
Type	Materials	Weight	Recycled Material %	Recyclable	Returnable	Composite
Pallet	Wood	28000 g		Yes	Yes	No
Pallet Wrap	Plastic / LDPE (Low Density Polyethylene)	160 g		Yes	No	No
Label	Paper/Cardboard / Paper	4.96 g		Yes	No	No

MARKETING
INFORMATION

Marketing Description

24 Signature Sticky Toffee Muffins

OTHER
INFORMATION

Commodity Code 1905907000

Meursing Code 7001

CONTACT
INFORMATION

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