



Issue 5: 18.02.14

### Ingredient Specification

<b>PRODUCT NAME:</b>	<b>Spicy Meatballs in Salsa</b>
<b>SUPPLIER NAME:</b>	<b>Zafron Foods Ltd.</b>

<b>Supplier Site:</b>
<b>Unit B-G</b>
<b>Eagle Trading Est</b>
<b>29 Willow Lane</b>
<b>Mitcham</b>
<b>Surrey</b>
<b>Cr4 4uy</b>

**Supplier Details:**

<b>Technical Contact:</b>	<b>M. Athwain/Grace Burrell</b>
<b>Job Title:</b>	<b>Production / Technologist</b>
<b>Tel No:</b>	<b>08448475116</b>
<b>Fax No:</b>	<b>08448475117</b>
<b>e-mail:</b>	<b><a href="mailto:mickey@zafronfoods.co.uk">mickey@zafronfoods.co.uk</a> <a href="mailto:grace@zafronfoods.co.uk">grace@zafronfoods.co.uk</a></b>

<b>Commercial Contact:</b>	<b>Jack Kenny/ Tom Kenny</b>
<b>Job Title:</b>	<b>Managing Chairman Director/</b>
<b>Tel No:</b>	<b>08448475116</b>
<b>Fax No:</b>	<b>08448476117</b>
<b>e-mail:</b>	<b><a href="mailto:jack@zafronfoods.co.uk">jack@zafronfoods.co.uk</a></b>

<b>Emergency Contact (out of hours):</b>	<b>Jack Kenny</b>
<b>Tel No:</b>	<b>07841988810</b>
<b>Fax No:</b>	<b>08448476117</b>

## Ingredient Specification

### Delivery

#### Weight Specifications:

<b>Ingredient Pack Weight (Kg):</b>	<b>1kg 2kg 2.5kg 5kg 10kg</b>
<b>Ingredient Drained Weight (Kg): (if applicable)</b>	<b>1kg 2kg 2.5kg 5kg 10kg</b>
<b>Pallet Configuration:</b>	<b>n/a</b>
<b>Frequency of checking:</b>	<b>DAILY</b>

#### Storage Conditions:

<b>Target (°C):</b>	<b>Between 0 and plus 4 degrees c</b>
<b>Upper Reject Limit (°C):</b>	<b>&gt;7.9 degrees c</b>
<b>Lower Reject Limit (°C):</b>	<b>&lt;-1.0 degrees c</b>

#### Shelf Life:

<b>Total Shelf Life:</b>	<b>14 Days</b>
<b>Recommended Maximum Shelf Life:</b>	<b>14 Days</b>
<b>Recommended Minimum Shelf Life:</b>	<b>12 Days</b>
<b>Minimum Shelf Life on Delivery:</b>	<b>12 Days</b>
<b>Storage Conditions Once Opened (where applicable):</b>	<b>Once opened use within 3 days</b>
<b>Shelf Life Once Opened (where applicable):</b>	<b>Once opened use within 3 days</b>



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### Ingredient Compositional Details

**Legal Ingredient Declaration (on Final Product Pack):**

Ingredients: Beef Meatballs 60% (**gluten**), Sauce 40% (Tomato, peppers, onions, tomato ketchup (**mustard**), water, vinegar, rapeseed oil, salt, thickener (modified starch), spices, preservative E202.

**Allergens: see bold**

### Metal Detection Details:

ALL PRODUCTS		
Fer.	Non Fer.	St. Steel Quality
3.00mm	4.0mm	6.35mm

The material shall conform to the following microbiological standards for the entire life of the product

MICROORGANISM TESTED	TARGET	REJECT
TVC	<1.0 X 10 <sup>5</sup>	>1.0 X 10 <sup>6</sup>
ENTEROBACTERIACEAE	<1.0 X 10 <sup>3</sup>	>1.0 X 10 <sup>4</sup>
E - COLI	<100 Per Gram	>100 Per Gram
STAPHYLOCOCCUS AUREUS	<100 Per Gram	>100 Per Gram
YEASTS & MOULDS	<1.0 X 10 <sup>3</sup>	>1.0 X 10 <sup>4</sup>
SALMONELLA SP	ABSENT	PRESENT
LISTERIA SP	<100 Per Gram	>100 Per Gram
BACILLIUS CEREUS	<100 Per Gram	>100 Per Gram

## Ingredient Specification

### Nutritional Data Information

NUTRITION INFORMATION    18-02-2014  
 RECIPE: Spicy Meatballs

NUTRIENTS per 100g

ENERGY (kJ) :	559
ENERGY (kcal) :	134
FAT (g) :	7.5
of which SATURATES (g) :	2.6
CARBOHYDRATE (g) :	8.6
of which SUGARS (g) :	5.2
PROTEIN (g) :	7.9
SALT (g) :	0.8 [795mg]

