



# SLEAFORD QUALITY FOODS LTD

Woodbridge Road, East Road Industrial Estate, Sleaford, Lincolnshire, NG34 7JX  
Tel: 01529 305000 Fax: 01529 413720 e-mail: [sqf@sleafordqf.com](mailto:sqf@sleafordqf.com)

SFQD 37-6  
06/11/08

## PRODUCT SPECIFICATION

Specification Number	Product	Issue Number	Original Issue Date	Current Issue Date
BLPC550V	WHOLE BLACK PEPPERCORNS	4	02/01/2007	08/02/2012
<b>Description</b>	The green berries of Piper nigrum, L are sun dried until they turn a deep dark brown colour, and are then he treated.			
<b>Brand</b>	Chef William			
<b>Ingredients</b>	Whole Black Peppercorns.			
<b>Allergens</b>	-			
<b>Sensory</b>	Colour	Dark brown to black.		
	Taste	Hot and biting.		
<b>Analytical</b>	Moisture	12.0% maximum.		
	Total Ash	8.0% maximum.		
	Acid Insoluble Ash	1.0% maximum.		
	Volatile Oil	3.0% minimum.		
	Piperine Content	3.5% minimum.		
<b>Microbiological</b>	TVC	100,000/g maximum.		
	Coliforms	100/g maximum.		
	E. coli	<10/g.		
	Yeasts & Moulds	1,000/g maximum.		
	Salmonella	Absent in 25g.		
<b>Physical</b>	EVM	1.0% maximum.		
	Glass and Metal Contaminants	Absent.		
	Bulk Density	550-600 g/l.		
	Metal Detection	3.5mm Ferrous 4.0mm Non Ferrous 5.0mm Stainless Steel. Product is metal detected prior to being packed into pots.		
	Other External Matter	0.5% maximum.		
<b>Typical Nutritional Information per 100g</b>	Energy	255 kcal		
	Energy	1067 kJ		
	Protein	10.95 g		
	Carbohydrate	64.81 g		
	of which: sugars	0.64 g		
	Fat	3.26 g		
	of which: saturates	0.98 g		
	Fibre	26.50 g		
	Sodium	44.00 mg		



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USDA National Nutrient Database for Standard Reference, Release 21(2008), NDB No: 02030.

<b>Labels</b>	Product name, net weight, batch code and best before date.
<b>Storage</b>	Store in a cool, dry place, free from the risk of contamination and ingress of moisture.
<b>Shelf Life</b>	18 months under correct storage conditions.
<b>Pack Size</b>	6x550g
<b>Additional Information</b>	Origin: India, Vietnam, Indonesia, Sri-Lanka.

<b>Approved by:</b>	Sarah Howard
<b>Position:</b>	Technical Services Manager
<b>Date Printed:</b>	04/08/2014

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### Specification Amendments

Previous Issue	Previous Issue Date	Current Issue	Current Issue Date	Category Changed	Details Changed
3	31/03/2011	4	08/02/2012	Physical	EVM tolerance added. Metal detection sensitivities revised.
3	31/03/2011	4	08/02/2012	Shelf Life	Reduced from 24 months in line with product being packed.
3	31/03/2011	4	08/02/2012	Additional Information	Origin details updated.



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SFQD75-8  
10/03/09

## ALLERGY INFORMATION

**PRODUCT:** WHOLE BLACK PEPPERCORNS

**Specification Number:** BLPC550V

**Allergy Issue Date:** 08/02/2012

**Allergy Issue No.:** 4

Does the product contain any of the following:	Status	Additive or Ingredient Present
Wheat and Wheat Derivatives	No	
Rye	No	
Barley	No	
Oats / Oat Bran	No	
Triticale	No	
Gluten	No	
Maize and Maize Derivatives	No	
Soya / Soya Products	No	
Modified Starches	No	
Egg and Egg Derivatives	No	
Dairy and Dairy Derivatives (incl. lactose)	No	
Beef Products (from all sources)	No	
Beef Products (from UK sources)	No	
Pork Products	No	
Lamb / Mutton Products	No	
Crustacea and Shellfish	No	
Fish	No	
Gelatine	No	
Any other Animal Products	No	
Artificial Colours (incl. azo dyes)	No	
Added Natural Colours	No	
Artificial Flavours	No	
Natural or NI Flavours	No	
BHA / BHT and Other Antioxidants	No	
Benzoates	No	
Sulphites >10mg/kg	No	
Other Preservatives	No	



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**Allergy Issue Date:** 08/02/2012

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Does the product contain any of the following:	Status	Additive or Ingredient Present
Added MSG	No	
Glutamates	No	
Other Additives	No	
Yeast / Yeast Extract	No	
HVP / TVP	No	
Aspartame	No	
Caffeine	No	
Phenylalanine	No	
Peanuts / Peanut Derivatives	No	
Other Nuts / Nut Derivatives	No	
Nut Oil / Nut Oil Derivatives	No	
Sesame / Sesame Seed Derivatives	No	
Poppy Seeds	No	
Mustard	No	
Other Seeds	No	
Vegetable Oil / Seed Oil	No	
Legumes (or derivatives of)	No	
Celery	No	
Garlic	No	
Lupin	No	
Molluscs	No	
Added Salt	No	
Added Sugar	No	



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Is the product suitable for:	Status	Comments
Ova-lacto Vegetarians	Yes	
Vegans	Yes	
Orthodox Jewish Diet (Kosher)	No	
Kosher Certified		
Muslim Diet (Halal)		
Halal Certified		

Is the product:	Status	Details
Free from Genetically Modified ingredients.	Yes	

**Approved by:** Sarah Howard  
**Position:** Technical Services Manager  
**Date:** 04/08/2014

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