

50 Large Unsugared Jam Doughnuts

Codes

DOJJ50

Description

50 large yeast risen doughnuts filled with mixed fruit jam . The doughnuts are packed in acetate trays of 10 and flow wrapped in clear film.

Frozen for distribution and storage

Legal Description

Large jam doughnuts

Unit Specification

		Min	Target	Max
Finished Weight	(g)	95	102	109
Diameter	(mm)	87	95	103
Height	(mm)	42	50	58

CONTAINS: Egg, Wheat Gluten

WARNINGS: Produced in a factory that processes: Milk, Nuts & Soya

Internal Structure Photo



Finished Product Photo



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Ingredient List

Wheat Flour, Water, Mixed Fruit Jam [20%](Glucose Syrup, Sugar, Apple Puree, Blackcurrant Puree, Plum Puree Concentrate, Elderberry Juice Concentrate, Blackcurrant Juice Concentrate, Gelling Agent [E440a], Acidity Regulators (E300, E331), Natural Flavouring], Sugar, Palm & Rapeseed Oil, Yeast, Sunflower Oil, Egg, Glucose, Wheat Gluten, Salt, Raising Agents (E450, E500, E341), Emulsifiers (E471, E472e), Flour Treatment Agent (E300), Enzymes.

Nutritional Information : Calculated using Nutricalc (based on 5th ed McCance & Widdowson)

	per 100g	per 102g doughnut
Energy kJ	1384	1412
Energy kCal	329	336
Protein (g)	6.9	7.0
Carbohydrate (g)	51.0	52.0
<i>of which sugars (g)</i>	20.5	20.9
Fat (g)	10.8	11.0
<i>of which saturates (g)</i>	3.7	3.8
Fibre (g)	2.5	2.6
Sodium (mg)	200	204

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Intolerance Information:

Is the Product free from:	YES/NO	Details
Milk, milk products, lactose	Cross Contamination	Milk processed onsite
Egg and egg products	No	Contains Egg
Wheat and derivatives	No	Contains Wheat Flour
Gluten	No	Contains Wheat Gluten
Corn/maize and derivatives	No	Contains Maize Glucose
Soya and derivatives	Cross Contamination	Soya processed onsite
Lupin	Yes	
Mustard	Yes	
Celery + Celeriac	Yes	
Yeast	No	Contains Yeast
Salt, added	No	Contains Salt
Sugar, added	No	Contains Sugar
Peanuts and Peanut Oil	Yes	
Other nuts and oils	Cross Contamination	Nuts processed onsite
Sesame seed and oil	Yes	
Other seeds & derivatives	No	Contains Rapeseed & Sunflower Oil
Beef and derivatives	Yes	
Molluscs	Yes	
Coconut and derivatives	Yes	
Crustaceans	Yes	
Fish	Yes	
Additives	No	Contains Raising Agents & Emulsifiers
Artificial Flavouring	No	Contains Flavouring
Natural Flavourings	No	Contains Flavouring
Artificial Colours	Yes	
Natural Colours	Yes	
Azo Colours	Yes	
Coal Tar Dyes	Yes	
Sulphites	Yes	
Monosodium Glutamate	Yes	
BHA/BHT	Yes	
Artificial Preservatives	Yes	

Is the Product Free From Genetically Modified Material	Yes	
Is the Product Free From Hydrogenated Fats & Oils	Yes	

Is the Product Suitable for:	YES/NO	Details
Vegetarians	Yes	
Vegans	No	Contains Egg
Lacto-vegetarians	No	Contains Egg
Lacto-ovo-vegetarians	Yes	
Coeliacs	No	Contains Wheat Gluten

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Preparation/ Retail Instructions

TO DEFROST TAKE OUT OF ALL PACKAGING.
 LEAVE AT ROOM TEMP. FOR APPROX 2 HRS

Primary Pack Coding

Julian code of manufacture, digit coding on clear film.

Traceability Coding:

Julian code of day and year of manufacture and unique pallet batch number on outer case label.

Storage Instructions as per label

STORE AT -18C OR BELOW

Shelf Life

2 days at ambient after defrost.

Storage Life

12 Months from manufacture
 supplied frozen and kept at or
 below -18C.

Microbiological Standards:

<u>Test</u>		<u>Target</u>	
Total Viable Count (TVC)	/g	<1000	>10 000
Enterobacteriaceae	/g	<10	>100
Esherisha Coli	/g	absent	>10
Staphylococcus aureus	/g	<20	>100
Bacillus Cereus	/g	<20	>100
Clostridium perfringens	/g	<10	>100
Salmonella	/25g	Absent	Present
Listeria sp.	/25g	Absent	>100
Yeasts	/g	<10	>100
Moulds	/g	<10	>100

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Quality Attributes

Appearance

Yeast risen fried doughnut ball with a central deposit of mixed fruit jam.

