

## **Product Specification**

Product Code and Product Name: 2406 Steak & Kidney Premium Pies

Product Description: A Round Steak & Kidney Pie made with a Traditional short crust pastry

base a puff pastry top - Frozen Unbaked

**Supplier Address:** 

Wrights Food Group

Weston Road

Crewe

CW1 6XQ

01270 504300

Manufacturing Site:

Same as Supplier Address

**Identification Mark: GB AX028** 

RSPO SCC no: BMT-RSPO-000592

## Ingredients:

Wheat Flour (contains Calcium Carbonate, Iron, Niacin, Thiamin), Water, Beef (17%), Kidney (9%), Margarine [Palm Oil, Palm Stearin, Water, Salt, Rapeseed Oil, Emulsifier (Mono-and Diglycerides of Fatty Acids), Acidity Regulator (Citric Acid), Lemon Juice concentrate], Vegetable Shortening [Palm Oil, Rapeseed Oil, Palm Stearin], Thickener (E1422), Glaze [Water, Modified Starch (Potato, Tapioca), Rapeseed Oil, Milk Proteins, Emulsifiers (Soya Lecithin, E471), Acidity Regulator (E339), Colour (E160a)], Salt, Malt Extract (Barley), Carmelised Sugar, Raising Agents (E450, E500), White Pepper.

**Allergens**: For allergens (including cereals containing gluten) see ingredients in **Bold**. May also contain Nuts.

Bone warning:- Although every care has been taken to remove bones, small bones may remain.

## **Brief outline of Process Step:**

- Raw Material Intake
- Product ingredient batch weighing
- Filling Cooking (CCP 1 target minimum temperature 85°C)
- Cooling (CCP 2 <8°C within 4 hours)</li>
- Pastry manufacturing
- Product Assembly
- Freezing (If applicable)
- Baking (if applicable) (CCP 1 target minimum temperature 85°C)
- Cooling (CCP 2 <8°C within 4 hours)
- Packing (If applicable)
- Metal Detection (CCP 3)
- Outer case packaging (If applicable)
- Despatch

## **Baking Guidelines:**

Place on a baking tray in a pre - heated oven 200°C / 400°F / Gas mark 6 for approximately 25 -

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30 minutes.

Ensure product is piping hot throughout before serving.

# **Nutrition Information:**

	Typical Values per 100g (Analysed)	
Energy kJ	1063	
kcal	255	
Fat (g)	14.3	
Of which Saturates (g)	6.3	
Carbohydrates (g)	20.5	
Of which Sugars (g)	0.7	
Fibre (g)	2.6	
Protein (g)	9.7	
Salt (g)	1.04	

### Micro Standards:

	Target	Fail
TVC	<10000	>100000
Enterobacteria	<500	>1000
E. Coli	<10	>100
Salmonella	Absent in 25g	Present in 25g
Listeria	Absent in 25g	Present in 25g
Cl. Perfringens	<20	>100
B. Cereus	<20	>100
Staphylococcus	<20	>100

Packed:	24 x 240g approximately	Pallet Information :
	(5.76Kg approximately)	12 Cases per layer
		6 Layers per pallet
		72 Cases per pallet
Doolsoning	Foil dimensional 100 v 70 v 22mm	2.76% and /66.24% nor and)

# Packaging Measurements:

Foil dimensions: 109 x 78 x 33mm, 2.76g each (66.24g per case)

Blue Tint Liner Bag (LDPE): 18g each

Layer Pad (x2): 362 x 240mm, 32g each (64g per case) Case dimensions: 370 x 250 x 180mm, 246g each

Tape and Label weight: 5g each case Case weight: 6.16Kg approximately

Pallet dimensions: 1200 x 1000 x 162 mm, 28000g (plus pallet layer

pad 436g and pallet wrap 240g)

Total pallet weight: 472.14Kg(approximately)
Total pallet height: 1.24m (approximately)

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Date Code: Julian Date Code (yddd), Best Before Date

**Storage Conditions:** Store below -18°C. Once defrosted DO NOT re-freeze.

Handle with care.

**Shelf Life:** 18 months from day of production.

Minimum Shelf Life: 12 months from day of production.

Country of Origin: Produced in the UK using Beef from ROI, UK or EU.

I hereby declare that the ingredients, and its constituent parts, meet all relevant UK and EEC Regulations (e.g. Food Safety Act 1990, Pesticide Residue Levels, Plastic Materials in contact with Food etc), must not be irradiated or contain genetically modified materials.

Signed: Amanda Kirton Date: 25.01.2022

**Position:** Specifications and Artwork Coordinator

Please note: We will consider this specification to be accepted unless otherwise advised

#### SYNOPSIS OF CHANGES

Date	Issue No	Amendment	Requested By	Previous Issue Date
20.06.13	3	New specification format and specification review	R. Bungar	17.03.10
31.07.2014	4	Updated allergen as per FIR	R. Bungar	20.06.2013
16.12.2014	5	Updated ingredients declaration and nutrition	R. Bungar	31.07.2014
30.03.2016	6	Added Bone Warning	R. Bungar	16.12.2014
11.04.2019	7	Specification review	J.W.	30.03.2016
25.01.2022	8	Specification review and site health mark updated. Modified maize starch declared as thickener E1422.	Amanda Kirton	11.04.2019