

Product Specification

| 1 1 0 d d c c c c c c c c c c c c c c c c c |
|--|
| |
| |
| Product Description: Peppered Steak Filling encased in a traditional Puff Pastry– Frozen |

Product Code and Product Name: 2084 Peppered Steak Slice - Frozen Unbaked

Unbaked

Supplier Address:

Wrights Food Group

Weston Road

Crewe

CW1 6XQ

01270 504300

Manufacturing Site:

Same as supplier address

Identification Mark: GB AX028

RSPO SCC no: BMT-RSPO-000592

Ingredients:

Wheat Flour (Contains Calcium carbonate, Iron, Niacin, Thiamin), Beef (19%), Margarine [Palm Oil, Palm Stearin, Water, Salt, Rapeseed Oil, Emulsifier (E471), Acidity regulator (E330), Lemon Juice concentrate], Water, Onions, Thickener (E1422), Whipping Cream (Milk), Glaze [Water, Modified Starch (Potato, Tapioca), Rapeseed Oil, Milk Proteins, Emulsifiers (Soya Lecithin, E471), Acidity Regulator (E339iii), Colour (E160a)], Salt, Roast Beef Stock [Rehydrated Beef, Natural Flavouring, Water, Beef Stock (Beef Protein, Water), Salt, Potato Flakes, Sugar, Beef Fat, Lemon Juice Concentrate, Malt Extract (Barley), Yeast Extract, Dried Onion, Black Pepper], Cracked Black Pepper, Emulsifier (E464), Malt Extract (Barley), Caramelised Sugar.

Allergens: For allergens (including cereals containing gluten) see ingredients in **Bold**. May also contain Nuts.

Bone warning:- Although every care has been taken to remove bones, small bones may remain.

Brief outline of Process Step:

- Raw Material Intake
- Product ingredient batch weighing
- Filling Cooking (CCP 1 target minimum temperature 85°C)
- Cooling (CCP 2 <8°C within 4 hours)
- Pastry manufacturing
- Product Assembly
- Cooling (CCP 2 <8°C within 4 hours)
- Packing
- Metal Detection (CCP 3)
- Outer case packaging
- Freezing
- Despatch

Baking Guidelines:

Place onto a baking tray in a pre-heated oven at 200°C /400°F/ Gas Mark 6 for approximately

| Issue Date: 26.03.04 | Issue No: 16 | Doc Ref: 2084 Peppered Steak Slice |
|---------------------------|--------------|------------------------------------|
| Re-issue Date: 12 01 2022 | | |

25 - 30 minutes.

Ensure product is piping hot throughout before serving.

Nutrition Information:

| | Typical Values per |
|------------------------|-----------------------|
| | 100g <i>(A)</i> |
| Energy kJ | 1150 |
| kcal | 276 |
| Fat (g) | 17.6 |
| Of which Saturates (g) | 9.1 |
| Carbohydrates (g) | 20.2 |
| Of which Sugars (g) | 1.7 |
| Fibre (g) | 1.9 |
| Protein (g) | 8.2 |
| Salt (g) | 0.95 |

Micro Standards:

| X | Target | Fail |
|-----------------|---------------|----------------|
| TVC | <10000 | >100000 |
| Enterobacteria | <500 | >1000 |
| E. Coli | <10 | >100 |
| Salmonella | Absent in 25g | Present in 25g |
| Listeria | Absent in 25g | Present in 25g |
| Cl. Perfringens | <20 | >100 |
| B. Cereus | <20 | >100 |
| Staphylococcus | <20 | >100 |

| Packed: | 36 x 176g approximately | Pallet Information : | |
|---------------|--|----------------------|--|
| | (6.34Kg approximately) | 12 Cases per layer | |
| | | 6 Layers per pallet | |
| | | 72 Cases per pallet | |
| Packaging | Blue Tint Liner (LDPE): 18g | | |
| Measurements: | Layer cards (x 4): 362 x 240mm, 32g each (128g per case) | | |
| | Case dimensions: 370 x 250 x 180mm, 226g each | | |
| | Tape and Label weight: 5g each case | | |
| | Case weight: 6.71Kg approximately | | |
| | Pallet dimensions: 1200 x 1000 x 162 mm, 28000g (plus pallet layer | | |
| | pad 436g and pallet wrap 240g) | | |

| Issue Date: 26.03.04 | Issue No: 16 | Doc Ref: 2084 Peppered Steak Slice |
|---------------------------|--------------|------------------------------------|
| Re-issue Date: 12.01.2022 | | |

Total pallet weight: 511.8Kg(approximately)
Total pallet height: 1.24m (approximately)

Date Code: Julian Date Code (yddd), Best Before Date

Storage Conditions: Store below -18°C. Once defrosted DO NOT re-freeze.

Handle with care.

Shelf Life: 18 months from day of production.

Minimum Shelf Life: 12 months from day of production.

Country of Origin: Produced in the UK using Beef from the UK, ROI or EU.

I hereby declare that the ingredients, and its constituent parts, meet all relevant UK and EEC Regulations (e.g. Food Safety Act 1990, Pesticide Residue Levels, Plastic Materials in contact with Food etc), must not be irradiated or contain genetically modified materials.

Signed: Amanda Kirton Date: 12.01.2022

Position: Specifications and Artwork Coordinator

Please note: We will consider this specification to be accepted unless otherwise advised

SYNOPSIS OF CHANGES

| Date | Issue No | Amendment | Requested By | Previous |
|------------|----------|--|--------------|------------|
| | | | | Issue Date |
| 14.11.2012 | 9 | New specification format and review | R. Bungar | 12.07.12 |
| 25.03.2014 | 10 | FIR compliant declaration & addition of | R. Bungar | 14.11.12 |
| | | statutory additives | | |
| 01.08.2014 | 11 | Updated allergen as per FIR | R. Bungar | 25.03.2014 |
| 29.11.2014 | 12 | New nutrition | R. Bungar | 1.08.2014 |
| 29.03.2016 | 13 | Added Bone Warning | R. Bungar | 29.11.14 |
| 27.09.2016 | 14 | Updated analysed nutrition | R. Bungar | 29.03.16 |
| 12.04.2019 | 15 | Specification review | J.W. | 27.09.2016 |
| 12.01.2022 | 16 | Site details, health mark & ingredient dec | A. Kirton | 12.04.2019 |
| | | updated | | |