

**Product Specification**

<b>Product Code and Product Name: 2303 Large Hand Raised Pork Pie</b>																							
<b>Product Description:</b> A pastry case filled with coarsely chopped and seasoned pork with added water, pork fat and rusk – Frozen Unbaked.																							
<b>Barcode:</b> 05018833023030																							
<b>Supplier Address:</b> Wrights Food Group Weston Road Crewe CW1 6XQ 01270 504300	<b>Manufacturing Site:</b> Same as supplier address																						
<b>Health Mark:</b> UK AX028 EC																							
<b>Ingredient Declaration:</b> Pork (45%), <b>Wheat</b> Flour, Pork Fat, Water, Glaze [Water, Modified Starch (Potato, Tapioca), Rapeseed Oil, <b>Milk</b> Proteins, Emulsifiers ( <b>Soya</b> Lecithin, E471), Acidity Regulator (E339iii), Colour (E160a)], Salt, Rusk [ <b>Wheat</b> Flour, Salt, Raising Agent (E503ii)], Salt, Seasoning [Spices (Pepper, Nutmeg, Mace), Salt, Rusk ( <b>Wheat</b> Flour, Salt, Raising Agent (E503ii)), <b>Wheat</b> Flour, Flavour Enhancer (E621), Emulsifier (E451), Bouillon (Salt, Maltodextrin, Yeast Extract, Potato Starch, Palm Oil, Natural Flavouring, Dextrose, Garlic Powder, Spices, Herb, Herb Extract)], Potato Starch, Preservative (E250).  Wheat Flour contains Calcium Carbonate, Iron, Niacin and Thiamin.  <b>Allergens:</b> For allergens (including cereals containing gluten) see ingredients in <b>Bold</b> . May also contain Nuts. N.B. Although every care has been taken to remove bones, small bones may remain.																							
<b>Ingredient Information:</b>																							
<table border="1"> <thead> <tr> <th>Ingredient</th> <th>Country of Origin</th> </tr> </thead> <tbody> <tr> <td>Pork</td> <td>UK and EU</td> </tr> <tr> <td>Wheat Flour</td> <td>Milled in the UK</td> </tr> <tr> <td>Pork Fat</td> <td>Germany, France, Holland, Belgium</td> </tr> <tr> <td>Salt</td> <td>UK</td> </tr> <tr> <td>Water</td> <td>UK</td> </tr> <tr> <td>Glaze</td> <td>UK</td> </tr> <tr> <td>Rusk</td> <td>UK</td> </tr> <tr> <td>Potato Starch</td> <td>Belgium</td> </tr> <tr> <td>Seasoning</td> <td>UK</td> </tr> <tr> <td>Preservative (E250)</td> <td>Germany</td> </tr> </tbody> </table>		Ingredient	Country of Origin	Pork	UK and EU	Wheat Flour	Milled in the UK	Pork Fat	Germany, France, Holland, Belgium	Salt	UK	Water	UK	Glaze	UK	Rusk	UK	Potato Starch	Belgium	Seasoning	UK	Preservative (E250)	Germany
Ingredient	Country of Origin																						
Pork	UK and EU																						
Wheat Flour	Milled in the UK																						
Pork Fat	Germany, France, Holland, Belgium																						
Salt	UK																						
Water	UK																						
Glaze	UK																						
Rusk	UK																						
Potato Starch	Belgium																						
Seasoning	UK																						
Preservative (E250)	Germany																						

**Suitability:**

	Yes/No/Not Certified	Comments
Vegetarians (Ovo-Lacto)	No	Contains Pork
Vegans	No	Contains Pork and Milk
Coeliacs	No	Contains Wheat
Kosher	No	
Halal	No	

**Allergen Information:**

Allergen	Present (Yes/No/May contain)	Handled on site	Comments
Cereals (containing gluten)	Yes	Yes	Contains Wheat Flour
Milk and Milk Products	Yes	Yes	Contains Milk proteins
Eggs and Egg Products	No	Yes	
Fish and Fish Products	No	Yes	
Mustard	No	Yes	
Celery/ Celeriac	No	Yes	
Lupin	No	No	
Soya Beans and Derivatives	Yes	Yes	Contains Soya Lecithin
Molluscs	No	Yes	
Crustaceans	No	Yes	
Sesame Seeds and derivatives	No	Yes	
Sulphites/Sulphur Dioxide	No	Yes (within other raw materials)	
Nuts ((Almond, Brazil Nuts, Cashew Nuts, Hazelnut, Macadamia Nuts, Pecan Nuts, Pistachio Nuts, Walnuts) or nut derivatives	May contain	Yes	Almonds and cashews handled on site
Peanuts	No	No	

**Other Relevant Information:**

Issue Date: 06.12.2005	Issue No: 9	Doc Ref: 2303 Large Hand Raised Pork Pie
Re-issue Date: 16.04.19		

