

CONTROLLED IF RED

PRODUCT SPECIFICATION	
Product Matthew Walker Christmas Pudding 90g	Code 671904 Bar Code 05010744 751392
Issue Date 13.01.2014 Issued/Amendments: 2	

SUPPLIER:

Matthew Walker (part of 2 Sisters Food Group)

Heanor Gate Road

Heanor

Derbyshire

DE75 7RJ

Contact name and title: Deb Fellows

(Technical Manager)

Telephone: 01773 537249

Fax: 01773 537273

e-mail: deborah.fellows@2sfg.com

SITE OF MANUFACTURE:

As Above

Contact name and title:

Telephone:

Fax:

e-mail:

SITE OF PACKING:

As Above

Contact name and title:

Telephone:

Fax:

e-mail:

Specification Contact (Name & Site): Dawn Bradshaw – Matthew Walker – 01773 537205

Email: dawn.bradshaw@2sfg.com

Label Contact (Name & Site): Dawn Bradshaw – Matthew Walker

Email: dawn.bradshaw@2sfg.com

LABEL/CODING INFORMATION

Pack Weight/Volume

- 90g e

(Declare individual unit weights
if a multi-pack)

Legal Product Description -

a moist Christmas pudding with juicy sultanas and cider

(As declared on packaging)

Durability Code

- **Best Before End**

(Details – BB/BBE/)

Position of Durability Code

- On the outer case label

Date of Issue: 21.09.2012

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Production Code - e.g. L2158, L= Lot No. 2= Year i.e. 2012, 158= day of production.
(Give breakdown of code used) (Julian Code)

Position of Production Code - On the side of the basin.

Other Claims, Symbols and Logos - *Suitable for Vegetarians*
(Examples: Maturity, Vegetarian etc.)
Please state which.

Legally Required Warnings - **Contains Wheat, Gluten.**
May contain traces of nuts.

(May contain stones/shell/Allergens)

Primary Packaging (Retail Pack as sold)

ITEM	Basin	Film			
MATERIAL	PP	LDPE/PET			
DIMENSIONS	86 x 86 x 42mm	90 x 90mm			
WEIGHT	7g	0.3g			
RECYCLABLE	Some councils will take	No			

Secondary Packaging (Outer Pack)

ITEM	Outer Case			
MATERIAL	Corrugated Cardboard			
DIMENSIONS	363 x 183 x 145mm (External)			
WEIGHT	181g			
RECYCLABLE	Yes			

Heavy Metals (Article 11, Directive 94/62/EC)

The sum of the concentration levels of lead, cadmium, mercury and hexavalent chromium either in packaging or in any of its packaging components should not exceed 100ppm from 30 June 2001

Packaging used complies with Heavy Metal Directive 94/62/EC

YES

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PRODUCT SHELF LIFE

Maximum durability at manufacture - 3 years

Recommended Storage Temperatures - Ambient

Provide storage conditions pertinent to the product's shelf life and stability -

Store in a cool, dry place

In the case of ambient and chilled product only, is the product suitable for home freezing ? No

HEATING INSTRUCTIONS

To Steam: Leave in basin with film lid on. Place the basin in a steamer over boiling water and steam for 30 minutes. Ensure that water does not enter the pudding. Do not allow the steamer to boil dry.

TO MICROWAVE:

This is a guideline only. We suggest that you consult your instruction manual.
Pierce film lid and place in microwave on a microwaveable plate.

Oven wattage	1.3kw (One Pudding)	1.3kw (Three Puddings)	1.3kw (Six Puddings)
Heat on FULL power	30 seconds	60 seconds	1½ minutes
Leave to stand for before serving	1 min	1 min	1 min

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RAW MATERIALS

Recipe

Ingredients (including sub ingredients, additives and processing aids)	Prebake/Mixing Bowl		Finished Product	
	Mixing Bowl (g)	Overall %	% Product Sold.	Product Sold.
SUGAR GRANULATED	39.774	28.41		28.41
SULTANAS	35.532	25.38		25.38
<i>PALM / SUNFLOWER OIL</i>				
WATER	14.350	10.25		10.25
BREAD RUSK	11.368	8.12		8.12
<i>WHEAT FLOUR</i>	<i>11.14</i>	<i>7.957</i>		<i>7.957</i>
<i>SALT</i>	<i>0.170</i>	<i>0.122</i>		<i>0.122</i>
<i>YEAST</i>	<i>0.058</i>	<i>0.041</i>		<i>0.041</i>
CIDER	9.954	7.11		7.11
WHEAT FLOUR	8.526	6.09		6.09
PALM OIL	8.414	6.01		6.01
HARD RUSK	7.112	5.08		5.08
<i>WHEAT FLOUR</i>	<i>6.756</i>	<i>4.826</i>		<i>4.826</i>
<i>SALT</i>	<i>0.356</i>	<i>0.254</i>		<i>0.254</i>
MOLASSES	2.562	1.83		1.83
GLYCERINE	2.128	1.52		1.52
MIXED SPICE	0.140	0.10		0.10
<i>CORIANDER, CINNAMON, CLOVE, FENNEL, GINGER, NUTMEG, CARDAMOM</i>				
SALT	0.140	0.10		0.10