### Free-from List

Free From...	Yes/No
<b>Beef and Beef Derivatives</b>	No
<b>Lamb and Mutton Derivatives</b>	Yes
<b>Pork and Pork Derivatives</b>	Yes
<b>Poultry and Poultry Derivatives</b>	Yes
<b>Egg and Egg Derivatives</b>	Yes
<b>Regular Maize and Derivatives</b>	No
<b>Waxy Maize</b>	Yes
<b>Cow's Milk and Milk Derivatives</b>	Yes
<b>Goat's/Ewe's/Buffalo's Milk and Derivatives</b>	Yes
<b>Shellfish (crustaceans &amp; mollusks)</b>	Yes
<b>Fish</b>	Yes
<b>Potato and Potato Derivatives</b>	Yes
<b>Sesame Seed and Derivatives</b>	Yes
<b>Nuts, Nut Oil and Nut Derivatives</b>	Yes

### **Ingredient Specification**

<b>Soya and Soya Derivatives</b>	Yes
<b>Seeds and Seed Derivatives</b>	Yes
<b>Wheat and Wheat Derivatives</b>	Yes
<b>Yeast and Yeast Derivatives</b>	Yes
<b>Non Natural Sweeteners</b>	Yes
<b>Rye and Rye Derivatives</b>	Yes
<b>Barley and Barley Derivatives</b>	Yes
<b>Oats and Oat Derivatives</b>	Yes
<b>Gluten</b>	No
<b>Glutamates</b>	Yes
<b>Alcohol</b>	Yes
<b>Anti-Oxidant excluding BHA/BHT</b>	Yes
<b>BHA/BHT</b>	Yes
<b>Artificial Colours</b>	Yes
<b>Natural Colours</b>	Yes
<b>AZO and Cold Tar Dyes</b>	Yes
<b>Flavourings</b>	Yes
<b>Preservatives</b>	No
<b>Additives (Please state which additive and what its function is)</b>	No
<b>Benzoates</b>	Yes
<b>Nitrates or Nitrites</b>	YES
<b>Sorbates</b>	No
<b>Sulphur Dioxide</b>	Yes
<b>Sulphites</b>	Yes
<b>Salt Substitute</b>	Yes
<b>Hydrolysed Vegetable Protein (HVP)</b>	Yes
<b>Hydrogenated Vegetable Oil (HVO)</b>	Yes
<b>Nucleotides</b>	Yes

**Ingredient Specification**

<b>Gums</b>	Yes
<b>Legumes &amp; Pulses</b>	Yes
<b>Lupin</b>	Yes
<b>Celery</b>	Yes
<b>Mustard/Mustard Seeds</b>	No
<b>Honey</b>	Yes
<b>Source of Phenylalanine</b>	Yes

ALLERGEN	CONTAINS
Wheat	
Barley	
Oats	
Rye	
Gluten	Yes
Lupin	
Eggs	
Mustard	YES
Crustaceans /Shellfish	
Milk	
Molluscs	
Fish	
Celery	
Soya	
Sulphites	
Sesame	
Nuts	

**Primary Packaging Materials**

<b>Supplier Name:</b>	<b>Zafron Foods</b>
<b>Material Name:</b>	<b>PLASTIC</b>
<b>Type:</b>	<b>Plastic pot</b>

### **Ingredient Specification**

<b>Colour:</b>	<b>Clear</b>
<b>Thickness?</b>	<b>0.5 mm</b>
<b>Food Contact Pack Dimensions: In MM</b>	<b>1 kg = 190 x 130 x 75</b> <b>2kg = 180 x 180 x 75</b> <b>2.5kg = 110 x 110 x 160</b> <b>5kg = 230 x 230 x 210</b> <b>10kg = 260 x 260 x 265</b>

### **Warranty**

The material shall be free of impurities, infestation, taints, off-odours and shall conform in full to any and all applicable U.K. and E.C. legislation.

The material shall be manufactured in accordance with Good Manufacturing Practice and any applicable Codes of Practice.

Records of routine analytical analysis shall be made available for inspection on request.

All amendments, changes and alterations to any part of this specification must be agreed with our customer in advance.

### **ACCEPTANCE OF THIS SPECIFICATION**

<b>For and on Behalf of:</b>	<b>Title</b>	<b>Print Name</b>	<b>Date</b>
<b>Zafron Foods</b>	Mrs	Grace Burrell	18.02.14