

Product Specification

Product Code and Product Name: 2125 Cocktail Sausage Rolls

Product Description: Oblong Sausage Roll encased in a traditional Puff Pastry - Frozen Unbaked

Supplier Address:

Wrights Food Group Weston Road Crewe **CW1 6XQ** 01270 504300

Manufacturing Site:

Same as supplier address

Identification Mark: GB AX028

RSPO SCC no: BMT-RSPO-000592

Ingredients:

Water, Wheat Flour, Pork (20%), Margarine [Palm Oil, Palm Stearin, Water, Salt, Rapeseed Oil, Emulsifier (E471), Acidity Regulator (E330), Lemon Juice], Rusk [Wheat Flour, Salt, Raising Agent (E503ii)], Pork Fat, Glaze [Water, Modified Starch, Rapeseed Oil, Milk Proteins, Emulsifiers(Soya Lecithin (E322), E471), Acidity Regulator (E339), Colour (E160a)], Wheat Starch, Seasoning [Salt, Spices (White Pepper, Nutmeg, Ginger, Mace, Black Pepper, Coriander), Sugar, Emulsifier (E450i, iii), Flavour Enhancer (E621), Wheat Flour, Preservative (Sodium Metabisulphite), Onion Powder, Rusk (Wheat Flour, Salt, Raising Agent (E503ii)), Dextrose, Antioxidants (E301, E304, E307), Rapeseed Oil, Spice Extracts, Colour (E120), Herb Extracts], Pea Starch, Salt.

Wheat Flour contains Calcium carbonate, Iron, Niacin and Thiamin.

Allergens: For allergens (including cereals containing gluten) see ingredients in Bold. May also contain nuts.

Although every care has been taken to remove bones, some small bones may remain.

Brief outline of Process Step:

- Raw Material Intake
- Product ingredient batch weighing
- Filling Cooking (CCP 1 target minimum temperature 85°C) •
- Cooling (CCP 2 <8°C within 4 hours)
- Pastry manufacturing
- **Product Assembly** •
- Cooling (CCP 2 <8°C within 4 hours)
- Freezing •
- Metal Detection (CCP 3)
- Packing •
- Outer case packaging
- Despatch

Baking Guidelines:

Bake from Frozen.

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Place on a baking tray in a pre - heated oven 200°C/ 400°F/ Gas mark 6 for approximately 15 - 20 minutes.

Ensure product is piping hot throughout before serving.

