Spec. No: 55201



PRODUCT TECHNICAL SPECIFICATION

SPECIFICATION NO: 55201/0013

ISSUE DATE: 25th January 2018

Product Title	Goldichoc Dark Drops 069348
Pack Size	19.5 ha

Pack Size12.5 kgProduct Code55201

Description of Product

An all-purpose bakers' coating in drop form, with a smooth texture and rich dark chocolate appearance and flavour. A free flowing coating formulated for enrobing work.

Country of Manufacture: UK

Supplier	R &W Scott, Clyde Street, Carluke, Lanarkshire, Scotland, ML8 5BD
Phone	01555 777900
Fax	01555 777901

Legal Constraints

The product and packaging comply with all relevant current UK/EU Legislation.

This product may NOT be classified as 'Chocolate' or other reserved description of the Cocoa & Chocolate Products Regulations.

Ingredients:

Sugar, Palm Oil (Fully Hydrogenated Palm Oil, Palm Oil), Fat Reduced Cocoa Powder, Tinted Whey Powder (Milk), Emulsifiers: Soya Lecithin, Sorbitane Tristearate; Flavouring.

Allergy Advice: For allergens, including cereals containing gluten, see ingredients in **bold**.

Composition. Ingredient Declaration.	%	
Sugar	35 - 40	
Palm Oil (Fully Hydrogenated Palm Oil, Palm	35 - 40	
Oil)		
Fat Reduced Cocoa Powder	<i>15.0</i>	
Tinted Whey Powder (from milk)	8 - 12	
Emulsifiers: Soya Lecithin, Sorbitane	< 1	E322,
Tristearate		E492
Flavouring	< 0.1	

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Brief Process Description

Raw powders weighed \rightarrow Powder refined \rightarrow Fat addition \rightarrow Emulsifier and Flavour addition \rightarrow Transfer to moulding and packing.

Metal detection: Fe: 2.0 mm; Non Fe: 2.0 mm; Stainless steel: 3.2 mm Customer Process.

Product heated until melted and used to cover bakery/confectionery products.

Packaging	All food contact packaging conforms to requirements for Materials and Articles in Contact with Food Regulations.
Palletisation	40 per pallet 5 layers
Production Date Code	$5 \ digit \ code - 1^{st} \ \& \ 2^{nd} = year, \ 3-5 = day \ of \ year$
Storage Conditions	Dry, cool ambient conditions, away from heat sources and odorous materials.
Shelf Life (unopened)	12 months

Quality Assurance Parameters: Physical		
Test	Method	Standard
Viscosity	Gallenkamp	$330 - 340^{ m o}$
Colour	$Hunter\ Lab$	L 23.81 +/- 4.0
Particle size	Micrometer	$< 45 \mu m$

Quality Assurance Parameters: Microbiological. AT THE TIME OF MANUFACTURE			
Organism	Target	Unacceptable	
TVC	<10 000 cfu/g	>10 000 cfu/g	
Yeast's & Moulds	<100 cfu/g	>10 000 cfu/g	
Enterobacteraceae	<10 cfu/g	>100 cfu/g	
$\underline{E.coli}$	ND / 1g	Present 1g	
Salmonella	ND / $25g$	Present 25g	

Nutritional Data Method: Theoretical Energy (kJ) (kcal)	Typical figures per 100g 2298 552
Fat (g) of which Saturates(g) Carbohydrate (g) of which Sugars (g) Protein (g) Salt (g)	38 35 48 46 4.4 0.28

Dietary Information Note: this data relates to product ingredients only, if required		
for "Free From" items - please contact Renshaw Technical Manager prior to use.		
Potential Allergen	Contains (YES / NO)	Comments
Peanuts and derivatives	NO	
Nuts * and derivatives (other	NO	
than peanuts)		
Cereals containing gluten	NO	Gluten may be present
(wheat, rye, barley, oats, spelt,		due to shared pipework
kamut) and derivatives		
Crustaceans / Molluscs	NO	
Fish and fish products	NO	
Egg and derivatives	NO	
Milk, milk products and	YES	Tinted whey powder
derivatives (including lactose)		
Soya and derivatives	YES	Soya lecithin
Sesame Seeds and derivatives	NO	
Celery / celeriac and derivatives	NO	
Mustard and derivatives	NO	
Lupin and derivatives	NO	
Sulphur dioxide/sulphites (>10	NO	
mg/kg)		
Other known allergens e.g.	NO	
Chestnuts, pine nuts		

^{*}Nuts = Almond, Hazelnuts, Walnut, Cashew, Pecan, Brazil nut, Pistachio, Macadamia and Queensland nut

Other Dietary Information			
	Contains	Comments	
Other Cereals and derivatives	NO		
Source of oils	-	Palm	
Colours	NO		
Flavours	YES	Artificial	
Materials / ingredients from GM	NO		
origin			
	Suitable For	Comments	
Vegetarians	YES		
Vegans	NO	Tinted whey powder	
Kosher	NO		
Halal	Not certified		

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Health & Safety Data

Physical Appearance: A smooth, rich dark chocolate flavour coating. Non-hazardous to health.

Ingredients: See page one of specification

Intended Use: For coating baked goods.

Storage & Handling Store in dry, cool ambient conditions.

Occupational Exposure Hazards: None, under normal conditions of use at room temperature. Avoid eye contact.

Fire / Explosion Hazards: The product will burn if ignited but under normal conditions of use will present no fire risk.

First Aid Eyes: Flush with plenty of cold water. Seek medical advice if

necessary

Skin: Wash with soap and water.

Ingestion: No hazard under normal conditions of use. Inhalation: No hazard under normal conditions of use.

Spillage Wash area with detergent and water to avoid slip hazard.

Disposal of Waste: Normal waste disposal in accordance with any

relevant legislation e.g. Control of Pollution Act.

Other Hazards: None known

Protective Clothing: Normal for food handling.

Information stated herewith is correct to the best of our knowledge at the time of issue.

Warranty:

This product is hereby warranted to be of the same nature, substance and quality described and to conform in every respect with the Food Safety Act 1990 as amended, the General Food Regulations 2004 as amended, the Weights and Measures Act 1985 as amended, and with all regulations made under them now in force, so far as these may be applicable to this product.

This specification complies with the Food Information Regulation 1169/2011.

This specification reflects the product at the point of manufacture at R& W Scott and may only be changed upon the written authority of the Technical Department.

Signed: For and on behalf of Renshaw Limited.

SECheetham

Name: Sarah Cheetham

Position: Specification Technologist