

Company Information & Contact Details			
Company Name & Address Cardowan Creameries Ltd.			
	49 Holywell Street,		
	Glasgow,		
	G31 4BT		
Phone Number	0141 554 1137		
Fax Number	0141 551 0619		
Website	www.cardowan.co.uk		
Sales Department	kenny@cardowan.co.uk		
Technical Department	technical@cardowan.co.uk		
Production Department	production@cardowan.co.uk		
Orders	sales@cardowan.co.uk		

General Product Information			
Product Name Crown NHAV Pastry			
Product Code 10100			
Description Pastry Margarine			
Net Weight	12.5kg		

Ingredient Declaration Vegetable oil: Palm, Rapeseed; Water; Salt; Emulsifier: distilled monoglyceride (E471)

Nutritional Information (typical values per 100g)				
Energy (kJ / kcal)	3033 / 738			
Fat (g)	82.0			
Saturates (g)	41.2			
Mono-unsaturates (g)	29.8			
Polyunsaturates (g)	8.7			
Carbohydrate (g)	0.0			
Sugars (g)	0.0			
Protein (g)	0.0			
Fibre (g)	0.0			
Salt (g)	2.5			

Analytical Information – Typically			
Free Fatty Acid % 0.10			
Peroxide Value	1.0		
Slip Melting Point °C	47.0°C		

Product Characteristics			
Appearance White solid block			
Odour	Free from rancid and foreign odours		
Flavour	r Free from rancid and foreign flavours		
Size	12.5kg		

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# Microbiological Information

Does not normally support microbial growth, product analysis is conducted quarterly to ensure no adverse trends develop.

Test	Unit of Measure	Target	Method
Aerobic Colony Counts	cfu/g	<1,000	MM01A
Yeast & Mould	cfu/g	<200	MM05A
Coliforms	cfu/g	<10	MM02
E.Coli	cfu/g	Not Detected	MM07A
Listeria Species	/25g	Not Detected	MM13A
Salmonella	/25g	Not Detected	MM11B

## Storage Information

Store in a cool dry place away from direct sunlight and strong odours.

# **Shelf Life Information**

The product is given a total shelf life of 5 months.

#### Coding

Each pallet is uniquely numbered by ticket. Each box is coded with a best before date, machine identity code letter and the time of production.

Example: Best Before 29.06.17 A 12:40 Ticket Number: 123456

# **Packaging Information**

All food contact packaging complies with Framework Commission Directive Regulation (EC) 1935/2004 and Commission Regulation 2023/2006/EC.

Each pallet contains 85 boxes, 17 boxes per layer, 5 layers per pallet.

Primary				
Item	Film			
Material	M.D.P.E			
Weight (g)	25			
Colour	Green			
Thickness (µm)	50			
	Secondary			
Item	Box			
Material	Cardboard			
Weight (g)	155			
Size (LxWxH) (mm	275 x 232 x 214			
	Tertiary			
Item	Layer Pad			
Material	Cardboard			
Weight (g)	440			
Size (LxW) (mm)	1000 x 1200			
Item	Shrink Wrap			
Material	L.L.D.P.E			
Weight (g)	595			



Item	Pallet Topper
Material	M.D.P.E
Weight (g)	25
Item	Pallet
Material	Wood
Weight (kg)	18
Size (LxWxH) (mm)	1200 x 1000 x 150

## Palm Oil Provenance

Products are identified individually as conforming to RSPO supply chain model 'segregated' by the suffix SG or 'mass balance' by the suffix MB on the packaging, delivery notes and invoices. A product containing no suffix is not produced using RSPO certified oil.

Cardowan Creameries are an RSPO member with Supply Chain Certification (Segregated & Mass Balance) BMT-RSPO-000023

Allergen Information				
Allergen	Present			
	In	Production	Factory	
	Product	Line	-	
Legal allergens (according to Regulation (EU) No 1169/2011)		-		
Cereals containing gluten and products thereof	No	No	No	
Crustaceans and products thereof	No	No	No	
Eggs and products thereof	No	No	No	
Fish and products thereof	No	No	No	
Peanuts and products thereof	No	No	No	
Soybeans and products thereof	No	No	No	
Milk and products thereof (including lactose)	No	No	No	
Nuts and products thereof	No	No	No	
Celery and products thereof	No	No	No	
Mustard and products thereof	No	No	No	
Sesame and products thereof	No	No	No	
Sulphur dioxide and sulphites at concentrations >10mg/kg	No	No	No	
Lupin and products thereof	No	No	No	
Molluscs and products thereof	No	No	No	

# Non- declarable Processing Aids and Carriers

Citric acid – E330 added to the vegetable oils as a non-declarable processing aid.

## **GMO** Information

None of the ingredients or additives in any of our products are from GM sources and therefore have no labelling or traceability requirement under Regulations (EC) No. 1829/2003 and 1830/2003.

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Dietary Information				
Suitable For (✓ / ×)				
Kosher	✓ - certified			
Vegetarian	✓ - certified			
Vegan	✓ - certified			
Halal	$\checkmark$			

# CCP's

There are two critical control points – in-line product filters and metal detection. Filters are 500µm and are checked, cleaned and in place prior to production. The metal detectors are checked at the start, middle and end of each production run using 3.5mm Fe, 4.5mm Non Fe and 5.0mm SS test pieces.

# COSHH / Health & Safety

This product is not hazardous to health in the form that it is supplied or during the baking processes for which it is designed. Spillages should be cleaned using warm soapy water.

# Certifications

Cardowan are certificated to the following:

- BRC Global Standard for Food Safety
- RSPO (Segregated & Mass Balance)
- Kosher
- Vegetarian and Vegan

## Declaration

The product specified hereon is guaranteed to be of the nature, substance and quality described and to comply with the statutory requirements relating to the sale of food. Evaluation of this product is recommended prior to production to ensure suitability for specific requirements.

This specification is designed to accurately reflect the composition and description of the product specified and supersedes all previous specifications.

# This is not a controlled copy and does not constitute a warranty.

Issue Date	Name & Title	Signed	Contact Details
01/11/2019	Fiona Bennie Technical Manager	Knemi	technical@cardowan.co.uk 0141 554 1137