



SLEAFORD QUALITY FOODS LTD

Woodbridge Road, East Road Industrial Estate, Sleaford, Lincolnshire, NG34 7JX
Tel: 01529 305000 Fax: 01529 413720 e-mail: sqf@sleafordqf.com

SFQD 37-6
06/11/08

PRODUCT SPECIFICATION

Specification Number	Product	Issue Number	Original Issue Date	Current Issue Date
BLPE525V	GROUND BLACK PEPPER	4	02/01/2007	21/12/2011
Description	The green berries of Piper nigrum, L are sun dried until they turn a deep dark brown colour, which have been heat treated.			
Brand	Chef William			
Ingredients	Ground Black Pepper.			
Allergens	-			
Sensory	Colour	Dark brown to black.		
	Aroma	Aromatic.		
	Taste	Hot and biting.		
Analytical	Moisture	12.0% maximum.		
	Total Ash	7.0% maximum.		
	Acid Insoluble Ash	1.0% maximum.		
	Volatile Oil	1.0% minimum.		
	Piperine Content	3.0% minimum.		
Microbiological	TVC	100,000/g maximum.		
	Coliforms	100/g maximum.		
	E. coli	<10/g.		
	Yeasts & Moulds	1,000/g maximum.		
	Salmonella	Absent in 25g.		
Physical	Foreign Matter	Absent.		
	Particle Size	5% maximum retained on a 425 micron sieve.		
	Metal Detection	3.5mm Ferrous 4.0mm Non Ferrous 5.0mm Stainless Steel. Product is metal detected prior to being packed into pots.		
	EVM	1.0% maximum.		
Typical Nutritional Information per 100g	Energy	255 kcal		
	Energy	1067 kJ		
	Protein	10.95 g		
	Carbohydrate	64.81 g		
	of which: sugars	0.64 g		
	Fat	3.26 g		
	of which: saturates	0.98 g		
	Fibre	26.50 g		



SLEAFORD QUALITY FOODS LTD

SFQD 37-6
06/11/08

Woodbridge Road, East Road Industrial Estate, Sleaford, Lincolnshire, NG34 7JX
Tel: 01529 305000 Fax: 01529 413720 e-mail: sqf@sleafordqf.com

PRODUCT SPECIFICATION

Specification Number	Product	Issue Number	Original Issue Date	Current Issue Date
BLPE525V	GROUND BLACK PEPPER	4	02/01/2007	21/12/2011

Sodium 44.00 mg

USDA National Nutrient Database for Standard Reference, Release 21 (2008), NDB No: 02030.

Labels Product name, net weight, batch code and best before date.

Storage Store in a cool, dry place, free from the risk of contamination and ingress of moisture.

Shelf Life 18 months under correct storage conditions.

Pack Size 6x525g

Additional Information Origin: India, Indonesia, Vietnam, Sri-Lanka.

Approved by:	Sarah Howard
Position:	Technical Services Manager
Date Printed:	04/08/2014

**UNCONTROLLED
COPY**

Specification Amendments

Previous Issue	Previous Issue Date	Current Issue	Current Issue Date	Category Changed	Details Changed
3	31/03/2011	4	21/12/2011	Physical	Metal detection sensitivities and particle size details revised. EVM figure added.
3	31/03/2001	4	21/12/2011	Additional Information	Origin details updated.



SLEAFORD QUALITY FOODS LIMITED

Woodbridge Road, East Road Industrial Estate, Sleaford, Lincolnshire NG34 7JX

Tel: 01529 305000 Fax: 01529 413720 e-mail: sqf@sleafordqf.com

SFQD75-8
10/03/09

ALLERGY INFORMATION

PRODUCT: GROUND BLACK PEPPER

Specification Number: BLPE525V

Allergy Issue Date: 21/12/2011

Allergy Issue No.: 4

Does the product contain any of the following:	Status	Additive or Ingredient Present
Wheat and Wheat Derivatives	No	
Rye	No	
Barley	No	
Oats / Oat Bran	No	
Triticale	No	
Gluten	No	
Maize and Maize Derivatives	No	
Soya / Soya Products	No	
Modified Starches	No	
Egg and Egg Derivatives	No	
Dairy and Dairy Derivatives (incl. lactose)	No	
Beef Products (from all sources)	No	
Beef Products (from UK sources)	No	
Pork Products	No	
Lamb / Mutton Products	No	
Crustacea and Shellfish	No	
Fish	No	
Gelatine	No	
Any other Animal Products	No	
Artificial Colours (incl. azo dyes)	No	
Added Natural Colours	No	
Artificial Flavours	No	
Natural or NI Flavours	No	
BHA / BHT and Other Antioxidants	No	
Benzoates	No	
Sulphites >10mg/kg	No	
Other Preservatives	No	



SLEAFORD QUALITY FOODS LIMITED

Woodbridge Road, East Road Industrial Estate, Sleaford, Lincolnshire NG34 7JX

Tel: 01529 305000 Fax: 01529 413720 e-mail: sqf@sleafordqf.com

SFQD75-8
10/03/09

ALLERGY INFORMATION

PRODUCT: GROUND BLACK PEPPER

Specification Number: BLPE525V

Allergy Issue Date: 21/12/2011

Allergy Issue No.: 4

Does the product contain any of the following:	Status	Additive or Ingredient Present
Added MSG	No	
Glutamates	No	
Other Additives	No	
Yeast / Yeast Extract	No	
HVP / TVP	No	
Aspartame	No	
Caffeine	No	
Phenylalanine	No	
Peanuts / Peanut Derivatives	No	
Other Nuts / Nut Derivatives	No	
Nut Oil / Nut Oil Derivatives	No	
Sesame / Sesame Seed Derivatives	No	
Poppy Seeds	No	
Mustard	No	
Other Seeds	No	
Vegetable Oil / Seed Oil	No	
Legumes (or derivatives of)	No	
Celery	No	
Garlic	No	
Lupin	No	
Molluscs	No	
Added Salt	No	
Added Sugar	No	



SLEAFORD QUALITY FOODS LIMITED

Woodbridge Road, East Road Industrial Estate, Sleaford, Lincolnshire NG34 7JX

Tel: 01529 305000 Fax: 01529 413720 e-mail: sqf@sleafordqf.com

SFQD75-8
10/03/09

ALLERGY INFORMATION

PRODUCT: GROUND BLACK PEPPER

Specification Number: BLPE525V

Allergy Issue Date: 21/12/2011

Allergy Issue No.: 4

Is the product suitable for:	Status	Comments
Ova-lacto Vegetarians	Yes	
Vegans	Yes	
Orthodox Jewish Diet (Kosher)	No	
Kosher Certified		
Muslim Diet (Halal)		
Halal Certified		

Is the product:	Status	Details
Free from Genetically Modified ingredients.	Yes	

Approved by: Sarah Howard
Position: Technical Services Manager
Date: 04/08/2014

**UNCONTROLLED
COPY**