



PRODUCT SPECIFICATION SHEET

STATUS	UNCONTROLLED COPY
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PRODUCT	WHOLE WHEAT PASTA	SIZE	4x3kg
DESCRIPTION	DRIED PASTA SHAPES MADE FROM DURUM WHEAT SEMOLINA		

COMPOSITION		
INGREDIENT	% IN FINAL	ORIGIN
DURUM WHOLE WHEAT SEMOLINA		ITALY
WATER		

STORAGE	
CONDITIONS	AMBIENT
INSTRUCTIONS	STORE ON PALLETS UNDER COOL, DRY CONDITIONS. DO NOT EXPOSE TO DIRECT SUNLIGHT
SHELF LIFE	24 MONTHS NOMINAL. 12 MONTHS MINIMUM ON DELIVERY

PHYSICAL				
PARAMETER	UNIT	TARGET	LIMIT	COMMENT
FOREIGN MATTER	-	ABSENT	-	
SOFT WHEAT	%	3	max-	
MIS-SHAPEN PIECES	% w/w	1	max	
BROKEN SHAPES	% w/w	1	max	
WHITE SPECS	per DMq	100	max	

PIECE SIZE				
VARIETY	LENGTH (mm)	WIDTH (mm)	THICKNESS (mm)	COMMENT
FUSILLI	25	9	1	

CHEMICAL				
PARAMETER	UNIT	TARGET	LIMIT	COMMENT
MOISTURE	%	12.5	max	
ASH	%	0.9	max	
ACIDITY	%	<11	min	

MICROBIOOY				
PARAMETER	UNIT	TARGET	LIMIT	COMMENT
TVC	cfu/g	<1,000	50,000	
ENTEROBACTERIA	cfu/g	-	100	
E COLI	cfu/g	-	100	
S AUREUS	cfu/g	-	100	
C PERFRINGENS	cfu/g	-	100	
B CEREUS	cfu/g	-	100	
SALMONELLA	cfu/g	ABSENT IN 25g	-	
YEASTS	cfu/g	<100	500	
MOULDS	cfu/g	<100	500	

NUTRITIONAL (typical values per 100g, dry product) Source: Manufacturers Values		
PARAMETER	UNIT	VALUE
ENERGY	Kcal	335
ENERGY	Kj	1420
PROTEIN	g/100g	14.00
CARBOHYDRATE (AVAILABLE)	g/100g	63.00
OF WHICH SUGAR	g/100g	3
FAT	g/100g	3
OF WHICH SATURATES	g/100g	0.1
DIETARY FIBRE	g/100g	9
SODIUM	mg/100g	trace
SALT EQUIVALENT (Na X 2.5)	g/100g	-
RETINOL	mg/100g	-
VITAMIN C	mg/100g	-
FOLATE	µg/100g	-
CALCIUM	mg/100g	-
Fe	mg/100g	-
Zn	mg/100g	-

ALLERGEN & INTOLERANCE		
PRODUCT IS FREE FROM	Y/N	COMMENT
MILK, DAIRY & DERIVATIVES (incl. LACTOSE)	Y	STORED / HANDLED ON SITE
EGG and products/derivatives thereof	Y	
FISH and products/derivatives thereof	Y	
CRUSTACEANS & MOLLUSCS and products thereof	Y	
CEREALS CONTAINING GLUTEN	N	
WHEAT & WHEAT DERIVATIVES	N	
SOYA and products/derivatives thereof	Y	STORED / HANDLED ON SITE
NUTS and products thereof	Y	STORED / HANDLED ON SITE
PEANUTS and products thereof	Y	STORED / HANDLED ON SITE
SESAME SEEDS and products thereof	Y	STORED / HANDLED ON SITE
CELERY and products thereof	Y	STORED / HANDLED ON SITE
MUSTARD and products thereof	Y	STORED / HANDLED ON SITE
LUPIN and products thereof	Y	
ADDED SULPHITES in concentrations >10ppm	Y	
ADDITIONAL DIETARY INFORMATION		
MAIZE and MAIZE derivatives	Y	
BHA / BHT	Y	
AZO COLOURS	Y	
HVP	Y	
YEAST	Y	
ADDED GLUTAMATES	Y	
BENZOATES	Y	
ADDITIVES	Y	
PRESERVATIVES	Y	
COLOURS	Y	
VEGETABLE OIL	Y	
CHILLI, CAYENNE, PAPRIKA	Y	
TURMERIC	Y	
VANILLIN	Y	
GENETICALLY MODIFIED MATERIALS	Y	
UMBERLELLIFERAE	Y	
IRRADIATED MATERIALS	Y	
ANIMAL DERIVATIVES	Y	

PACK SIZE	4x3kg	PRODUCT CODE	419012
INNER PACKAGING		OUTER PACKAGING	
ITEM	FORM FILL & SEAL	ITEM	CARTON
MATERIAL	PRINTED PE	MATERIAL	CORRUGATED FIBREBOARD
WEIGHT	40g approx.	WEIGHT	200g
IDENTIFICATION	BRAND DESCRIPTION INGREDIENTS NET WEIGHT BATCH No BEST BEFORE END ORIGIN BARCODE	IDENTIFICATION	DESCRIPTION NET WEIGHT BATCH No BEST BEFORE END BARCODE

Issue No	1	Issue Date	8 th JUNE 2011
REVISIONS			
NONE – FIRST ISSUE			