



FINISHED PRODUCT SPECIFICATION

Spec No: 63150

Issue No: 5

Page No: 1 of 4

Date: 01/12/11

Authorised:
L McArthur

KERRYMAID ORIGINAL SLICES 112 SLICE

1 SUPPLIER

Manufacturing Site	Kerry Coleraine Millburn Road Coleraine Co Londonderry Northern Ireland BT52 1QZ
Telephone No	+44 (0)28 703 25500
Fax No	+44 (0)28 703 56412

2 PRODUCT DESCRIPTION

Kerrymaid Original Slices
A blend of cheese, milk protein and vegetable oil

3 INGREDIENTS

Cheese (70%), Vegetable Oil, Emulsifying Salt (E331), Modified Potato Starch, Natural Cheese Flavouring, Preservative (E200), Natural Colours (Beta Carotene, Paprika Extract)

Processing Aid: Sunflower Lecithin used to aid slice separation

4 PROCESSING

Cheeses are selected by the blender to match the required flavour profile. A blend sheet is prepared stipulating the weights of all ingredients to match the standard blend sheet for the product. Ingredients are inspected and blended to produce a homogeneous mix. The product is cooked at 80 - 87°C ensuring pasteurisation and then pumped through a 600 µ filter to remove any undissolved ingredients which might be present. In a high care area the liquid cheese is pumped onto a chilled casting belt where a thin sheet is formed, cooled and cut into ribbons. The ribbons are interleaved, slightly offset, to form an easy pick profile, cut to the pack length, stacked to contain the correct number of slices and cut to the correct slice dimensions. Wrapping occurs with or without gas flushing, completed packs are metal detected, sleeved, boxed and palletised and stored at 1°C to 6°C.

5 PACKAGING

The burger slices are protected by a high barrier laminated polyethylene food grade film which is heat sealed around the pack. Corrugated cardboard sleeves surround and separate each pack within a cardboard case. Cases are stacked on wooden pallets protected by a layer pad and kept in place with plastic pallet wrap.



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6 QUALITY STANDARDS

		Typical %	Specification %
Chemical	Fat	27	27 ± 4
	Moisture	43	43 ± 3
	Salt	2.0	2.0 ± 0.4
	pH	5.8	6.0 Max
Bacteriological	Total Count	Less than 10,000/gram	
	Yeast	Less than 100/gram	
	Mould	Less than 100/gram	
	Enterobacteriaceae	Less than 100/gram	
	Staph Aureus	Less than 20/gram	
Physical	Colour	NCI 4 - 6	
	Melt	Sufficient on hot burger to bond burger to bun	
	Flavour	Clean, mild cheddar cheese flavour, with no off flavours	
	Texture	Flexible to short but not brittle	
	Body	Firm to slightly soft but with elasticity	
	Separation	Slices should separate with a minimum amount of drag. No slice should be inseparable. Less than two breaks or tears per stack.	
	Visual Inspection	Maximum of four specks per stack	
	Appearance	Uniform colour, smooth to slightly rough slice surface	
	Weight	Meeting requirements of Average Weight Legislation Pack Weight 1.4 Kg T1 = 1379 g T2 = 1358 g Case Weight 11.2 Kg Pallet Weight 705.6 Kg	
	Slice Dimensions	70 mm x 76 mm ± 5 mm	
	Slices/Pack	112	
	Packs/Case	8	
	Cases/Pallet	63	
Best Before Date	6 months		



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7 CODING

Best before date and time of production is printed on the underside of each pack and printed on each case.

8 SHELF LIFE

6 months providing storage is at +2°C to +7 °C

9 SHIPPING & STORAGE TEMPERATURE

Keep refrigerated +2°C to +7 °C

10 NUTRITIONAL INFORMATION

Typical Values per 100 g

Energy	1389 kJ	335 kcal
Protein	17.1 g	
Carbohydrate	8.0 g	
Fat	26.4 g	

Allergens: Contains milk

11 SPECIAL INSTRUCTIONS

Allergens: Contains milk

11 WARRANTY

- 1 The foodstuff, packaging and label (hereinafter called "the product") conforms with all relevant UK and EU legal requirements.
- 2 Any changes to the specification will be notified to the customer by way of a new issue number.
- 3 All products supplied will be subject to Kerry Coleraine conditions of sale.



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INTOLERANCE DATA SHEET

		COMMENTS
Free from Wheat/Rye/Barley	YES	
Free from Oats	YES	
Free from Soya	YES	
Free from Benzoates	YES	
Free from Egg/Egg products/Albumen	YES	
Free from Starch	YES	
Free from Gluten	YES	
Free from cereals containing Gluten	YES	
Free from Yeast or Yeast Extract	YES	
Free from Sugar/sugar derivatives	NO	Lactose is present in the whey powder and a residual amount in cheese
Free from Dairy milk/derivatives	NO	Cheese
Free from Natural Colours	NO	Colours E160(a) E160(c)
Free from Artificial Colours	YES	
Free from Preservatives	NO	Sorbic acid E200
Free from Additives	NO	Emulsifying salts E331
Free from Peanut and Peanut derivatives	YES	
Free from Other Nuts/Nut derivatives	YES	
Made in a factory where nuts present	NO	
Free from Sesame Seeds	YES	
Free from Nut Derived Oils	YES	
Free from Seafood/seafood derivatives	YES	
Free from Crustaceans/Fish	YES	
Free from Fruit/Fruit derivatives	YES	
Free from Mustard	YES	
Free from Celery	YES	
Free from Sulphur Dioxide & Sulphites	YES	
Free from Glutamate	YES	
Free from Molluscs	YES	
Free from Lupins	YES	
Freezing Instructions for Fresh	N/A	
Is there any offal?	NO	
Is Mechanically Recovered Meat used	N/A	
FREE FROM GM MATERIAL	YES	
This product is:		
Suitable for Ovo-lacto vegetarians/vegetarians	YES	
Suitable for Vegans	NO	
Suitable for Coeliacs	YES	
Kosher Certified	NO	
Halal Certified	YES	