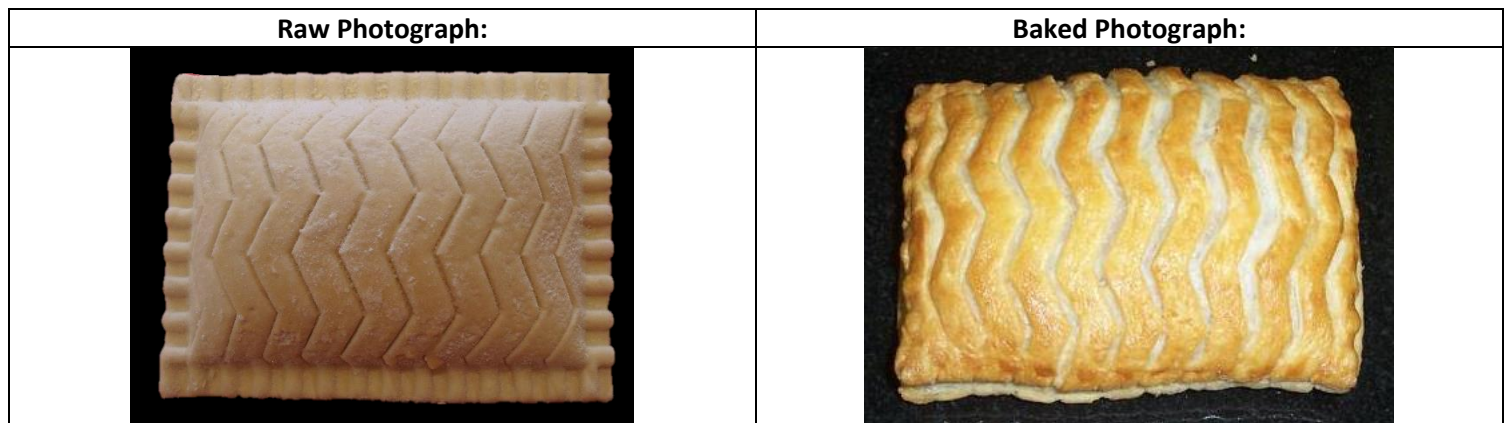


# EXTERNAL SPECIFICATION –CHEESE & ONION SLICE

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<b>Product Name:</b>	Cheese & Onion Slice	<b>Product Code:</b>	SL5210M
<b>Legal Name:</b>	Frozen Unbaked puff pastry case with a cheese & onion filling and topped with an egg glaze.	<b>Product Weight:</b>	30 x 183g
<b>Manufacturing Site:</b>	David Wood Baking Ltd The Mill House Dorset Road Sheerness Kent ME12 1LP	<b>EC Code:</b>	United Kingdom SV004
		<b>Country of Manufacture:</b>	UK
<b>Storage Conditions:</b>	Frozen – Store at -18°C or below	<b>Shelf Life:</b>	+18 Months from date of production
<b>Product Coding:</b>	Best Before: DD/MM/YYYY Lot Code: L20234 23:59 (Julian code where 20 = year of production, 234 = day of the year and time of production using 24 hour clock) In case of complaint please quote Best Before and Lot Code.		

THE INGREDIENTS AND THEIR CONSTITUENT PARTS MEET ALL RELEVANT UK AND EC REGULATIONS (E.G. FOOD SAFETY ACT 1990, PESTICIDE RESIDUE LEVELS, PLASTIC MATERIALS IN CONTACT WITH FOOD ETC.), AND MUST NOT BE IRRADIATED OR CONTAIN GENETICALLY MODIFIED MATERIALS.



Ingredients:	Weight (g):	Tolerance:
Puff Pastry	111g	+ / - 5
Filling	69g	+ / - 5
Egg Glaze	3g	+ / - 1
Unbaked Dimensions:	mm:	Tolerance:
Length:	140	+ / - 5
Width:	100	+ / - 5

**Ingredient Declaration:**

Water, Wheat Flour [**WHEAT** Flour, Calcium Carbonate, Iron, Niacin, Thiamin], Margarine [Palm Oil, Water, Salt, Emulsifier: Mono and Di- Glycerides of Fatty Acid (E471) ], Onion (7.5%), Cheddar Cheese (3.8%) (**MILK**), Coloured Cheddar Cheese (3.3%) [Cheddar Cheese, Colour: Annatto Norbixin] (**MILK**), Dehydrated Potato, Skimmed **MILK** Powder, Modified Waxy Maize Starch, Cheese Powder (**MILK**), Stabiliser: Hydroxypropyl Methyl Cellulose (E464), Salt, Whole **EGG** Powder, **MUSTARD** Powder, **EGG** Yolk, Yeast Extract [Yeast Extract, Maltodextrin, Sunflower Oil], White Pepper, Onion Powder.

