

Wrights

Product Specification

Product Code and Product Name: 2004 Steak & Onion Pie																													
Product Description: Oblong Steak & Onion Pies made with a Traditional short crust pastry base a puff pastry top - Frozen Unbaked (Gold Foil)																													
Barcode: Outer case: 05018833020046																													
Supplier Address: Wrights Food Group Weston Road Crewe CW1 6XQ 01270 504300	Manufacturing Site: Same as supplier address																												
Health Mark: GB AX028																													
RSPO SCC no: BMT-RSPO-000592																													
Ingredient Declaration: Water, Wheat Flour (contains Calcium Carbonate, Iron, Niacin, Thiamin), Beef (17%), Onion (10%), Margarine [Palm Oil, Palm Stearin, Water, Salt, Rapeseed Oil, Emulsifier (E471), Acidity Regulator (E330), Lemon Juice concentrate], Vegetable Shortening (Palm Oil, Rapeseed Oil, Palm Stearin), Thickener (E1422), Glaze [Water, Modified Starch (Potato, Tapioca), Rapeseed Oil, Milk Protein, Emulsifiers (Soya Lecithin , E471), Acidity Regulator (E339iii), Colour (E160a)], Salt, Malt Extract (Barley), Caramelised Sugar, Raising Agents (E450, E500), White Pepper.																													
Allergens: For allergens (including cereals containing gluten) see ingredients in Bold . May also contain nuts. Bone warning: Although every care has been taken to remove bones, small bones may remain.																													
Ingredient Information:																													
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Suitability:

	Yes/No/Not Certified	Comments
Vegetarians (Ovo-Lacto)	No	Contains Beef
Vegans	No	Contains Beef and Milk
Coeliacs	No	Contains Wheat, Barley
Kosher	No	
Halal	No	

Allergen Information:

Allergen	Present (Yes/No/May contain)	Handled on site	Comments
Cereals (containing gluten)	Yes	Yes	Wheat Flour, Barley
Milk and Milk Products	Yes	Yes	Milk proteins in glaze
Eggs and Egg Products	No	Yes	
Fish and Fish Products	No	Yes	
Mustard	No	Yes	
Celery/ Celeriac	No	Yes	
Lupin	No	No	
Soya Beans and Derivatives	Yes	Yes	Soya lecithin in glaze
Molluscs	No	Yes	
Crustaceans	No	Yes	
Sesame Seeds and derivatives	No	Yes	
Sulphites/Sulphur Dioxide	No	Within other ingredients not as a raw material	
Nuts ((Almond, Brazil Nuts, Cashew Nuts, Hazelnut, Macadamia Nuts, Pecan Nuts, Pistachio Nuts, Walnuts) or nut derivatives	May contain	Yes	Almonds and Cashews handled in the factory
Peanuts	No	No	

Other Relevant Information:

	Present (Yes/No/May contain)	Comments
Artificial Preservatives	No	
Artificial Flavours/Flavour Enhancers	No	
Artificial Colours	No	
Additives	Yes	E471, E1422, E330, E322, E339iii, E160a, E450, E500
Palm Oil or Derivatives	Yes	RSPO MB
GMO materials or derivatives	No	
Irradiated materials	No	

Baking Guidelines:

Place on a baking tray in a pre - heated oven 200°C / 400°F / Gas mark 6 for approximately 25 - 30 minutes.

Ensure product is piping hot throughout before serving.

Nutrition Information:

Analysis or Calculation: Analysis

	Typical Values per 100g
Energy kJ	1140
kcal	273
Fat (g)	15.8
Of which Saturates (g)	6.9
Carbohydrates (g)	25.6
Of which Sugars (g)	0.9
Fibre (g)	1.7
Protein (g)	6.3
Salt (g)	0.98

Brief outline of Process Steps:

- Raw Material Intake
- Product ingredient batch weighing
- Filling Cooking (CCP 1 target minimum temperature 85°C)
- Cooling (CCP 2 <8°C within 4 hours)
- Pastry manufacturing
- Product Assembly

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- Freezing (If applicable)
- Baking (if applicable) (CCP 1 target minimum temperature 85°C)
- Cooling (CCP 2 <8°C within 4 hours)
- Packing (If applicable)
- Metal Detection (CCP 3)
- Outer case packaging (If applicable)
- Despatch

Micro Standards:

	Target	Fail
TVC	<100	>5000
Enterobacteria	<10	>100
E. Coli	<10	>100
Salmonella	Absent in 25g	Present in 25g
Listeria	Absent in 25g	Present in 25g
B. Cereus	<50	>100
Staphylococcus	<50	>100
Yeast	<1000	>10000
Mould	<20	>100

Packed: 32 x 195g
Net Weight: 6.24Kg
Gross Weight: 6.6Kg
Total Pallet Weight: 507Kg
Pallet Height: 1.3m

Pallet Information:
 12 Cases per layer
 6 Layers per pallet
 72 Cases per pallet

Packaging Breakdown:

Primary

Wrights code	Description	Material	Length (mm)	Width (mm)	Height (mm)	Weight (g)	Quantity per case	Total Weight per case (g)
I1133	Foil	Aluminium	123 (top out)	74 (base)	24	1.54	32	49.28
Total weight								49.28

Secondary

Wrights code	Description	Material	Length (mm)	Width (mm)	Height (mm)	Weight (g)	Quantity per case	Total Weight per case (g)
I1244	Blue Bag	LDPE Polythene	610	762		18	1	18
PO76421	Layer card	Cardboard	362	240		28	3	84

PO76419	Outer Case	Cardboard	376	256	190	246	1	246
I1248	Tape	BOPP solvent	-	-	-	3	1	3
Z00159	Label	Paper	300	75	-	2	1	2
Total weight								353

Tertiary

Description	Material	Length (mm)	Width (mm)	Height (mm)	Weight (g)
Blue Chep Pallet	Wood	1200	1000	162	28000
Pallet Wrap	LLDPE	-	-	-	240
Pallet Pad	Cardboard	1200	1000		386
Total weight					28626

Date Code: Julian Date Code (yddd), Best Before Date

Storage Conditions: Store below -18°C. Once defrosted DO NOT re-freeze. Handle with care.

Shelf Life: 18 months from day of production.

Minimum Shelf Life: 12 months from day of production.

Country of Origin: Produced in the UK, using Irish Beef.

I hereby declare that the ingredients, and its constituent parts, meet all relevant UK and EEC Regulations (e.g. Food Safety Act 1990, Pesticide Residue Levels, Plastic Materials in contact with Food etc), must not be irradiated or contain genetically modified materials.

Signed: Amanda Kirton

Date: 11.01.2022

Position: Specifications and Artwork Technologist

Please note: We will consider this specification to be accepted unless otherwise advised.

For any specification queries please contact us at:

specifications@wrightsfg.com

SYNOPSIS OF CHANGES

Date	Issue No	Amendment	Requested By	Previous Issue Date
31.01.2019	9	Specification review & move to new format	J.W.	29.03.2016
11.01.2022	10	Ingredient Dec & Health Mark Updated	A. Kirton	31.01.2019

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