	<b>Present (Yes/No/May contain)</b>	<b>Comments</b>
Artificial Preservatives	No	
Artificial Flavours/Flavour Enhancers	Yes	E621
Artificial Colours	No	
Additives	Yes	E503iii, E322, E471, E339iii, E160a, E621, E451i, E250
Palm Oil or Derivatives	Yes	
GMO materials or derivatives	No	
Irradiated materials	No	

**Cooking Guidelines:**

FROM FROZEN:-

**Baking Guidelines:**

Place in a pre-heated oven at 200'C / 400'F / Gas Mark 6 for approximately 1 hour. For a high gloss finish remove from oven 15 minutes before end of bake and give a second glaze. Allow to stand for 20 minutes before gelling.

**Nutrition Information:**

Analysis or Calculation: Analysis

	<b>Typical Values per 100g</b>
Energy kJ	1386
kcal	333
Fat (g)	22.4
Of which Saturates (g)	8.5
Carbohydrates (g)	20.7
Of which Sugars (g)	2.3
Fibre (g)	2.1
Protein (g)	11.1
Salt (g)	1.66

**Brief outline of Process Steps:**

- Raw Material Intake

- Product ingredient batch weighing
- Filling Cooking (CCP 1 target minimum temperature 85°C)
- Cooling (CCP 2 <8°C within 4 hours)
- Pastry manufacturing
- Product Assembly
- Freezing (If applicable)
- Baking (if applicable) (CCP 1 target minimum temperature 85°C)
- Cooling (CCP 2 <8°C within 4 hours)
- Packing (If applicable)
- Metal Detection (CCP 3)
- Outer case packaging (If applicable)
- Despatch

**Micro Standards:**

	Target	Fail
TVC	<10000	>5000000
Enterobacteria	<500	>1000
E. Coli	<10	>100
Salmonella	Absent in 25g	Present in 25g
Listeria	Absent in 25g	Present in 25g
B. Cereus	<50	>100
Staphylococcus	<50	>100

**Packed:** 18 x 479g  
**Net Weight:** 8.6Kg  
**Gross Weight:** 9.0Kg  
**Total Pallet Weight:** 675Kg  
**Pallet Height:** 1.3m

**Pallet Information:**  
 12 Cases per layer  
 6 Layers per pallet  
 72 Cases per pallet

**Packaging Breakdown:**  
**Primary**

Wrights code	Description	Material	Length (mm)	Width (mm)	Height (mm)	Weight (g)	Quantity per case	Total Weight per case
I1244	Blue Liner Bag	LDPE	-	-	-	18	1	18
<b>Total weight</b>								<b>18</b>

**Secondary**

Wrights code	Description	Material	Length (mm)	Width (mm)	Height (mm)	Weight (g)	Quantity per case	Total Weight per case

PO76421	Layer card	Cardboard	362	240	-	28	3	84
R00003	Outer Case	Cardboard	376	256	190	246	1	246
I1248	Tape	BOPP solvent	-	-	-	3	1	3
Z00159	Label	Paper	300	75	-	2	1	2
<b>Total weight</b>								<b>335</b>

**Tertiary**

Description	Material	Length (mm)	Width (mm)	Height (mm)	Weight (g)
Blue Chep Pallet	Wood	1200	1000	162	28000
Pallet Wrap	LLDPE	-	-	-	240
Pallet Pad	Cardboard	1200	1000		386
<b>Total weight</b>					<b>28626</b>

**Date Code:** Julian Date Code (yddd), Best Before Date

**Storage Conditions:** Store below -18°C. Once defrosted DO NOT re-freeze. Handle with care.

**Shelf Life:** 18 months from day of production.

**Minimum Shelf Life:** 12 months from day of production.

**Country of Origin:** Produced in the UK, using Pork from UK and EU.

**I hereby declare that the ingredients, and its constituent parts, meet all relevant UK and EEC Regulations (e.g. Food Safety Act 1990, Pesticide Residue Levels, Plastic Materials in contact with Food etc), must not be irradiated or contain genetically modified materials.**

**Signed:** J. Wesolowska

**Date:** 16.04.19

**Position:** Specifications and Artwork Coordinator

**Please note: We will consider this specification to be accepted unless otherwise advised.**

For any specification queries please contact us at:

[specifications@wrightsfg.com](mailto:specifications@wrightsfg.com)

**SYNOPSIS OF CHANGES**

Date	Issue No	Amendment	Requested By	Previous Issue Date
16.04.2019	9	Review & move to new format	J.W.	28.01.2016

Issue Date: 06.12.2005	Issue No: 9	Doc Ref: 2303 Large Hand Raised Pork Pie
Re-issue Date: 16.04.19		