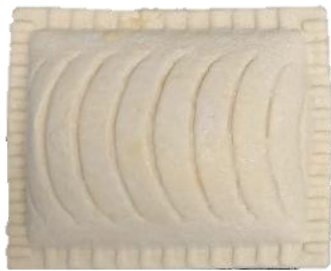


EXTERNAL SPECIFICATION – KATSU CURRY SLICE

DOC NO: SH-QMS-SP478	VER NO: 1	PAGE: Page 1 of 4	ISSUE DATE: 11/12/2014	AMEND DATE: N/A	WRITTEN BY L. Batt	APPROVED:
Product Name:	Katsu Curry Slice			Product Code:	SL1012	
Legal Name:	Frozen unbaked puff pastry case with chicken in a katsu curry sauce filling and topped with a glaze.			Product Weight:	30 x 180g	
Manufacturing Site:	David Wood Baking Ltd The Mill House Dorset Road Sheerness Kent ME12 1LP			EC Code:	United Kingdom SV004	
				Country of Manufacture:	UK	
Storage Conditions:	Frozen – Store at -18°C or below		Shelf Life:	+18 Months from date of production		
Product Coding:	Best Before: DD/MM/YYYY Lot Code: L14234 23:59 (Julian code where 14 = year of production, 234 = day of the year and time of production using 24 hour clock) In case of complaint please quote Best Before and Lot Code.					
THE INGREDIENTS AND THEIR CONSTITUENT PARTS MEET ALL RELEVANT UK AND EC REGULATIONS (E.G. FOOD SAFETY ACT 1990, PESTICIDE RESIDUE LEVELS, PLASTIC MATERIALS IN CONTACT WITH FOOD ETC.), AND MUST NOT BE IRRADIATED OR CONTAIN GENETICALLY MODIFIED MATERIALS.						

Raw Photograph:	Baked Photograph:
	

Ingredients:	Weight (g):	Tolerance:
Puff Pastry	108g	+ / - 3
Filling	69g	+ / - 3
Glaze	3g	+ / - 1
Unbaked Dimensions:	mm:	Tolerance:
Length:	140	+ / - 3
Width:	100	+ / - 3

Ingredient Declaration:

Wheat Flour [**WHEAT** Flour, Calcium Carbonate, Niacin, Iron, Thiamin], Water, Margarine [Palm Oil, Water, Salt, Emulsifier: Mono and Di Glycerides of Fatty Acid (E471)], Chicken (16%), Whipping Cream (**MILK**), Onion, Modified Waxy Maize Starch, Mushroom, Sugar, Glaze [Dextrin (Potato), Dextrose], Ginger, Coriander, Salt, Mild Madras Curry Powder [Coriander, Turmeric, Cumin, Fenugreek, Cardamom, Chilli Powder, Black Pepper, Fennel], Onion Powder, Garlic Powder, Yeast Extract [Yeast Extract, Salt, Maltodextrin, Sunflower Oil], Stabiliser: Hydroxypropyl Methyl Cellulose (E464), Soy Sauce Powder [Soy Sauce (**SOYBEANS, WHEAT**, Salt), Maltodextrin, Salt], Acidity Regulator: Citric Acid (E330), Turmeric, **BARLEY** Malt Extract, Black Pepper, Cinnamon, Cardamon, Fenugreek, Cumin.

Finished Baked Product Contains: 18% Chicken

Allergen Advice: For allergens including cereals containing gluten see ingredients in **BOLD** and CAPITAL LETTERS
May contain traces of Egg & Mustard

