

## **Product Specification**

Product Code and Product Name: 2407 Steak and Kidney Premium Pie

**Product Description** Round Steak & Kidney Pies made with a shortcrust pastry base and puff pastry lid – Frozen Baked, Red Foil.

**Supplier Address:** 

Wrights Food Group

Weston Road

Crewe

CW1 6XQ

01270 504300

**Manufacturing Site:** 

Same as supplier address

**Identification Mark: GB AX028** 

RSPO SCC no: BMT-RSPO-000592

## Ingredients:

Wheat Flour (contains Calcium Carbonate, Iron, Niacin, Thiamin), Water, Beef (17%), Kidney (9%), Margarine [Palm Oil, Palm Stearin, Water, Salt, Rapeseed Oil, Emulsifier (Mono-and Diglycerides of Fatty Acids), Acidity Regulator (Citric Acid), Lemon Juice], Vegetable Shortening [Palm Oil, Rapeseed Oil, Palm Stearin], Thickener (E1422), Glaze [Modified Starch, Rapeseed Oil, Milk Proteins, Emulsifiers (Soya Lecithin, E471), Acidity Regulator (E339), Colour (E160a)], Salt, Malt Extract (Barley), Carmelised Sugar, Raising Agents (E450, E500), White Pepper.

**Allergens**: For allergens (including cereals containing gluten) see ingredients in **Bold**. May contain **Nuts**.

Bone warning: - Although every care has been taken to remove bones, small bones may

#### **Brief outline of Process Step:**

- Raw Material Intake
- Product ingredient batch weighing
- Filling Cooking (CCP 1 target minimum temperature 85°C)
- Cooling (CCP 2 <8°C within 4 hours)
- Pastry manufacturing
- Product Assembly
- Freezing (If applicable)
- Baking (if applicable) (CCP 1 target minimum temperature 85°C)
- Cooling (CCP 2 <8°C within 4 hours)
- Packing (If applicable)
- Metal Detection (CCP 3)
- Outer case packaging (If applicable)
- Despatch

# **Reheating Guidelines:**

Issue Date: 23.03.08	Issue No: 10	Doc Ref: 2407 Steak and Kidney Premium Pie FB
Re-issue Date: 25 01 2022		

Defrost product in temperature-controlled conditions (e.g. overnight in a refrigerator). Place into a pre-heated oven at 200°C / 400°F / Gas Mark 6 for approximately 15 - 20 minutes. Ensure product is piping hot throughout before serving.

Nutrition Information: A pie is 1 portion.

•	Typical Values per 100g (Analysed)
Energy kJ	1063
kcal	255
Fat (g)	14.3
Of which Saturates (g)	6.3
Carbohydrates (g)	20.5
Of which Sugars (g)	0.7
Fibre (g)	2.6
Protein (g)	9.7
Salt (g)	1.04

#### Micro Standards:

	Target	Fail
TVC	<100	>5000
Enterobacteria	<10	>100
E. Coli	<10	>100
Salmonella	Absent in 25g	Present in 25g
Listeria	Absent in 25g	Present in 25g
B. Cereus	<50	>100
Staphylococcus	<50	>100
Yeast	<1000	>10000
Mould	<20	>100

Packed:	12 x 225g approximately	Pallet Information :
	(2.7Kg approximately)	15 Cases per layer
		9 Layers per pallet
		135 Cases per pallet
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Packaging Foil Measurements: Cas

Foil: 109 x 78 x 33mm, 2.76g each (33.12g per case) Case dimensions: 332 x 224 x 140mm, 181g each

Layer card (x1): 26g each

Case dividers: 20g

Tape and Label weight: 5g each case Case weight: 3.0Kg approximately

Pallet dimensions: 1200 x 1000 x 162 mm, 28000g (plus pallet layer

pad 436g and pallet wrap 240g)

Total pallet weight: 431.4Kg(approximately)
Total pallet height: 1.42m (approximately)

Date Code: Julian Date Code (yddd), Best Before Date

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Re-issue Date: 25.01.2022		

Storage Conditions: Store below -18°C. Once defrosted DO NOT re-freeze.

Handle with care.

Shelf Life: 18 months from day of production.

Minimum Shelf Life: 12 months from day of production.

Country of Origin: Produced in the UK using Beef from ROI.

I hereby declare that the ingredients, and its constituent parts, meet all relevant UK and EEC Regulations (e.g. Food Safety Act 1990, Pesticide Residue Levels, Plastic Materials in contact with Food etc), must not be irradiated or contain genetically modified materials.

Signed: Amanda Kirton Date: 25.01.2022

**Position:** Specifications Technologist

Please note: We will consider this specification to be accepted unless otherwise advised

#### **SYNOPSIS OF CHANGES**

Date	Issue No	Amendment	Requested By	Previous Issue Date
28.07.2014	5	New Format	R. Bungar	20.12.2011
31.07.2014	6	Updated allergen as per FIR	R. Bungar	28.07.2014
16.12.2014	7	New meat quid.	R. Bungar	31.07.2014
30.03.2016	8	Added Bone Warning	R. Bungar	16.12.2014
28.04.20	9	Review – no changes	C. Creasey	30.03.16
25.01.2022	10	Specification review and site health mark updated. Modified maize starch declared as Thickener (E1422)	A.Kirton	28.04.2020