| | | Nutrition Information: | | | | |
|--|---|--|---|---|--|--|
| | | | Typical | | | |
| | | | Values per | | | |
| | | | 100g | | | |
| | | | (Calculated) | | | |
| | Energy kJ | | 1260 | | | |
| | kcal | | 303 | | | |
| | Fat (g) | | 21.6 | | | |
| | Of which Saturates (g) | | 9.6 | | | |
| | Carbohydrates (g) | | 20.7 | | | |
| Of which Su | | n Sugars (g) | 0.5 | | | |
| | | Fibre (g) | | | | |
| | Protein (g) | | 5.9 | | | |
| | Salt (g) | | 1.71 | | | |
| Micro Standards: | | | | | | |
| | | Target | Fail | | | |
| | TVC | <10000 | >100000 | | | |
| | Enterobacteria | <500 | >1000 | | | |
| | E. Coli | <10 | >100 | | | |
| | Salmonella | Absent in 25 | g Present in 25 | 9 | | |
| | Listeria | Absent in 25g | g Present in 25 | g | | |
| | Cl. Perfringens | <20 | >100 | | | |
| | B. Cereus | <20 | >100 | | | |
| | Staphylococcus | <20 | >100 | | | |
| Packed: 180 | Packed: 180 x 55g | | Pallet Inf | ormation : | | |
| (9.9Kg approximately) | | ely) | 12 Cases | per layer | | |
| | | | 6 Layers per pallet | | | |
| | | | | | | |
| | | | 72 Cases | per pallet | | |
| Packaging Blue | e Tint Liner Bag | : 18g | 72 Cases | per pallet | | |
| PackagingBlueMeasurements:Lay | | - | · | | | |
| Measurements: Lay Cas | er Card (x4): 36 e dimensions: 3 | 2 x 240mm, 376 x 256 x 1 | 32g each (128 90mm, 246g | Bg per case) | | |
| Measurements: Lay Cas Tap | er Card (x4): 36 e dimensions: 3 e and Label wei | 2 x 240mm, 376 x 256 x 1 ight: 5g each | 32g each (128 90mm, 246g 1 case | Bg per case) | | |
| Measurements: Lay Cas Tap Cas | er Card (x4): 36 e dimensions: 3 e and Label wei e weight: 10.3K | 2 x 240mm, 376 x 256 x 1 ight: 5g each g approxima | 32g each (128 90mm, 246g a case ately | 3g per case) each | | |
| Measurements: Lay Cas Tap Cas | er Card (x4): 36 e dimensions: 3 e and Label wei e weight: 10.3K | 2 x 240mm, 376 x 256 x 1 ight: 5g each g approxima | 32g each (128 90mm, 246g a case ately | Bg per case) | | |
| Measurements: Lay Cas Tap Cas Pall pad | er Card (x4): 36 e dimensions: 3 e and Label wei e weight: 10.3K et dimensions: 7 386g and palle | 2 x 240mm, 376 x 256 x 1 ight: 5g each g approxima 1200 x 1000 t wrap 240g) | 32g each (128 90mm, 246g n case ntely x 162 mm, 28 | 3g per case) each | | |
| Measurements: Lay Cas Tap Cas Pall pad | er Card (x4): 36 e dimensions: 3 e and Label wei e weight: 10.3K et dimensions: 7 | 2 x 240mm, 376 x 256 x 1 ight: 5g each g approxima 1200 x 1000 t wrap 240g) | 32g each (128 90mm, 246g n case ntely x 162 mm, 28 | 3g per case) each | | |
| Measurements: Lay Cas Tap Cas Pall pad Tota | er Card (x4): 36 e dimensions: 3 e and Label wei e weight: 10.3K et dimensions: 7 386g and palle | 2 x 240mm, 376 x 256 x 1 ight: 5g each g approxima 1200 x 1000 t wrap 240g) 770Kg(appro | 32g each (128 90mm, 246g n case ntely x 162 mm, 28 pximately) | 3g per case) each | | |
| Measurements: Lay Cas Tap Cas Pall pad Tota | er Card (x4): 36 e dimensions: 3 e and Label wei e weight: 10.3K et dimensions: 7 386g and pallet al pallet weight: al pallet height: | 2 x 240mm, 376 x 256 x 1 ight: 5g each g approxima 1200 x 1000 t wrap 240g) 770Kg(appro 1.3m (approx | 32g each (128 90mm, 246g n case ntely x 162 mm, 28 oximately) kimately) | 3g per case) each | | |
| Measurements: Lay Cas Tap Cas Pall pad Tota Tota Date Code: Julian Da | er Card (x4): 36 e dimensions: 3 e and Label wei e weight: 10.3K et dimensions: 7 386g and pallet al pallet weight: al pallet height: 7 te Code (yddd), | 2 x 240mm, 376 x 256 x 1 ight: 5g each 2g approxima 1200 x 1000 t wrap 240g) 770Kg(approx 1.3m (approx | 32g each (128 90mm, 246g tely x 162 mm, 28 oximately) kimately) | 3g per case) each 000g (plus pallet layer | | |
| Measurements: Lay Cas Tap Cas Pall pad Tota Tota | er Card (x4): 36 e dimensions: 3 e and Label wei e weight: 10.3K et dimensions: 7 386g and pallet al pallet weight: al pallet height: 7 te Code (yddd), | 2 x 240mm, 376 x 256 x 1 ight: 5g each 2g approxima 1200 x 1000 t wrap 240g) 770Kg(approx 1.3m (approx | 32g each (128 90mm, 246g tely x 162 mm, 28 oximately) kimately) | 3g per case) each 000g (plus pallet layer | | |
| Measurements: Lay Cas Tap Cas Pall pad Tota Tota Tota Tota Storage Conditions: Handle with care. | er Card (x4): 36 e dimensions: 3 e and Label wei e weight: 10.3K et dimensions: 7 386g and pallet al pallet weight: al pallet height: te Code (yddd), Store below -18 | 2 x 240mm, 376 x 256 x 1 ight: 5g each 2g approxima 1200 x 1000 t wrap 240g) 770Kg(appro 1.3m (approx Best Before 3°C. Once d | 32g each (128 90mm, 246g tely x 162 mm, 28 oximately) kimately) | 3g per case) each 000g (plus pallet layer | | |
| Measurements: Lay Cas Tap Cas Pall pad Tota Tota Tota Date Code: Julian Da Storage Conditions: Handle with care. Shelf Life: 18 months | er Card (x4): 36 e dimensions: 3 e and Label wei e weight: 10.3K et dimensions: 7 386g and pallet al pallet weight: al pallet height: 7 the Code (yddd), Store below -18 s from day of pro | 2 x 240mm, 376 x 256 x 1 ight: 5g each g approxima 1200 x 1000 t wrap 240g) 770Kg(appro 1.3m (approx Best Before 3°C. Once d | 32g each (128 90mm, 246g n case ntely x 162 mm, 28 oximately) kimately) e Date | 3g per case) each 000g (plus pallet layer | | |
| Measurements: Lay Cas Tap Cas Pall pad Tota Tota Tota Tota Storage Conditions: Handle with care. | er Card (x4): 36 e dimensions: 3 e and Label wei e weight: 10.3K et dimensions: 7 386g and pallet al pallet weight: al pallet height: 7 the Code (yddd), Store below -18 s from day of pro | 2 x 240mm, 376 x 256 x 1 ight: 5g each g approxima 1200 x 1000 t wrap 240g) 770Kg(appro 1.3m (approx Best Before 3°C. Once d | 32g each (128 90mm, 246g n case ntely x 162 mm, 28 oximately) kimately) e Date | 3g per case) each 000g (plus pallet layer | | |
| Measurements: Lay Cas Tap Cas Pall pad Tota Tota Tota Date Code: Julian Da Storage Conditions: Handle with care. Shelf Life: 18 months | er Card (x4): 36 e dimensions: 3 e and Label wei e weight: 10.3K et dimensions: 7 386g and pallet al pallet weight: al pallet height: te Code (yddd), Store below -18 s from day of pro 12 months from | 2 x 240mm, 376 x 256 x 1 ight: 5g each g approxima 1200 x 1000 t wrap 240g) 770Kg(appro 1.3m (approx Best Before 3°C. Once d | 32g each (128 90mm, 246g n case ntely x 162 mm, 28 oximately) kimately) e Date | Bg per case) each 000g (plus pallet layer NOT re-freeze. | | |