Finished Baked Product Contains: 8.3% Onion, 4% Cheddar Cheese & 3.5% Coloured Cheddar Cheese

**Allergen Advice:** For allergens including cereals containing gluten see ingredients in **BOLD**

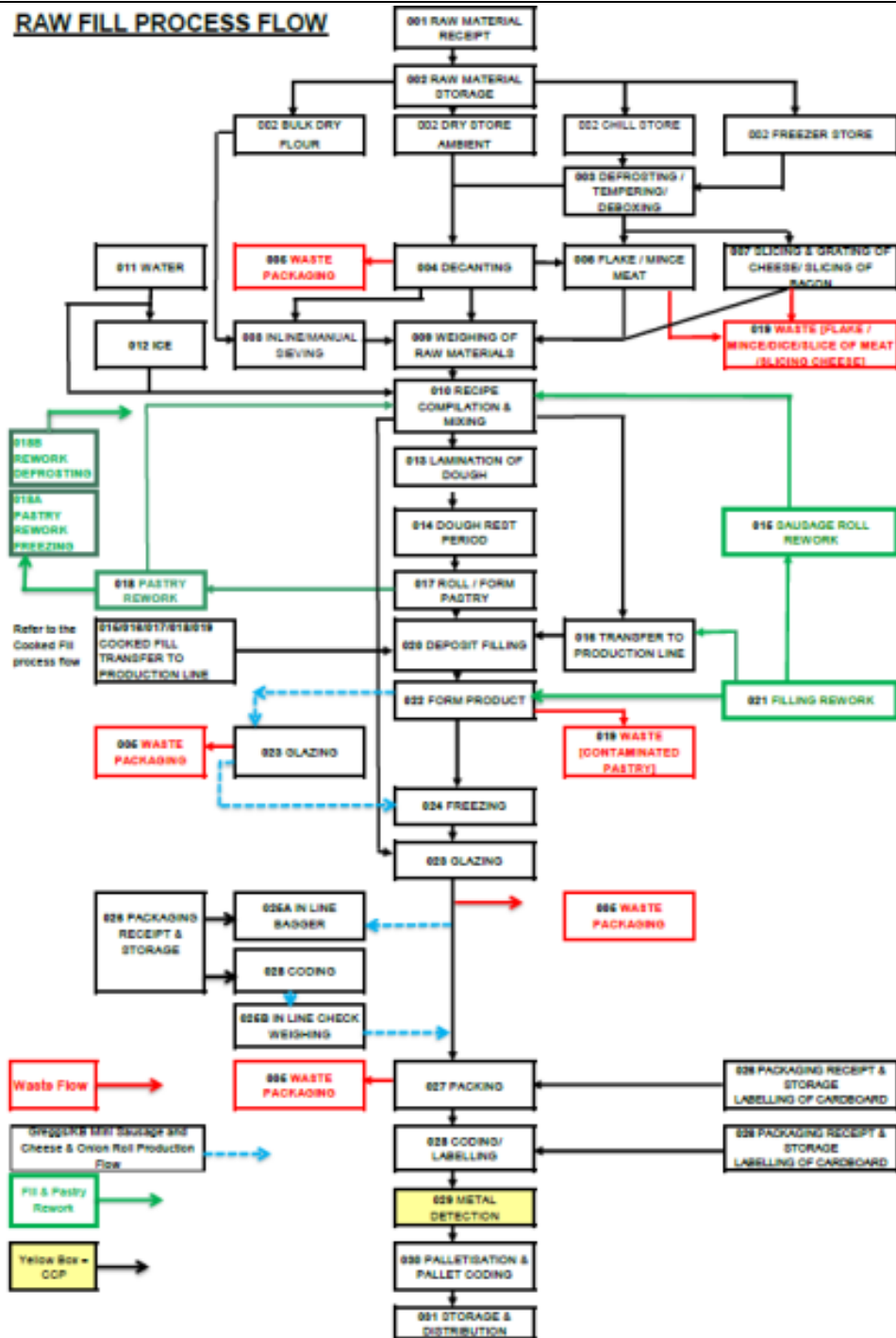
# EXTERNAL SPECIFICATION –CHEESE & ONION SLICE

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## Nutritional Information from Calculation

	Per 100g Raw	Per 100g Baked
Energy (Kcal)	281	312
Energy (KJ)	1169	1299
Protein:	6.8	7.6
Available Carbohydrate:	22.0	24.5
Of Which Sugars:	0.9	1.0
Fat:	18.7	20.8
Of Which Saturates:	10.6	11.8
Dietary Fibre:	1.5	1.6
Sodium:	0.32	0.35
Salt Equivalent:	0.80	0.89

### RAW FILL PROCESS FLOW



# EXTERNAL SPECIFICATION –CHEESE & ONION SLICE

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### Microbiological Standards (Targets & Tolerances):

Test	Frequency	Target	Limit
TVC	New products monthly / each run, established products quarterly	<500,000/g	5,000,000/g
E.Coli	New products monthly / each run, established products quarterly	<500/g	5,000/g
S. Aureus	New products monthly / each run, established products quarterly	<5,000/g	50,000/g
Salmonella	New products monthly / each run, established products quarterly	Absent in 25g	Absent in 25g

