

Product Specification

Product Code and Product Name: 2044 Cheese & Onion Pasty

Product Description: Cheese & Onion Filling encased in a traditional Puff Pastry - Frozen Unbaked

Supplier Address:

Wrights Food Group Weston Road Crewe CW1 6XQ 01270 504300 Manufacturing Site:

Same as supplier address

Identification Mark: GB AX028

RSPO SCC no: BMT-RSPO-000592

Barcode: 05018833020442

Ingredients:

Water, **Wheat** Flour (Contains Calcium carbonate, Iron, Niacin, Thiamin), Margarine (Palm Oil, Palm Stearin, Water, Salt, Rapeseed Oil, Emulsifier (E471), Acidity regulator (E330), Lemon Juice concentrate], Grated Mature Cheddar Cheese (**Milk**) (12%), Flaked Potato (8%), Diced Onion (3%), Thickener (E1422), Glaze [Water, Modified Starch (Potato, Tapioca), Rapeseed Oil, **Milk** Proteins, Emulsifiers (**Soya** Lecithin, E471), Acidity Regulator (E339 ii), Colour (Carotenes)], Cheese Powder (**Milk**), Dijon Mustard [Water, **Mustard** Seeds, Spirit Vinegar, Salt], Salt, Yeast Extract, Emulsifier (E464), Onion Powder, White Ground Pepper

Allergens: For allergens (including cereals contains gluten) see ingredient in **Bold**. May also contain nuts.

Brief outline of Process Step:

- Raw Material Intake
- Product ingredient batch weighing
- Filling Cooking (CCP 1 target minimum temperature 85°C)
- Cooling (CCP 2 <8°C within 4 hours)
- Pastry manufacturing
- Product Assembly
- Freezing (If applicable)
- Baking (*if applicable*) (CCP 1 target minimum temperature 85°C)
- Cooling (CCP 2 <8°C within 4 hours)
- Packing (If applicable)
- Metal Detection (CCP 3)
- Outer case packaging (If applicable)
- Despatch

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Baking Guidelines:

Bake from Frozen

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Place on a baking tray in a pre-heated oven at 210°C / 420°F / Gas Mark 6 for approximately 25 / 30 minutes.

Ensure product is piping hot throughout before serving.

Nutrition Information:

	Typical Values per 100g <i>(A)</i>
Energy kJ	1343
kcal	323
Fat (g)	22.0
Of which Saturates (g)	11.2
Carbohydrates (g)	23.0
Of which Sugars (g)	1.3
Fibre (g)	1.7
Protein (g)	7.3
Salt (g)	1.14

Micro Standards:

			Target	Fail	
TVC		TVC	<100	>5000	
Enterobacteria		Enterobacteria	<10	>100	
	E. Coli		<10	>100	
Salmonella		Salmonella	Absent in 25g	Present in 25g	
Listeria		Listeria	Absent in 25g	Present in 25g	
	B. Cereus		<50	>100	
Staphylococ		Staphylococcus	<50	>100	
Yeast		<1000	>10000		
Mould		<20	>100		
Packed:	48 x ′	127g approxim	ately	Pallet Infor	mation:
	(6.1Kg approximately)		•	12 Cases per layer	
			57	6 Layers per pallet	
			72 Cases per pallet		
Packaging	Blue Tint Liner bag (LDPE): 18g each				
Measurements:	Layer card (x4): 362 x 240mm, 32g each (128g per case)				
	Case dimensions: $370 \times 250 \times 180$ mm, 226 g each				
	Tape and Label weight: 5g each case				
	Case weight: 6.47 Kg approximately				
	Pallet dimensions: 1200 x 1000 x 162 mm, 28000g (plus pallet layer				
	pad 436g and pallet wrap 240g)				

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Total pallet weight: 501.72Kg(approximately) Total pallet height: 1.24m (approximately)

Date Code: Julian Date Code (yddd), Best Before Date

Storage Conditions: Store below -18°C. Once defrosted DO NOT re-freeze. Handle with care.

Shelf Life: 18 months from day of production.

Minimum Shelf Life: 12 months from day of production.

Country of Origin: Produced in the UK.

I hereby declare that the ingredients, and its constituent parts, meet all relevant UK and EEC Regulations (e.g. Food Safety Act 1990, Pesticide Residue Levels, Plastic Materials in contact with Food etc), must not be irradiated or contain genetically modified materials.

Signed: A. KirtonDate: 12.01.2022Position: Specifications and Artwork Technologist

Please note: We will consider this specification to be accepted unless otherwise advised

SYNOPSIS OF CHANGES

Date	Issue No	Amendment	Requested By	Previous Issue Date
7.07.2014	3	New specification format and specification review.	R. Bungar	17.03.2010
1.12.2014	4	FIR update	R. Bungar	7.07.2014
11.04.2019	5	Specification review	J.W.	1.12.2014
12.01.2022	6	Site Details, Health Mark & Ingredient Dec Updated	A. Kirton	11.04.2019

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