Produced using Chicken from Brazil, UK

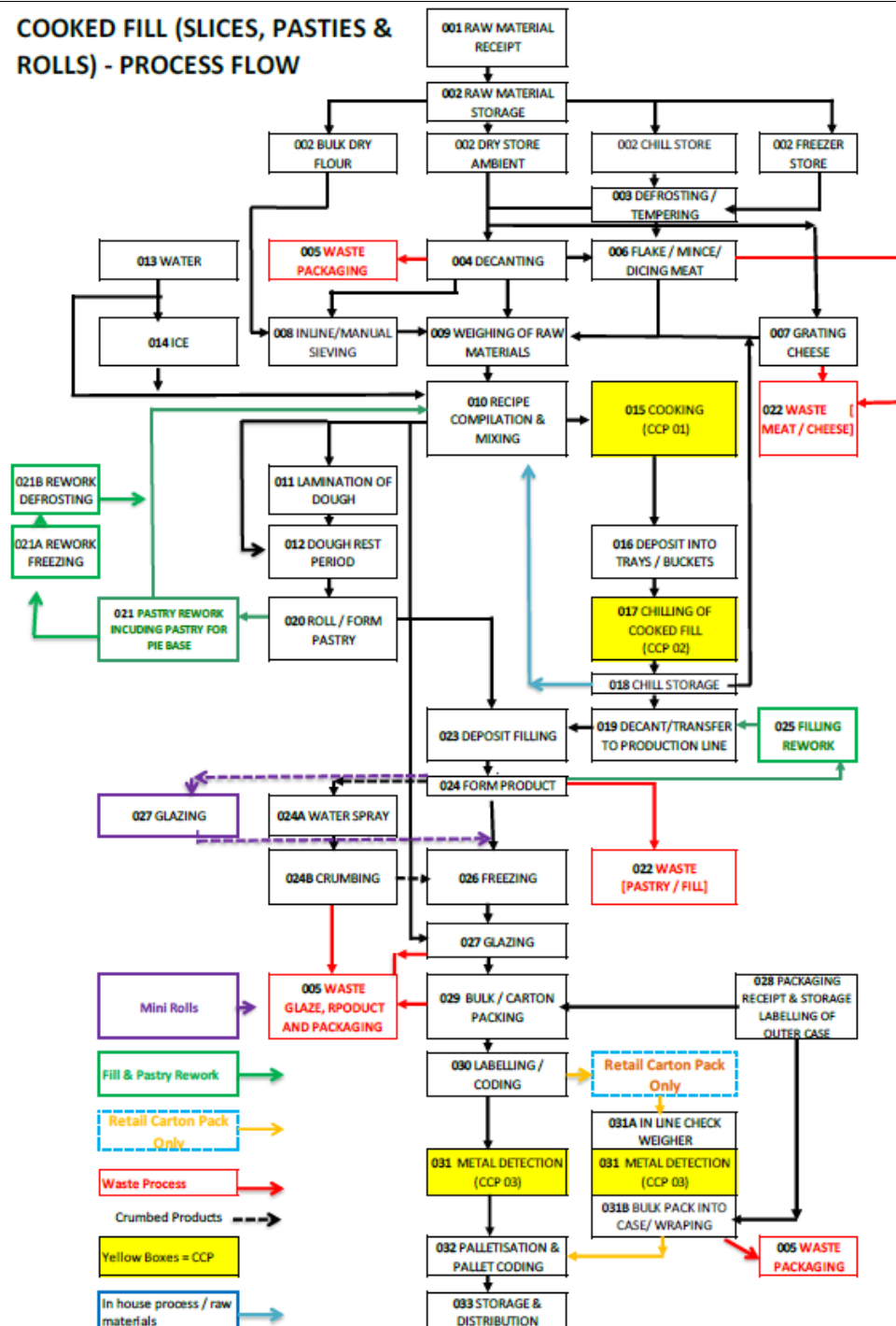
EXTERNAL SPECIFICATION – KATSU CURRY SLICE

DOC NO: SH-QMS-SP478	VER NO: 1	PAGE: Page 2 of 4	ISSUE DATE: 11/12/2014	AMEND DATE: N/A	WRITTEN BY L. Batt	APPROVED:
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Nutritional Information from Calculation

	Per 100g Raw	Per 100g Baked
Energy (Kcal)	290	322
Energy (KJ)	1201	1335
Protein:	8.0	8.9
Available Carbohydrate:	22.3	24.7
Of Which Sugars:	2.1	2.3
Fat:	18.4	20.5
Of Which Saturates:	10.0	11.1
Dietary Fibre:	1.2	1.3
Sodium:	0.21	0.23
Salt Equivalent:	0.51	0.57

COOKED FILL (SLICES, PASTIES & ROLLS) - PROCESS FLOW



EXTERNAL SPECIFICATION – KATSU CURRY SLICE

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Microbiological Standards (Targets & Tolerances):

Test	Frequency	Target	Limit
TVC	New products monthly / each run, established products quarterly	<100,000/g	1,000,000/g
E.Coli	New products monthly / each run, established products quarterly	<10/g	100/g
S. Aureus	New products monthly / each run, established products quarterly	<10/g	100/g
Salmonella	New products monthly / each run, established products quarterly	Absent in 25g	Absent in 25g

Packaging Weights:

Primary / Secondary / Tertiary	Material	Weight:	Note: Primary = Food Contact Secondary = Non-Food Contact Case Materials Tertiary = Non-Food Contact Pallet Materials
Primary	Plastic	25g	
Secondary	Cardboard	170g	
Secondary	Paper	2g	
Secondary	Plastic	10g	
Tertiary	Plastic	500g	
Tertiary	Wood	25Kg	
Tertiary	Paper	5g	

