



# SLEAFORD QUALITY FOODS LTD

Woodbridge Road, East Road Industrial Estate, Sleaford, Lincolnshire, NG34 7JX  
Tel: 01529 305000 Fax: 01529 413720 e-mail: [sqf@sleafordqf.com](mailto:sqf@sleafordqf.com)

SFQD 37-7  
12/10/14

## PRODUCT SPECIFICATION

Specification Number	Product	Issue Number	Original Issue Date	Current Issue Date
GRMI10	GRAVY MIX ORIGINAL (TUBS)	8	10/06/2003	11/09/2018
<b>Description</b>	A dry blend consisting of starches, salt, flavour and colour components, which, on reconstitution as directed will produce a brown gravy suitable for use with roast or grilled meats, or in stews and casseroles.			
<b>Ingredients</b>	<b>Wheat Flour (Wheat Flour, Calcium Carbonate, Niacin, Iron, Thiamin), Maize Starch, Salt, Sugar, Flavour Enhancer: Monosodium Glutamate, Hydrolysed Vegetable Protein (Soya, Maize), Colour E150c, Onion, Palm Oil Fractions, Yeast Extract, Flavouring, Acidity Regulator: Citric Acid, Spice Extract</b>			
	<b>Allergy Advice: See Ingredients In Bold</b>			
<b>Allergens</b>	Wheat Gluten, Soya.			
<b>Instructions</b>	1kg of gravy mix requires 16 litres of water. Mix the required amount of gravy mix with a little of measured water. Add the remaining water and bring to the boil, stirring continuously. Simmer for 5 minutes before serving.			
<b>Sensory</b>	Appearance	A free flowing blend of dry ingredients.		
	Flavour & Aroma	Savoury, beefy flavour. Free from foreign odours or taints.		
<b>Analytical</b>	Moisture	10% maximum		
<b>Microbiological</b>	E. coli	<10/g		
	Salmonella	Absent in 25g		
<b>Physical</b>	Yield	1kg of Gravy Mix will yield approximately 16 litres of gravy.		
	Metal Detection	3.5mm Ferrous 4.0mm Non Ferrous 5.0mm Stainless Steel		
<b>Typical Nutritional Information per 100g</b>	Energy	306 kcal		
	Energy	1289 kJ		
	Fat	3.66 g		
	of which: saturates	2.25 g		
	monounsaturates	0.73 g		
	polyunsaturates	0.37 g		
	Carbohydrate	65.68 g		
	of which: sugars	10.36 g		
	Fibre	1.58 g		
	Protein	7.14 g		
	Salt	15.64 g		
	Sodium	6256.00 mg		
	Nutritional information calculated from dry ingredients.			
<b>Labels</b>	Product name, net weight, ingredient declaration, batch code and best before date.			
<b>Storage</b>	Store in a cool, dry place, free from the risk of contamination and ingress of moisture.			



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**Shelf Life** 12 months under correct storage conditions.

**Pack Size** 4x2.5kg

**Additional Information** Manufactured in the UK

<b>Approved by:</b>	Natalie Morris
<b>Position:</b>	Technical Supply Co-ordinator
<b>Date Printed:</b>	18/02/2021

**CONTROLLED  
COPY**

### Specification Amendments

Previous Issue	Previous Issue Date	Current Issue	Current Issue Date	Category Changed	Details Changed
7	22/10/2014	8	11/09/2018	Specification Review	Ingredient declaration updated, sensory, analytical, nutritional and allergen information updated



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SFQD75-8  
10/03/09

## ALLERGY INFORMATION

**PRODUCT:** GRAVY MIX ORIGINAL (TUBS)

**Specification Number:** GRMI10

**Allergy Issue Date:** 11/09/2018

**Allergy Issue No.:** 8

Does the product contain any of the following:	Status	Additive or Ingredient Present
Wheat and Wheat Derivatives	Yes	Wheat Flour
Rye	No	
Barley	No	
Oats / Oat Bran	No	
Triticale	No	
Gluten	Yes	
Maize and Maize Derivatives	Yes	
Soya / Soya Products	Yes	Soya in HVP
Modified Starches	Yes	
Egg and Egg Derivatives	No	
Dairy and Dairy Derivatives (incl. lactose)	No	
Beef Products (from all sources)	No	
Beef Products (from UK sources)	No	
Pork Products	No	
Lamb / Mutton Products	No	
Crustacea and Shellfish	No	
Fish	No	
Gelatine	No	
Any other Animal Products	No	
Artificial Colours (incl. azo dyes)	Yes	Ammonia Caramel E150c
Added Natural Colours	No	
Artificial Flavours	Yes	
Natural or NI Flavours	Yes	
BHA / BHT and Other Antioxidants	No	
Benzoates	No	
Sulphites >10mg/kg	No	
Other Preservatives	No	



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## ALLERGY INFORMATION

**PRODUCT:** GRAVY MIX ORIGINAL (TUBS)

**Specification Number:** GRMI10

**Allergy Issue Date:** 11/09/2018

**Allergy Issue No.:** 8

Does the product contain any of the following:	Status	Additive or Ingredient Present
Added MSG	Yes	
Glutamates	Yes	
Other Additives	Yes	Statutory nutrient in Wheat Flour, Citric Acid E330
Yeast / Yeast Extract	Yes	
HVP / TVP	Yes	
Aspartame	No	
Caffeine	No	
Phenylalanine	No	
Peanuts / Peanut Derivatives	No	
Other Nuts / Nut Derivatives	No	
Nut Oil / Nut Oil Derivatives	No	
Sesame / Sesame Seed Derivatives	No	
Poppy Seeds	No	
Mustard	No	
Other Seeds	No	
Vegetable Oil / Seed Oil	Yes	Palm Oil Fractions
Legumes (or derivatives of)	No	
Celery	No	
Garlic	No	
Lupin	No	
Molluscs	No	
Added Salt	Yes	
Added Sugar	Yes	



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SFQD75-8  
10/03/09

## ALLERGY INFORMATION

**PRODUCT:** GRAVY MIX ORIGINAL (TUBS)

**Specification Number:** GRM110

**Allergy Issue Date:** 11/09/2018

**Allergy Issue No.:** 8

Is the product suitable for:	Status	Comments
Ova-lacto Vegetarians	Yes	
Vegans	Yes	
Orthodox Jewish Diet (Kosher)	Yes	
Kosher Certified	No	
Muslim Diet (Halal)	Yes	
Halal Certified	No	

Is the product:	Status	Details
Free from Genetically Modified ingredients.	Yes	

<b>Approved by:</b> Natalie Morris
<b>Position:</b> Technical Supply Co-ordinator
<b>Date:</b> 18/02/2021