Colour

Golden brown evenly fried ball with a pale cream interior and a dark red deposit of mixed fruit jam

Aroma

Typical of a fried doughnut mixed with sweet fruit jam

Flavour

Typical of a fried doughnut mixed with sweet fruit jam

Texture

Soft yielding to the bite doughnut and 'gel-like' fruit jam

Food Safety Controls

Inline sieve <5mm

Metal Detection

Product

Fe 3.0mm Non Fe 3.5mm S/S 4.0mm

Case

Fe 6.0mm Non Fe 8.0mm S/S 10.0mm

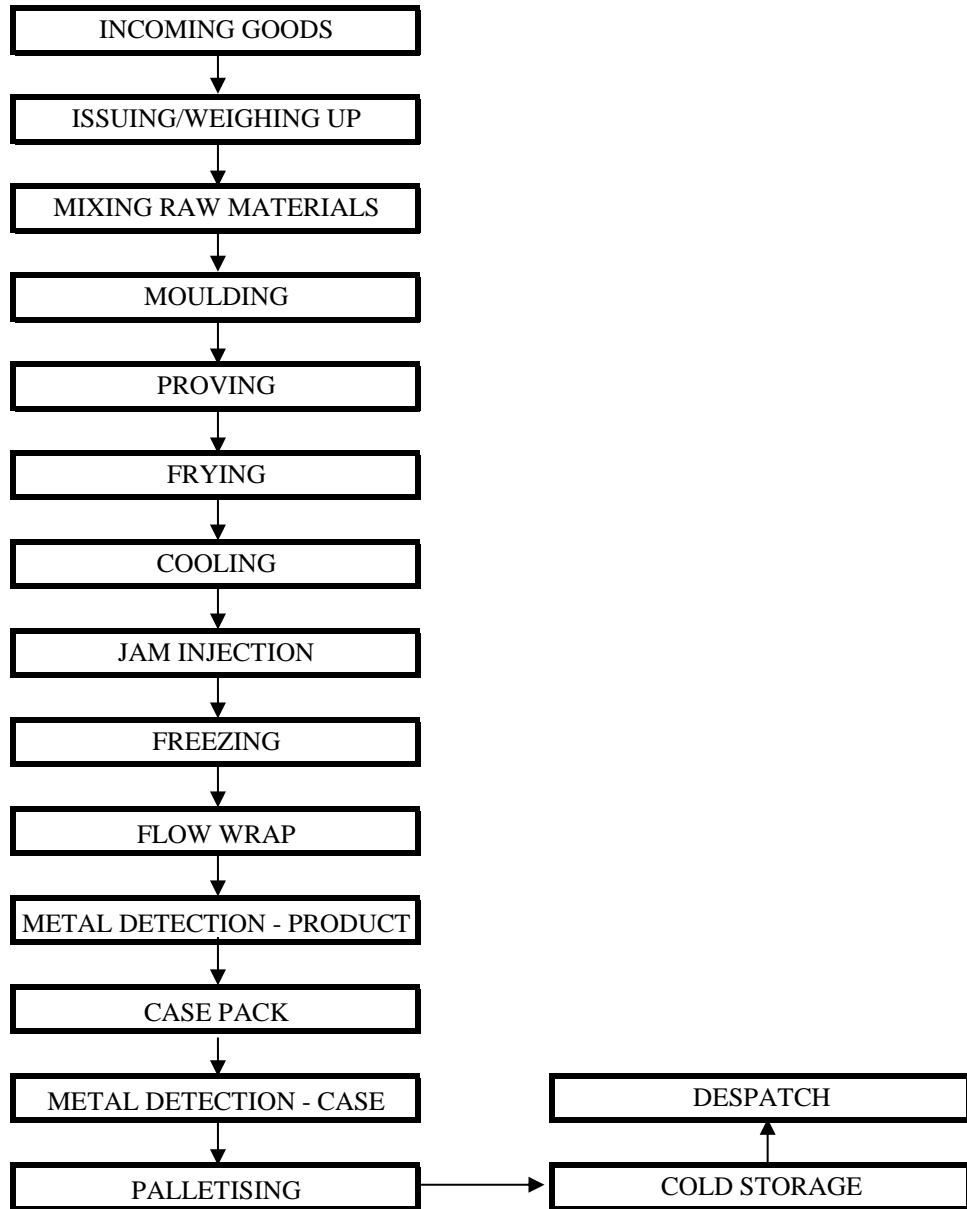
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PRODUCTION FLOW DIAGRAM



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