

# Marillo Foods Ltd

## Product Specification – Marillo Vegetable Ravioli

Last Update: 19.01.14

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<b><u>Brand:</u></b>	Marillo
<b><u>Description</u></b>	Vegetable Ravioli
<b><u>Net Weight</u></b>	2500g
<b><u>Drained Weight</u></b>	n/a
<b><u>Pack Size:</u></b>	Case of 6
<b><u>Packaging</u></b>	Industry standard lacquered steel can in outer carton

<b>Label Barcode:</b>	<b>5060184730297</b>
<b>Outer Case Barcode</b>	<b>5060184730303</b>

### Primary Packaging Selling Unit:

#### Grammes

Paper (Label)	7g
Glass	0
Aluminium:	0
Steel:	235g
Plastic:	0

### Secondary Packaging: Outer Case

#### Grammes

Cardboard	310g
Plastic	0

**Country of Origin** Italy

### **Ingredient Declaration**

(Those ingredients, which are declarable in the finished product under current EC Legislation)

Ravioli (51%) (Durum Wheat Semolina (4.04%), Water, Breadcrumbs (wheat flour, water, salt, yeast), Carrots, Onions, Celery, Sunflower Oil, Salt, Flavourings, Yeast Extract, Sauce (Water, Tomato paste (6.8%), Sugar, Modified Maize Starch, Carrots, Salt, Onions, Flavourings, Sunflower Oil, Basil)

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### Nutritional Information

Typical values per 100 gram

Energy kJ	318
Energy kcal	75
Fat	0.8g
of which saturated	0.1g
Carbohydrates	14.4g
of which Sugars	4.1g
Fibre	0.6g
Protein	2.3g
Salt	1.25g

### Allergen Information

### Contains

Animal Products or By Products	No
Egg or Egg Products	No
Milk or Milk Products	No
Maize or Maize Products	Yes
Wheat or Wheat Products	Yes
Fish, Shellfish or Their Derivatives	No
Soya or Soya Products	No
Seeds or Seed Products	No
Nuts or Nut Products	No
Genetically Modified Ingredients	No
Azo Dyes	No
Artificial Flavours	No
Other Additives	Yes
Cereals containing Gluten	Yes
Sulphites	No
Celery	Yes
Mustard	No
Celeriac	No
Crustaceans	No
Molluscs	No
Lupin	No

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### Dietary Information

Is the product suitable for:

OVO-Lacto Vegetarians	Yes
Vegetarians	Yes
Vegans	Yes
Diabetics	No
Coeliacs	No
Kosher	No
Halal	No

### Physical Properties

Appearance	Red coloured sauce with ravioli cushions. The sauce is smooth and slightly viscous, with no separation or tendency to set. Well balanced ratio of sauce to pasta.
Taste / Odour	Full flavour, predominantly tomato flavour with spicy notes.
Texture	Pasta shall be soft but not overcooked or excessively firm.
Foreign Bodies	Free from foreign material

### Process Control

Thermal Process	Cans to be processed to a minimum of FO 6
Cooling Water Disinfection	Cooling water chlorinated to 0 -1.0ppm checked hourly
Seam Control	Overlap, countersink, freespace and body hook butting to be Within CMB standards checked minimum every 4 hours
Empty Can Washing	All cans to be inverted and washed/air blown before filling
Weight Control	Minimum 6 cans per hour checked on calibrated scales
pH	Each batch controlled below <4.6

### Product Testing

Refractive Index	10.8 +/- 0.5
pH	4.6 +/- 0.2
Tin	Less than 150ppm (at end of shelf life)
Vacuum	> 8Hg

### Additives

Colours	Absent
Preservatives	Absent
Antioxidants	Absent
Acidity Regulators	Absent
Thickeners	Absent

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**Storage & Shelf Life** Store at ambient temperature  
Store in a cool, dry place out of direct sunlight  
Shelf Life at Date of Manufacture: 24 months  
Once opened, unused product should be transferred to a non-metallic container, covered, stored in a refrigerator and used within 2 days

**Batch Coding** Ink jet printed onto lid:  
Julian code trace code and time  
e.g. MA XX LH YYY

### **Legislation**

Product shall fully meet the requirements of all active and pending legislation in the destination country

### **Industry Codes of Practice**

Product will be manufactured in premises approved for the purpose using a process controlled in accordance with the appropriate industry guidelines.

**Marillo Foods Limited, Dyson Field House, Rochdale Road, Ripponden, West Yorkshire HX6 4JU**

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