



# SLEAFORD QUALITY FOODS LTD

Woodbridge Road, East Road Industrial Estate, Sleaford, Lincolnshire, NG34 7JX  
Tel: 01529 305000 Fax: 01529 413720 e-mail: [sqf@sleafordqf.com](mailto:sqf@sleafordqf.com)

SFQD 37-7  
12/10/14

## PRODUCT SPECIFICATION

Specification Number	Product	Issue Number	Original Issue Date	Current Issue Date
CPMI10	PASTY MIX	14	02/02/1993	29/09/2020
<b>Description</b>	A dry mix for manufacturing purposes consisting of a blend of dehydrated vegetables and flavour component. When reconstituted it requires the addition of minced beef as instructed, to obtain a Pasty Filling.			
<b>Brand</b>	Chef William			
<b>Ingredients</b>	Potato (contains Sodium Metabisulphite E223), Onion, Carrot, Flavour Enhancer: Monosodium Glutamate, Rapeseed Oil, Salt, Hydrolysed Vegetable Protein ( <b>Soya</b> , Maize), Spice Extract, Modified Cellulose E464			
	<b>Allergy Advice: See Ingredients In Bold</b>			
<b>Allergens</b>	Sulphites, Soya			
<b>Instructions</b>	<ol style="list-style-type: none"> <li>For each 1kg of dry mix add 5 litres of boiling water, mix well and allow to cool for 2 hours.</li> <li>Mix in 2kg of fresh minced beef for each 1kg of dry mix used.</li> <li>Fill pastry cases and bake. Final cooking of the filling is completed in the oven.</li> </ol>			
<b>Sensory</b>	Appearance	A dry potato based pie filling with dried carrot.		
	Flavour & Aroma	Typical flavours of potato, carrot and onion with back notes of pepper. Predominantly aromas of onions and potato. Free from foreign odours or taints.		
<b>Analytical</b>	Moisture	12% maximum		
<b>Microbiological</b>	E. coli	10/g maximum		
	Salmonella	Absent in 25g		
<b>Physical</b>	Foreign Matter	Absent		
	EVM	1% maximum		
	Metal Detection	3.5mm Ferrous 4.0mm Non Ferrous 5.0mm Stainless Steel		
<b>Typical Nutritional Information per 100g</b>	Energy	346 kcal		
	Energy	1460 kJ		
	Fat	4.43 g		
	of which: saturates	0.47 g		
	monounsaturates	2.28 g		
	polyunsaturates	1.36 g		
	Carbohydrate	64.64 g		
	of which: sugars	7.39 g		
	Fibre	8.45 g		
	Protein	8.84 g		



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Salt 7.22 g

Sodium 2886.00 mg

Nutritional information calculated from dry ingredients. Carbohydrate value is representative of total carbohydrate.

**Labels** Product name, net weight, ingredient declaration, batch code and best before date.

**Storage** Store in a cool, dry place, free from the risk of contamination and ingress of moisture.

**Shelf Life** 12 months under correct storage conditions.

**Pack Size** 10kg

**Additional Information** Manufactured in the UK

<b>Approved by:</b>	Rob McAndrew
<b>Position:</b>	Technical Manager
<b>Date Printed:</b>	18/02/2021

**CONTROLLED  
COPY**

### Specification Amendments

Previous Issue	Previous Issue Date	Current Issue	Current Issue Date	Category Changed	Details Changed
13	15/08/2018	14	29/09/2020	Specification Review	Analytical, physical and nutritional information updated



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SFQD75-8  
10/03/09

## ALLERGY INFORMATION

**PRODUCT:** PASTY MIX

**Specification Number:** CPM110

**Allergy Issue Date:** 29/09/2020

**Allergy Issue No.:** 14

Does the product contain any of the following:	Status	Additive or Ingredient Present
Wheat and Wheat Derivatives	No	
Rye	No	
Barley	No	
Oats / Oat Bran	No	
Triticale	No	
Gluten	No	
Maize and Maize Derivatives	Yes	
Soya / Soya Products	Yes	
Modified Starches	No	
Egg and Egg Derivatives	No	
Dairy and Dairy Derivatives (incl. lactose)	No	
Beef Products (from all sources)	No	
Beef Products (from UK sources)	No	
Pork Products	No	
Lamb / Mutton Products	No	
Crustacea and Shellfish	No	
Fish	No	
Gelatine	No	
Any other Animal Products	No	
Artificial Colours (incl. azo dyes)	No	
Added Natural Colours	No	
Artificial Flavours	No	
Natural or NI Flavours	Yes	
BHA / BHT and Other Antioxidants	No	
Benzoates	No	
Sulphites >10mg/kg	Yes	Sodium Metabisulphite E223 in Potato
Other Preservatives	No	



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**Specification Number:** CPMI10

**Allergy Issue Date:** 29/09/2020

**Allergy Issue No.:** 14

Does the product contain any of the following:	Status	Additive or Ingredient Present
Added MSG	Yes	
Glutamates	Yes	
Other Additives	Yes	Modified Cellulose E464, Anti-caking Agent E535 in Salt
Yeast / Yeast Extract	No	
HVP / TVP	Yes	
Aspartame	No	
Caffeine	No	
Phenylalanine	No	
Peanuts / Peanut Derivatives	No	
Other Nuts / Nut Derivatives	No	
Nut Oil / Nut Oil Derivatives	No	
Sesame / Sesame Seed Derivatives	No	
Poppy Seeds	No	
Mustard	No	
Other Seeds	No	
Vegetable Oil / Seed Oil	Yes	Rapeseed Oil
Legumes (or derivatives of)	No	
Celery	No	
Garlic	No	
Lupin	No	
Molluscs	No	
Added Salt	Yes	
Added Sugar	No	



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Is the product suitable for:	Status	Comments
Ova-lacto Vegetarians	Yes	
Vegans	Yes	
Orthodox Jewish Diet (Kosher)	Yes	
Kosher Certified	No	
Muslim Diet (Halal)	Yes	
Halal Certified	No	

Is the product:	Status	Details
Free from Genetically Modified ingredients.	Yes	

<b>Approved by:</b> Natalie Morris
<b>Position:</b> Technical Supply Co-ordinator
<b>Date:</b> 18/02/2021