



# SLEAFORD QUALITY FOODS LTD

Woodbridge Road, East Road Industrial Estate, Sleaford, Lincolnshire, NG34 7JX  
Tel: 01529 305000 Fax: 01529 413720 e-mail: [sqf@sleafordqf.com](mailto:sqf@sleafordqf.com)

SFQD 37-6  
06/11/08

## PRODUCT SPECIFICATION

Specification Number	Product	Issue Number	Original Issue Date	Current Issue Date
BLPCS450V	CRACKED BLACK PEPPERCORNS 6X450GRM	1	30/07/2012	30/07/2012

**Description** The specially coarse ground and sieved product of black pepper corns (Piper nigrum and its sub species) th has been heat treated.

**Ingredients** Black Pepper.

**Allergens**

**Instructions** As required.

**Sensory**

Appearance	Brown to black free flowing pepper.
Flavour	Hot and biting.

**Analytical**

Ash	8.0% maximum.
Acid Insoluble Ash	1.0% maximum.
Moisture	12.0% maximum.
Volatile Oil	1.4% minimum.
Piperine Content	3.5% minimum.
Aflatoxin (Total)	10ppb maximum.
Aflatoxin (B1)	5ppb maximum.

**Microbiological**

TVC	100,000/g maximum.
Yeasts & Moulds	1,000/g maximum.
Coliforms	100/g maximum.
E. coli	<3/g.
Salmonella	Absent in 25g.

**Physical**

Foreign Matter	Absent.
Size	10% maximum retained on a 850 micron sieve. 10% maximum through a 300 micron sieve.
Metal Detection	3.5mm Ferrous 4.0mm Non Ferrous 5.0mm Stainless Steel
Stalk	0.1% maximum.

**Typical Nutritional Information per 100g**

Energy	255 kcal
Energy	1067 kJ
Protein	10.95 g
Carbohydrate	64.81 g
of which: sugars	0.64 g
Fat	3.26 g
of which: saturates	0.98 g
monounsaturates	1.01 g
polyunsaturates	1.13 g



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Fibre 26.50 g

Sodium 44.00 mg

USDA National Nutrient Database for Standard Reference, Release 21 (2008) NDB No: 02030.

**Labels** Product name, net weight, batch code and best before date.

**Storage** Store in a cool, dry place, free from the risk of contamination and ingress of moisture.

**Shelf Life** 12 months under correct storage conditions.

**Pack Size** 6x450g

**Additional Information** Origin: India, Vietnam, Indonesia, Sri-Lanka.  
Packed in UK

<b>Approved by:</b> Julie Simpson
<b>Position:</b> Technical Services Co-ordinator
<b>Date Printed:</b> 04/08/2014

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SFQD75-8  
10/03/09

## ALLERGY INFORMATION

**PRODUCT:** CRACKED BLACK PEPPERCORNS 6X450GRM

**Specification Number:** BLPCS450V

**Allergy Issue Date:** 30/07/2012

**Allergy Issue No.:** 1

Does the product contain any of the following:	Status	Additive or Ingredient Present
Wheat and Wheat Derivatives	No	
Rye	No	
Barley	No	
Oats / Oat Bran	No	
Triticale	No	
Gluten	No	
Maize and Maize Derivatives	No	
Soya / Soya Products	No	
Modified Starches	No	
Egg and Egg Derivatives	No	
Dairy and Dairy Derivatives (incl. lactose)	No	
Beef Products (from all sources)	No	
Beef Products (from UK sources)	No	
Pork Products	No	
Lamb / Mutton Products	No	
Crustacea and Shellfish	No	
Fish	No	
Gelatine	No	
Any other Animal Products	No	
Artificial Colours (incl. azo dyes)	No	
Added Natural Colours	No	
Artificial Flavours	No	
Natural or NI Flavours	No	
BHA / BHT and Other Antioxidants	No	
Benzoates	No	
Sulphites >10mg/kg	No	
Other Preservatives	No	



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Does the product contain any of the following:	Status	Additive or Ingredient Present
Added MSG	No	
Glutamates	No	
Other Additives	No	
Yeast / Yeast Extract	No	
HVP / TVP	No	
Aspartame	No	
Caffeine	No	
Phenylalanine	No	
Peanuts / Peanut Derivatives	No	
Other Nuts / Nut Derivatives	No	
Nut Oil / Nut Oil Derivatives	No	
Sesame / Sesame Seed Derivatives	No	
Poppy Seeds	No	
Mustard	No	
Other Seeds	No	
Vegetable Oil / Seed Oil	No	
Legumes (or derivatives of)	No	
Celery	No	
Garlic	No	
Lupin	No	
Molluscs	No	
Added Salt	No	
Added Sugar	No	



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Is the product suitable for:	Status	Comments
Ova-lacto Vegetarians	Yes	
Vegans	Yes	
Orthodox Jewish Diet (Kosher)	No	
Kosher Certified		
Muslim Diet (Halal)		
Halal Certified		

Is the product:	Status	Details
Free from Genetically Modified ingredients.	Yes	

**Approved by:** Julie Simpson  
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