### Packaging Weights:

Primary / Secondary / Tertiary	Material	Weight:	Note:
Primary	Plastic	25g	Primary = Food Contact Secondary = Non-Food Contact Case Materials Tertiary = Non-Food Contact Pallet Materials
Secondary	Cardboard	170g	
Secondary	Paper	2g	
Secondary	Plastic	10g	
Tertiary	Plastic	500g	
Tertiary	Wood	25Kg	
Tertiary	Paper	5g	

### Finished Weights:

<b>Net Case Weight:</b>	5.49Kg	<b>Gross Case Weight:</b>	5.70Kg
<b>Total Pallet Weight:</b>	693Kg	<b>Total Pallet Height:</b>	1675mm
<b>Pallet Configuration:</b>	Total of 117 Cases. 13 per layer, 9 layers high		

### Food Intolerance Data Information:

(Please tick where appropriate, If answer is Yes or C/C please specify ingredient in Comments box)

Section 1:	Is the product free from:	Yes	No	Possible C/C	Comments
1	Nuts (including any possible sources of cross contamination)?	✓			
2	Sesame Seeds and Derivatives?	✓			
3	Milk and Milk Derivatives?		✓		Cheese, Cheese Powder & Milk Powder
4	Egg and Egg Derivatives?		✓		Glaze
5	Wheat and Wheat Derivatives?		✓		Wheat Flour
6	Barley and Barley Derivatives?	✓			
7	Oats and Oat Derivatives?	✓			
8	Soya and Soya Derivatives?			✓	Used on Site
9	Maize and Maize Derivatives?		✓		Starch
10	Gluten?		✓		Wheat Flour
11	Fruit and Fruit Derivatives?	✓			
12	Yeast and Yeast Derivatives?		✓		Yeast Extract
13	Vegetables and Vegetable Derivatives?		✓		Margarine (Palm Oil), Onion & Onion Powder
14	Fish excluding Shellfish?	✓			
14a	Crustaceans, Molluscs and their Derivatives?	✓			
15	Mustard / Mustard Seeds?		✓		Mustard Powder
16	Celery / Celeriac?	✓			
17	Kiwi Fruit?	✓			
18	Caffeine?	✓			
19	Lupins?	✓			
20	Sulphites?	✓			
Section 2:	Is the product free from:	Yes	No	Possible C/C	Comments
21	Additives?		✓		Margarine
22	Azo and Coal Tar Dyes?	✓			

# EXTERNAL SPECIFICATION –CHEESE & ONION SLICE

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23	Benzoates?	✓			
24	BHA / BHT?	✓			
25	Aspartame?	✓			
26	Added MSG?	✓			
27	Histamine?	✓			
28	Preservatives?	✓			
29	Artificial Preservatives?	✓			
30	Flavourings?	✓			
31	Artificial Flavourings?	✓			
32	Natural Flavourings?	✓			
33	Potassium Based Salt Substitutes?	✓			
<b>Section 3:</b>	<b>Is the product suitable for:</b>	<b>Yes</b>	<b>No</b>	<b>Possible C/C</b>	<b>Comments</b>
34	Ovo-lacto Vegetarians?	✓			
35	Vegans?		✓		
36	Nut/Seed Allergy Sufferers?	✓			
37	Coeliacs?		✓		
<b>Section 4:</b>	<b>Is the product free from:</b>	<b>Yes</b>	<b>No</b>	<b>Possible C/C</b>	<b>Comments</b>
38	Beef?	✓			
39	Pork?	✓			
40	Lamb?	✓			
41	Poultry?	✓			
<b>Section 5: Is the product packaged in a protective atmosphere? Please Highlight</b>				<b>Yes</b>	<b>No</b>

<b>Genetic Modification: (Please tick or comment where appropriate)</b>				
		Yes	No	Don't Know
1a	Does the product or any of its ingredients contain any genetically modified material (whether active or not)?		✓	
1b	Identify those ingredients which contain such material	N/A		
2a	Is the product or any of its ingredients not substantially equivalent as a consequence of the use of genetic modification?		✓	
2b	Identify any such ingredients	N/A		
3a	Is the product or any of its ingredients or additives produced from, but not containing any genetically modified material?		✓	
3b	Identify those ingredients which are produced from such material	N/A		
4a	Have genetically modified organisms been used as processing aids or in connection with the production of the food or any of its ingredients?		✓	
4b	Identify any such processing aids or additives	N/A		
5a	Have genetically modified organisms been used to produce processing aids or additives but are not present in the processing aid as used in connection with the production of the food or any ingredient?		✓	
5b	Identify any such processing aids or additives	N/A		

<b>Supplier Name:</b>	David Wood Baking Ltd (Sheerness)	<b>Version Number:</b>	3
<b>Completed By: (Print Name)</b>	Lizzie Bassett	<b>Signature:</b>	<i>L. Bassett</i>
<b>Position:</b>	Technical Assistant	<b>Date:</b>	21.12.2020