Target quantity to make up one retail unit 90g	Target quantity to make up one retail unit 90g
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N/A

Ingredient List

Sugar, Sultanas (25%), Fortified **Wheat** Flour (Calcium Carbonate, Iron, Niacin (B3), Thiamin (B1)), Water, Cider (7%), Palm Oil, Molasses, Humectant (Glycerine), Salt, Mixed Spice, Yeast.

Ingredient Origin

Please indicate supplier and country of origin of all major ingredients

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1: Ingredients	2: Supplier	3: Country of Origin
SUGAR GRANULATED	Kent Foods/Napier Brown	UK, France, Malawi, Zambia
SULTANAS	Chelmers Foods/Community Foods/Orka	Turkey
WATER	Severn Trent	UK
BREAD RUSK	Ripon Select	UK, Netherlands
CIDER	Thatchers Cider	UK, Belgian, Canada, Italy
WHEAT FLOUR	Whitworths Bros	UK
PALM OIL	Aak	Malaysia, Indonesia, Papua New Guinea, Solomon Isles, Ivory Coast, Benin, Cameroon, Brazil, Honduras, Costa Rica, Columbia, Equador, Austria
HARD RUSK	Ripon Select	UK, Germany, Norway, Netherlands
MOLASSES	Ragus	UK, America's, Africa, Asia's, EU
GLYCERINE	Blends	UK, Germany
SALT	British Salt	UK, China

Dietary Claims

Is the product suitable for:

Explanation if "No"

Vegans?	Yes	
Vegetarians?	Yes	
Coeliacs?	No	Wheat Flour, Rusk, Breadcrumbs
Muslims (Halal)? (Please provide any Certification)	No	Not Approved

Intolerance Data

Is the product free from the following (including all ingredients, additives, processing aids if present in the finished product even in altered form):

Explanation if "No"

Peanuts?	Yes	
Nuts?	No	Cross Contamination Risk
Sesame Seeds and Derivatives?	Yes	

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Eggs and Egg Derivatives?	Yes	
Milk and Milk Products?	Yes	
Fish and Fish Derivatives?	Yes	
Cereals containing Gluten?	No	Wheat Flour, Rusk, Breadcrumbs
Soy Beans and Soya Derivatives?	Yes	
Celery and/or Celeriac and Derivatives?	Yes	
Mustard and Mustard Derivatives?	Yes	
Artificial Sweetener(s)?	Yes	
Sulphur Dioxide and Sulphites?	Yes	
Artificial Colours	Yes	
Artificial Flavourings?	Yes	

PALM OIL SUSTAINABILITY: Mass Balance

FINISHED PRODUCT SPECIFICATION

Typical Analysis per 100g

Nutritional:		per 100g
	Energy	1380kJ/327kcal
	Fat	5.2g
	Of which saturates	3.1g
	Carbohydrate	66.0g
	Of which sugars	38.1g
	Fibre	3.5g
	Protein	2.2g
	Salt	0.3g

Physical/Chemical Standards

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PARAMETER (ERH)	TARGET	TOLERANCE
CHRISTMAS PUDDINGS	<79.9%	<79.9%
SPONGE PUDDINGS	<82.9%	<82.9%

QUALITY ASSURANCE DETAILS

Quality System

Is there a recognised quality or third party approval system?

YES

If yes, which one? e.g. BSEN9000/BRC/LawCred/IFS

BRC

What level was achieved? e.g. Foundation/Higher or Grade

Grade A+

Who is the Certification body e.g. Lawlabs, EFSIS,

2 Sisters Food Group

Please provide a copy of the current certificate

Held on System

Confirm expiry date

2/1/2015

Metal Detection Give details of detector:

Manufacture of detector/model: - Loma/Cintex

Method of rejection: - Push / Drop

Point of rejection: - During Wrapping

Ferrous test piece size: - 1.5 mm

Non ferrous test piece size: - 2.0 mm

Stainless steel test piece size: - 3.0 mm

Frequency of check: - Start of the run, ½ hourly, product change and the end of the run.

Average Quantity Volume Control

Tare Weight - 7g

Target Quantity - 90g

T₁ - 85.5g

T₂ - 81g

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