

Product Specification

Product Code and Product Name: 2305 Small Hand Raised Pork Pie																											
Product Description: A pastry case filled with coarsely chopped and seasoned pork with added water, pork fat and rusk - Frozen Baked.																											
Barcode: 05018833023054																											
Supplier Address: Wrights Food Group Weston Road Crewe CW1 6XQ 01270 504300	Manufacturing Site: Same as supplier address																										
Health Mark: UK AX028 EC																											
<p>Ingredient Declaration: Pork (37%), Wheat Flour, Pork Fat (14%), Jelly [Water, Beef Gelatine, Salt, Gelling Agent (E407), Flavour Enhancer (E621), Dextrose, Flavouring, Spice Extract], Salt, Water, Glaze [Water, Modified Starch, Rapeseed Oil, Milk Proteins, Emulsifiers (Soya Lecithin, E471), Acidity Regulator (E339iii), Colour (E160a)], Rusk [Wheat Flour, Salt, Raising Agent (E503ii)], Pea Starch, Wheat Starch, Seasoning [Spices (Pepper, Nutmeg, Mace), Salt, Rusk (Wheat Flour, Salt, Raising Agent (E503ii)), Wheat Flour, Flavour Enhancer (E621), Emulsifier (E451), Bouillon (Salt, Maltodextrin, Yeast Extract, Potato Starch, Palm Oil, Natural Flavouring, Dextrose, Garlic Powder, Spices, Herb, Herb Extract)], Preservative (E250).</p> <p>Wheat Flour contains Calcium Carbonate, Iron, Niacin and Thiamin.</p> <p>Allergens: For allergens (including cereals containing gluten) see ingredients in Bold. May contain Nuts. N.B. Although every care has been taken to remove bones, small bones may remain.</p>																											
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Suitability:

	Yes/No/Not Certified	Comments
Vegetarians (Ovo-Lacto)	No	Contains Pork and Beef
Vegans	No	Contains Pork, Beef and Milk
Coeliacs	No	Contains Wheat
Kosher	No	
Halal	No	

Allergen Information:

Allergen	Present (Yes/No/May contain)	Handled on site	Comments
Cereals (containing gluten)	Yes	Yes	Contains Wheat Flour
Milk and Milk Products	Yes	Yes	Contains Milk proteins
Eggs and Egg Products	No	Yes	
Fish and Fish Products	No	Yes	
Mustard	No	Yes	
Celery/ Celeriac	No	Yes	
Lupin	No	No	
Soya Beans and Derivatives	Yes	Yes	Contains Soya Lecithin
Molluscs	No	Yes	
Crustaceans	No	Yes	
Sesame Seeds and derivatives	No	Yes	
Sulphites/Sulphur Dioxide	No	Yes (within other raw materials)	
Nuts ((Almond, Brazil Nuts, Cashew Nuts, Hazelnut, Macadamia Nuts, Pecan Nuts, Pistachio Nuts, Walnuts) or nut derivatives	May contain	Yes	Almonds and cashews handled on site
Peanuts	No	No	

Other Relevant Information:

	Present (Yes/No/May contain)	Comments
Artificial Preservatives	No	
Artificial Flavours/Flavour Enhancers	Yes	E621
Artificial Colours	No	
Additives	Yes	E503iii, E322, E471, E339iii, E160a, E407, E621, E451i, E250
Palm Oil or Derivatives	Yes	
GMO materials or derivatives	No	
Irradiated materials	No	

Defrosting Guidelines:

Defrost in temperature controlled conditions (e.g. overnight in a refrigerator). Do not refreeze.

Nutrition Information:

Analysis or Calculation: Analysis

	Typical Values per 100g
Energy kJ	1420
kcal	341
Fat (g)	22.8
Of which Saturates (g)	8.7
Carbohydrates (g)	22.1
Of which Sugars (g)	1.7
Fibre (g)	1.8
Protein (g)	10.9
Salt (g)	1.69

Brief outline of Process Steps:

- Raw Material Intake
- Product ingredient batch weighing
- Filling Cooking (CCP 1 target minimum temperature 85°C)
- Cooling (CCP 2 <8°C within 4 hours)

- Pastry manufacturing
- Product Assembly
- Freezing (If applicable)
- Baking (if applicable) (CCP 1 target minimum temperature 85°C)
- Cooling (CCP 2 <8°C within 4 hours)
- Packing (If applicable)
- Metal Detection (CCP 3)
- Outer case packaging (If applicable)
- Despatch

Micro Standards:

	Target	Fail
TVC	<100	>5000
Enterobacteria	<10	>100
E. Coli	<10	>100
Salmonella	Absent in 25g	Present in 25g
Listeria	Absent in 25g	Present in 25g
B. Cereus	<50	>100
Staphylococcus	<50	>100
Yeast	<1000	>10000
Mould	<20	>100

Packed: 36 x 185g

Net Weight: 6.66Kg

Gross Weight: 6.99Kg

Total Pallet Weight: 531.8Kg

Pallet Height: 1.4m

Pallet Information:

12 Cases per layer

6 Layers per pallet

72 Cases per pallet

Packaging Breakdown:

Primary

Wrights code	Description	Material	Length (mm)	Width (mm)	Height (mm)	Weight (g)	Quantity per case	Total Weight per case
I1244	Blue Liner Bag	LDPE	-	-	-	18	1	18
Total weight								18

Secondary

Wrights code	Description	Material	Length (mm)	Width (mm)	Height (mm)	Weight (g)	Quantity per case	Total Weight per case
IP70256	Layer card	Cardboard	315	270		20	2	40
PO76126	Outer Case	Cardboard	332	292	210	266	1	266

I1248	Tape	BOPP solvent	-	-	-	3	1	3
Z00159	Label	Paper	300	75	-	2	1	2
Total weight								311

Tertiary

Description	Material	Length (mm)	Width (mm)	Height (mm)	Weight (g)
Blue Chep Pallet	Wood	1200	1000	162	28000
Pallet Wrap	LLDPE	-	-	-	240
Pallet Pad	Cardboard	1200	1000		386
Total weight					28626

Date Code: Julian Date Code (yddd), Best Before Date

Storage Conditions: Store below -18°C. Once defrosted DO NOT re-freeze. Handle with care.

Shelf Life: 18 months from day of production.

Minimum Shelf Life: 12 months from day of production.

Country of Origin: Produced in the UK.

I hereby declare that the ingredients, and its constituent parts, meet all relevant UK and EEC Regulations (e.g. Food Safety Act 1990, Pesticide Residue Levels, Plastic Materials in contact with Food etc), must not be irradiated or contain genetically modified materials.

Signed: C. Creasey

Date: 11.02.19

Position: Specifications Technologist

Please note: We will consider this specification to be accepted unless otherwise advised.

For any specification queries please contact us at:

specifications@wrightsfg.com

SYNOPSIS OF CHANGES

Date	Issue No	Amendment	Requested By	Previous Issue Date
07.03.13	5	Specification review and moved to new specification format	Customer	01.05.10
29.07.2014	6	FIR ingredient dec + meat country of origin	R. Bungar	7.03.2013
31.07.2014	7	Updated allergen as per FIR	R. Bungar	29.07.2014
14.01.2015	8	Updated nutrition and meat quid.	R. Bungar	31.07.2014
10.02.2016	9	Updated Bouillon ingredients declaration.	R. Bungar	14.01.2015
11.02.19	10	Specification review – moved to new spec format, and full spec review	C. Creasey	10.02.19

Issue Date: 15.02.06	Issue No: 10	Doc Ref: 2305 Small Hand Raised Pork Pie
Re-issue Date: 11.02.19		

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