Finished Weights:

Net Case Weight:	5.4Kg	Gross Case Weight:	5.61Kg
Total Pallet Weight:	682Kg	Total Pallet Height:	1675mm
Pallet Configuration:	Total of 117 Cases. 13 per layer, 9 layers high		

Food Intolerance Data and Free From Information:

(Please tick where appropriate, If answer is Yes or C/C please specify ingredient in Comments box)

Section 1:	Is the product free from:	Yes	No	Possible C/C	Comments
1	Nuts (including any possible sources of cross contamination)?	✓			
2	Sesame Seeds and Derivatives?	✓			
3	Milk and Milk Derivatives?		✓		Whipping Cream
4	Egg and Egg Derivatives?			✓	Used on site
5	Wheat and Wheat Derivatives?		✓		Wheat Flour
6	Barley and Barley Derivatives?		✓		Malt Extract
7	Oats and Oat Derivatives?	✓			Used on site no risk
8	Soya and Soya Derivatives?		✓		Soybeans in Soy Sauce
9	Maize and Maize Derivatives?		✓		Starch
10	Gluten?		✓		Wheat Flour, Barley Malt Extract
11	Fruit and Fruit Derivatives?	✓			
12	Yeast and Yeast Derivatives?		✓		Yeast Extract
13	Vegetables and Vegetable Derivatives?		✓		Margarine (Palm Oil), Onion,
14	Fish excluding Shellfish?	✓			
14a	Crustaceans, Molluscs and their Derivatives?	✓			
15	Mustard / Mustard Seeds?			✓	Used on site
16	Celery / Celeriac?	✓			
17	Kiwi Fruit?	✓			
18	Caffeine?	✓			
19	Lupins?	✓			
20	Sulphites?	✓			Used on site no risk
Section 2:	Is the product free from:	Yes	No	Possible C/C	Comments
21	Additives?		✓		Margarine
22	Azo and Coal Tar Dyes?	✓			
23	Benzoates?	✓			
24	BHA / BHT?	✓			
25	Aspartame?	✓			

EXTERNAL SPECIFICATION – KATSU CURRY SLICE

DOC NO: SH-QMS-SP478	VER NO: 1	PAGE: Page 4 of 4	ISSUE DATE: 11/12/2014	AMEND DATE: N/A	WRITTEN BY L. Batt	APPROVED:
26	Added MSG?	✓				
27	Histamine?	✓				
28	Preservatives?	✓				
29	Artificial Preservatives?	✓				
30	Flavourings?	✓				
31	Artificial Flavourings?	✓				
32	Natural Flavourings?	✓				
33	Potassium Based Salt Substitutes?	✓				
Section 3: Is the product suitable for:		Yes	No	Possible C/C	Comments	
34	Ovo-lacto Vegetarians?		✓			
35	Vegans?		✓			
36	Nut/Seed Allergy Sufferers?	✓				
37	Coeliacs?		✓			
Section 4: Is the product free from:		Yes	No	Possible C/C	Comments	
38	Beef?	✓				
39	Pork?	✓				
40	Lamb?	✓				
41	Poultry?		✓		Chicken	
Section 5: Is the product packaged in a protective atmosphere? Please Highlight				Yes	No	

Genetic Modification: (Please tick or comment where appropriate)				
		Yes	No	Don't Know
1a	Does the product or any of its ingredients contain any genetically modified material (whether active or not)?		✓	
1b	Identify those ingredients which contain such material	N/A		
2a	Is the product or any of its ingredients not substantially equivalent as a consequence of the use of genetic modification?		✓	
2b	Identify any such ingredients	N/A		
3a	Is the product or any of its ingredients or additives produced from, but not containing any genetically modified material?		✓	
3b	Identify those ingredients which are produced from such material	N/A		
4a	Have genetically modified organisms been used as processing aids or in connection with the production of the food or any of its ingredients?		✓	
4b	Identify any such processing aids or additives	N/A		
5a	Have genetically modified organisms been used to produce processing aids or additives but are not present in the processing aid as used in connection with the production of the food or any ingredient?		✓	
5b	Identify any such processing aids or additives	N/A		

Supplier Name:	David Wood Baking Ltd (Sheerness)	Version Number:	1
Completed By: (Print Name)	Lizzie Bassett	Signature:	<i>L. Bassett</i>
Position:	Senior Technical & Specification Technologist	Date:	01/08/2025