



SLEAFORD QUALITY FOODS LTD

Woodbridge Road, East Road Industrial Estate, Sleaford, Lincolnshire, NG34 7JX

Tel: 01529 305000 Fax: 01529 413720 e-mail: sqf@sleafordqf.com

SFQD 37-6
06/11/08

PRODUCT SPECIFICATION

Specification Number	Product	Issue Number	Original Issue Date	Current Issue Date
SCMI125	SCONE MIX	7	01/03/2000	22/05/2013

Description A dry bakery mix, which on reconstitution and baking as per instructions, will produce characteristic Scones

Ingredients Wheat Flour, Sugar, Non Hydrogenated Vegetable Oil, Whey Powder, Raising Agents: E450 (i), Sodium Bicarbonate E500(ii), Salt (contains anti-caking agent E535), Flavouring.

Allergens Gluten, Milk.

Instructions Use 170ml of water per 450g of dry mix.
1. Use a machine fitted with a beater and place dry mix in the bowl.
2. Add water and mix on slow speed for 1 minute.
3. Scrape down and mix on slow speed for a further 1 minute.
4. Roll out to 15mm thickness and cut out using desired cutter.
5. Place on baking sheet, eggwash and rest for 15 minutes before baking.
6. Bake at 220°C (425°F, Gas Mark 7) for 15-20 minutes.

Sensory Flavour and Odour Characteristic of Scones, no foreign odours or taints.

Analytical Moisture <12%

Microbiological TVC 100,000/g maximum.

Coliforms 100/g maximum.

E. coli <10/g.

Yeasts & Moulds 1,000/g maximum.

Salmonella Absent in 25g.

Physical Foreign Matter Absent.

Metal Detection
3.5mm Ferrous
4.0mm Non Ferrous
5.0mm Stainless Steel

Typical Nutritional Information per 100g Energy 403 kcal

Energy 1699 kJ

Protein 9.18 g

Carbohydrate 65.75 g

of which: sugars 12.59 g

Fat 11.50 g

of which: saturates 3.86 g

monounsaturates 0.01 g

Fibre 1.77 g

Sodium 956.79 mg

Nutritional information calculated from dry ingredients.

Labels Product name, net weight, ingredient declaration, batch code and best before date.

Storage Store in a cool, dry place, free from the risk of contamination and ingress of moisture.

Shelf Life 12 months under correct storage conditions.



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Pack Size 12.5kg and 4 x 3.5kg.

Approved by:	Ian Clark
Position:	Technical Supply Manager
Date Printed:	04/08/2014

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Specification Amendments

Previous Issue	Previous Issue Date	Current Issue	Current Issue Date	Category Changed	Details Changed
6	31/01/2011	7	22/05/2013	Shelf Life	Changed to 12 months as QA have conducted tests.



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SFQD75-8
10/03/09

ALLERGY INFORMATION

PRODUCT: SCONE MIX

Specification Number: SCMI125

Allergy Issue Date: 31/01/2011

Allergy Issue No.: 2

Does the product contain any of the following:	Status	Additive or Ingredient Present
Wheat and Wheat Derivatives	Yes	Wheatflour.
Rye	No	
Barley	No	
Oats / Oat Bran	No	
Triticale	No	
Gluten	Yes	Wheat Gluten
Maize and Maize Derivatives	No	
Soya / Soya Products	No	
Modified Starches	No	
Egg and Egg Derivatives	No	
Dairy and Dairy Derivatives (incl. lactose)	Yes	Whey Powder.
Beef Products (from all sources)	No	
Beef Products (from UK sources)	No	
Pork Products	No	
Lamb / Mutton Products	No	
Crustacea and Shellfish	No	
Fish	No	
Gelatine	No	
Any other Animal Products	No	
Artificial Colours (incl. azo dyes)	No	
Added Natural Colours	No	
Artificial Flavours	No	
Natural or NI Flavours	Yes	Butter Flavour.
BHA / BHT and Other Antioxidants	No	
Benzoates	No	
Sulphites >10mg/kg	No	
Other Preservatives	No	



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Does the product contain any of the following:	Status	Additive or Ingredient Present
Added MSG	No	
Glutamates	No	
Other Additives	Yes	Raising Agent E450 (i), E500(ii).
Yeast / Yeast Extract	No	
HVP / TVP	No	
Aspartame	No	
Caffeine	No	
Phenylalanine	No	
Peanuts / Peanut Derivatives	No	
Other Nuts / Nut Derivatives	No	
Nut Oil / Nut Oil Derivatives	No	
Sesame / Sesame Seed Derivatives	No	
Poppy Seeds	No	
Mustard	No	
Other Seeds	No	
Vegetable Oil / Seed Oil	Yes	Vegetable Oil.
Legumes (or derivatives of)	No	
Celery	No	
Garlic	No	
Lupin	No	
Molluscs	No	
Added Salt	Yes	
Added Sugar	Yes	



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Is the product suitable for:	Status	Comments
Ova-lacto Vegetarians	Yes	
Vegans	No	Contains Whey Powder.
Orthodox Jewish Diet (Kosher)	No	
Kosher Certified		
Muslim Diet (Halal)		
Halal Certified		

Is the product:	Status	Details
Free from Genetically Modified ingredients.	Yes	

Approved by: Sarah Howard
Position: Technical Services Manager
Date: 04/08/2014

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