

**FIRST GRADE INTERNATIONAL LIMITED**  
 Coconut House, 15 Aston Court, George Road, Bromsgrove Technology Park,  
 Bromsgrove. Worcestershire  
 B60 3AL

Tel 01564 731980      Fax 01527 831904

<b>PRODUCT</b>	<b>Milk Chocolate Top Flakes</b>		<b>PRODUCT CODES</b>	<b>333.01</b>	
<b>ISSUE NO.</b>	<b>6</b>	<b>Issue date</b>	<b>15.06.2012</b>	<b>Rev date</b>	<b>15.06.2014</b>

**PRODUCT DESCRIPTION**

**A convoluted log of milk chocolate complying with the Cocoa and Chocolate product regulations SE 541 1976 as amended.**

**Recommended labelling declaration**  
**Ingredients: Milk, Sugar, Cocoa butter, Cocoa mass, Vegetable fat, Emulsifer (E442) Flavourings.**

**INGREDIENTS**

	<b>%</b>	<b>Supplier</b>	<b>Origin</b>
<b>Milk</b>	<b>24.5</b>	Irish milk suppliers under the control of the Irish Dairy Board, e.g. Dairygold, Kerry, etc	Ireland
<b>Sugar</b>	<b>45.8</b>	British Sugar	Manufactured in UK
<b>Cocoa Butter</b>	<b>19.5</b>	ADM, Gerkens, & Britannia Oils	Manufactured in UK & Netherlands
<b>Cocoa Mass</b>	<b>5.0</b>	Produced on site from Cocoa Beans supplied by Ghana Cocoa Board	Ghana
<b>Vegetable Fat – Non Hydrogenated -(palm oil, shea and cocoa butter)</b>	<b>5.0</b>	Loders Croklaan	Manufactured in Netherlands
<b>Emulsifier E442</b>	<b>0.07</b>	Palsgaard Industri A/K	Manufactured in Denmark
<b>Flavourings (Both natural and artificial)</b>	<b>0.13</b>	Information not available	Manufactured in UK

**PHYSICAL PARAMETERS**

<b>Size (Unit)</b>	<b>Target</b>	<b>Limit</b>
<b>Length</b>	<b>25.4 ± 2mm</b>	<b>25.4 ± 5mm</b>
<b>Width</b>	<b>14.0 ± 3mm</b>	<b>14.0 ± 5mm</b>
<b>Height</b>	<b>14.0 ± 3mm</b>	<b>14.0 ± 5mm</b>
<b>The above dimensions are nominal and are not routinely measured.</b>		
<b>WEIGHT</b>	<b>3g ± 0.5g</b>	
<b>Count per pack</b>	<b>1700 (5.1kg)</b>	

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**CHEMICAL ANALYSIS**

<b>Fat Content</b>	<b>30.8 ± 2.0%</b>
<b>Particle Size</b>	<b>43.0 ± 10 microns (90 percentile)</b>
<b>Moisture</b>	<b>1.0 ± 0.5%</b>

**NUTRITIONAL INFORMATION**

<b>Energy</b>	<b>2220kJ/530kcal</b>
<b>Protein</b>	<b>8.1g</b>
<b>Carbohydrate</b>	<b>55.7g</b>
<b>Fat</b>	<b>30.7g</b>

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**SUPPLIER / COUNTRY OF MANUFACTURE**

Kraft Foods Ireland Production Limited  
 Malahide Road, Dublin 5, Ireland.

**MICROBIOLOGICAL ANALYSIS**

	<b>n</b>	<b>c</b>	<b>m</b>	<b>M</b>
<b>Enterobacteriaceae</b>	5	3	10/g	100/g
<b>Faecal Streptococci</b>	5	3	200/g	1000/g
<b>Escherichia coli</b>	5	0	-	<b>Absent in 1g</b>
<b>Salmonella</b>	5	0	-	<b>Absent in 25g</b>

n= Number of samples  
 c= Number of samples permitted to have values between “m” and “M”  
 m= Typical acceptable level reflecting Good Manufacturing Practice.  
 M= The maximum level tolerated.

**PACKAGING DETAILS**

Lidded Brown PVC Trays (Food Grade),  
 packed into cardboard outer..  
 Outer sealed with polypropylene self adhesive tape.

3 trays per outer  
 weight per tray 1.75kg  
 Weight per outer 5.1kg

**LABELLING**

Printed outer. Outer coded with a Best Before Date Code and the Date of Production in Julian Code

**GM STAUS**

This product does not contain genetically modified ingredients.

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**STORAGE**

Cool, dry conditions, away from direct sunlight.  
 Minimum Temperature: 10 °C  
 Maximum Temperature: 21 °C  
 Protect from direct sunlight and other sources of radiant heat.

**SHELF LIFE**

9 Months from date of production

**FOOD INTOLERANCE DATA**

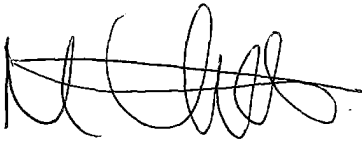
<i><b>DOES THIS PRODUCT CONTAIN?</b></i>	<i><b>Y/N</b></i>	<i><b>COMMENTS</b></i>
Soya	N	
Nuts / Nut Oil (including any possible sources of contamination)	N	
Sesame Seeds and Derivatives	N	
Other Seeds	N	
Any added Sugar	Y	
Honey	N	
Any added Salt	N	
Milk and Milk Derivatives	Y	Contains Cows Milk
Egg and Egg Derivatives	N	
Wheat and Wheat Derivatives	N	
Maize and Maize Derivatives	N	
Rye, Barley, Oats, Oat Bran.	N	
Gluten	N	
Modified Starch	N	
Lupin and Lupin Derivatives	N	
Fruit and Fruit Derivatives	N	
Yeast and Yeast Derivatives	N	
Vegetables and Vegetable Derivatives	N	
Celery	n	
Garlic	N	

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<b>Crustaceans, Molluscs and their Derivatives</b>	<b>N</b>	
<b>Fish and their derivatives</b>	<b>N</b>	
<b>Meat or Meat Derivatives</b>	<b>N</b>	
<b>Added MSG</b>	<b>N</b>	
<b>Gelatine</b>	<b>N</b>	
<b>Additives</b>	<b>Y</b>	<b>Emulsifier E442</b>
<b>Preservatives</b>	<b>N</b>	
<b>Any added colours</b>	<b>N</b>	
<b>Artificial Colour</b>	<b>N</b>	
<b>Azo and Coal Tar Dyes</b>	<b>N</b>	
<b>Glutamates</b>	<b>N</b>	
<b>Benzoates</b>	<b>N</b>	
<b>Sulphites</b>	<b>N</b>	
<b>BHA/BHT</b>	<b>N</b>	
<b>Artificial Sweeteners</b>	<b>N</b>	
<b>Alcohols</b>	<b>N</b>	
<b>HVP/HPP/TVP</b>	<b>N</b>	
<b>Aspartame</b>	<b>N</b>	
<b>Caffeine</b>	<b>N</b>	
<b>Phenylalanine</b>	<b>N</b>	
<b>Flavours</b>	<b>Y</b>	<b>A blend of both artificial and natural flavours.</b>
<b><i>IS THIS PRODUCT SUITABLE FOR</i></b>	<b><i>Y/N</i></b>	<b><i>COMMENTS</i></b>
<b>Vegetarians</b>	<b>Y</b>	
<b>Vegans</b>	<b>N</b>	
<b>Coeliacs</b>	<b>N</b>	
<b>Kosher</b>	<b>N</b>	

Signed 

Date 15.06.2012