Country of Origin: Produced in the UK using Pork from ROI, UK and EU.

Warning: Whilst every care has been taken to remove bones, some small bones may remain

I hereby declare that the ingredients, and its constituent parts, meet all relevant UK and EEC Regulations (e.g. Food Safety Act 1990, Pesticide Residue Levels, Plastic Materials in contact with Food etc), must not be irradiated or contain genetically modified materials.

Signed: Amanda Kirton

Date: 12.01.2022

Position: Specifications Technologist

Please note: We will consider this specification to be accepted unless otherwise advised

SYNOPSIS OF CHANGES

| Date | Issue No | Amendment | Requested By | Previous |
|------------|----------|--|--------------|------------|
| | | | | Issue Date |
| 29.08.13 | 6 | New specification format and review | R. Bungar | 17.03.10 |
| 07.01.14 | 7 | Updated Allergens info in Ingredient Dec | R. Bungar | 29.08.13 |
| 01.08.14 | 8 | FIR-compliant declaration: Addition of countries of origin for meat and statutory additives in flour | R. Bungar | 07.01.14 |
| 31.12.2014 | 9 | Updated pork quid and pork country of origin. | R. Bungar | 1.08.2014 |
| 19.04.17 | 10 | Seasoning pack changed – ingredient declaration and nutrition information updated | R. Bungar | 31.12.14 |
| 27.04.20 | 11 | Review – no changes | C. Creasey | 19.04.17 |
| 12.01.2022 | 12 | Site details & health mark added | A. Kirton | 27.04.2020 |

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